

**BALDOR • RELIANCE**

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# Customer information packet

## XM251522T

34M 2P XPFC HOR 254T T'STATS INV DUTY

Class - CLI GP D; CLII GP F,G

Division - Division I

## Specifications

|                                |  |
|--------------------------------|--|
| Enclosure                      | XPFC   |
| Frame                          | 254T   |
| Frame Material                 | Iron   |
| Frequency                      | 50.00 Hz<br>60.00 Hz   |
| Haz Area Class and Group       | CLI GP D; CLII GP F,G  |
| Haz Area Division              | Division I   |
| Motor Letter Type              | Three Phase  |
| Output @ Frequency             | 15.000 HP @ 60 HZ<br>10.000 HP @ 50 HZ   |
| Phase                          | 3  |
| Synchronous Speed @ Frequency  | 3600 RPM @ 60 HZ   |
| Voltage @ Frequency            | 190.0 V @ 50 HZ<br>230.0 V @ 60 HZ<br>380.0 V @ 50 HZ<br>460.0 V @ 60 HZ                                   |
| Agency Approvals               | CSA EEV<br>UL  |
| Ambient Temperature            | 40 °C  |
| Auxillary Box                  | No Auxillary Box   |
| Auxillary Box Lead Termination | None   |
| Base Indicator                 | Rigid  |
| Bearing Grease Type            | Polyrex EM (-20F +300F)  |
| Blower                         | None   |
| Constant Torque Speed Range    | 6  |
| Current @ Voltage              | 14.500 A @ 380.0 V<br>17.200 A @ 460.0 V<br>29.000 A @ 190.0 V<br>34.400 A @ 230.0 V<br>37.000 A @ 208.0 V |
| Design Code                    | A  |
| Drip Cover                     | No Drip Cover  |

## Part detail

|              |            |
|--------------|------------|
| Revision     | L          |
| Type         | AC         |
| Mech. spec.  | 09E270     |
| Base         |            |
| Status       | PRD/A      |
| Elec. spec.  | 09WZ864    |
| Layout       | 09LYE270   |
| Eff. date    | 11-14-2023 |
| CD Diagram   | CD0180     |
| Poles        | 02         |
| Leads        | 9#12       |
| Proprietary  | False      |
| Created date | 03-27-2019 |

|                               |                           |
|-------------------------------|---------------------------|
| Duty Rating                   | CONT                      |
| Efficiency @ 100% Load        | 91.0 %                    |
| Electrically Isolated Bearing | Not Electrically Isolated |
| Feedback Device               | NO FEEDBACK               |
| Front Shaft Indicator         | None                      |
| Haz Area Temp Code            | T3C                       |
| Heater Indicator              | No Heater                 |
| High Voltage Full Load Amps   | 14.5 a                    |
| Insulation Class              | F                         |
| Inverter Code                 | Inverter Duty             |
| IP Rating                     | NONE                      |
| KVA Code                      | H                         |
| Lifting Lugs                  | Standard Lifting Lugs     |
| Locked Bearing Indicator      | Locked Bearing            |
| Max Speed                     | 5400 rpm                  |
| Motor Lead Quantity/Wire Size | 9 @ 12 AWG                |
| Motor Lead Termination        | Flying Leads              |
| Motor Standards               | NEMA                      |
| Motor Type                    | X0934M                    |
| Mounting Arrangement          | F1                        |
| Number of Poles               | 2                         |
| Overall Length                | 25.50 IN                  |
| Power Factor                  | 88                        |
| Product Family                | Hazardous Location Motor  |
| Pulley End Bearing Type       | Ball                      |
| Pulley Face Code              | Standard                  |
| Pulley Shaft Indicator        | None                      |
| Rodent Screen                 | None                      |
| RoHS Status                   | ROHS NON-COMPLIANT        |
| Service Factor                | 1.15                      |
| Shaft Diameter                | 1.625 IN                  |
| Shaft Ground Indicator        | No Shaft Grounding        |
| Shaft Rotation                | Reversible                |
| Shaft Slinger Indicator       | No Slinger                |

|                                   |                            |
|-----------------------------------|----------------------------|
| <b>Speed</b>                      | 2940 rpm<br>3530 rpm       |
| <b>Speed Code</b>                 | Single Speed               |
| <b>Starting Method</b>            | Direct on line             |
| <b>Thermal Device - Bearing</b>   | None                       |
| <b>Thermal Device - Winding</b>   | Normally Closed Thermostat |
| <b>Vibration Sensor Indicator</b> | No Vibration Sensor        |
| <b>Winding Thermal 1</b>          | None                       |
| <b>Winding Thermal 2</b>          | None                       |

