

**Baldor•Dodge TXT/SCXT/HXT: Reducer Bolt Torque Specification**

C.O. Engineering - Gearing  
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The bolts specified below should be tightened to the indicated torque when servicing or re-building a Baldor•Dodge Torque-Arm (TXT) reducer.

<b>Table 1 - Recommended Torque Values (lbs.-ft.)</b>					
<b>Reducer Size</b>	<b>Housing Bolts</b>	<b>Output Seal Carrier</b>	<b>C/S Bearing Cover</b>	<b>Input Seal Carrier</b>	<b>Backstop Cover</b>
TXT1A	30 - 27	N/A	N/A	N/A	5 - 4
TXT2A	30 - 27	N/A	N/A	N/A	5 - 4
TXT3B	50 - 45	17 - 15	17 - 15	17 - 15	5 - 4
TXT4B	50 - 45	30 - 27	30 - 27	30 - 27	8 - 7
TXT5C	75 - 68	30 - 27	30 - 27	30 - 27	8 - 7
TXT6A	75 - 68	30 - 27	30 - 27	30 - 27	8 - 7
TXT7A	150 - 135	30 - 27	30 - 27	30 - 27	8 - 7
TXT8A	150 - 135	30 - 27	30 - 27	30 - 27	8 - 7
TXT9A	150 - 135	30 - 27	30 - 27	30 - 27	8 - 7
TXT10A	150 - 135	30 - 27	30 - 27	30 - 27	8 - 7