**Nameplate**

**NP0887XPSLEV**

|                |                    |                   |                                |                 |     |
|----------------|--------------------|-------------------|--------------------------------|-----------------|-----|
| <b>NO.</b>     |                    | <b>CC</b>         | 010A                           |                 |     |
| <b>S/N</b>     |                    | <b>TEMP CODE</b>  | T3C                            |                 |     |
| <b>SPEC.</b>   | 09E270Z864G1       | <b>INV.TYPE</b>   | PWM                            |                 |     |
| <b>CAT.NO.</b> | XM251522T          | <b>C HP FR</b>    | 60                             | <b>C HP TO</b>  | 90  |
| <b>HP</b>      | 15//10             | <b>CT HZ FROM</b> | 6                              | <b>CT HZ TO</b> | 60  |
| <b>VOLTS</b>   | 230/460//190/380   | <b>VT HZ FROM</b> | 6                              | <b>VT HZ TO</b> | 60  |
| <b>AMPS</b>    | 34.4/17.2//29/14.5 | <b>MAG CUR</b>    | 11.8/5.9                       |                 |     |
| <b>RPM</b>     | 3530//2940         | <b>MX RPM</b>     | 5400                           |                 |     |
| <b>HZ</b>      | 60//50             | <b>PH</b>         | 3                              | <b>CL</b>       | F   |
|                |                    | <b>NOM.EFF.</b>   | 91                             |                 |     |
| <b>SER.F.</b>  | 1.15               | <b>DES</b>        | A                              | <b>SL HZ</b>    | 1.2 |
|                |                    | <b>WK2</b>        | 0.87                           |                 |     |
| <b>FRAME</b>   | 254T               | <b>RATING</b>     | 40C AMB-CONT                   |                 |     |
|                |                    |                   | 55C AMB @1.0SF ON VFD,60C RISE |                 |     |
|                |                    |                   | NEMA MG-1 PT.5,IP54            |                 |     |

**AC Induction Motor Performance Data**

Record # 38686

Typical performance - not guaranteed values

| Winding: 09WGZ864-R001 |                    | Type: 0934M  | Enclosure: XPFC                                  |                          |            |
|------------------------|--------------------|--------------|--|--------------------------|------------|
| <b>Nameplate Data</b>  |                    |              | <b>460 V, 60 Hz:<br/>High Voltage Connection</b> |                          |            |
| Rated Output (HP)      | 15//10             |              | Full Load Torque                                 | 22.2 LB-FT               |            |
| Volts                  | 230/460//190/380   |              | Start Configuration                              | direct on line           |            |
| Full Load Amps         | 34.4/17.2//29/14.5 |              | Breakdown Torque                                 | 102 LB-FT                |            |
| R.P.M.                 | 3530//2940         |              | Pull-up Torque                                   | 32.9 LB-FT               |            |
| Hz                     | 60//50             | Phase        | 3  | Locked-rotor Torque      | 40.8 LB-FT |
| NEMA Design Code       | A                  | KVA Code     | H  | Starting Current         | 128 A      |
| Service Factor (S.F.)  | 1.15               |              | No-load Current                                  | 5.9 A                    |            |
| NEMA Nom. Eff.         | 91                 | Power Factor | 88   | Line-line Res. @ 25°C    | 0.591 Ω    |
| Rating - Duty          | 40C AMB-CONT       |              | Temp. Rise @ Rated Load                          | 56°C                     |            |
| S.F. Amps              |                    |              | Temp. Rise @ S.F. Load                           | 70°C                     |            |
|                        |                    |              | Locked-rotor Power Factor                        | 29.4                     |            |
|                        |                    |              | Rotor inertia                                    | 0.868 LB-FT <sup>2</sup> |            |

**Load Characteristics 460 V, 60 Hz, 15 HP**

| % of Rated Load | 25   | 50   | 75   | 100  | 125  | 150  | S.F. |
|-----------------|------|------|------|------|------|------|------|
| Power Factor    | 57   | 78   | 86   | 89   | 90   | 90   | 90   |
| Efficiency      | 86.2 | 90.8 | 91.7 | 91.6 | 91.3 | 90.5 | 91.5 |
| Speed           | 3583 | 3567 | 3550 | 3533 | 3514 | 3493 | 3522 |
| Line amperes    | 7.2  | 10   | 13.4 | 17.2 | 21.2 | 25.6 | 19.6 |

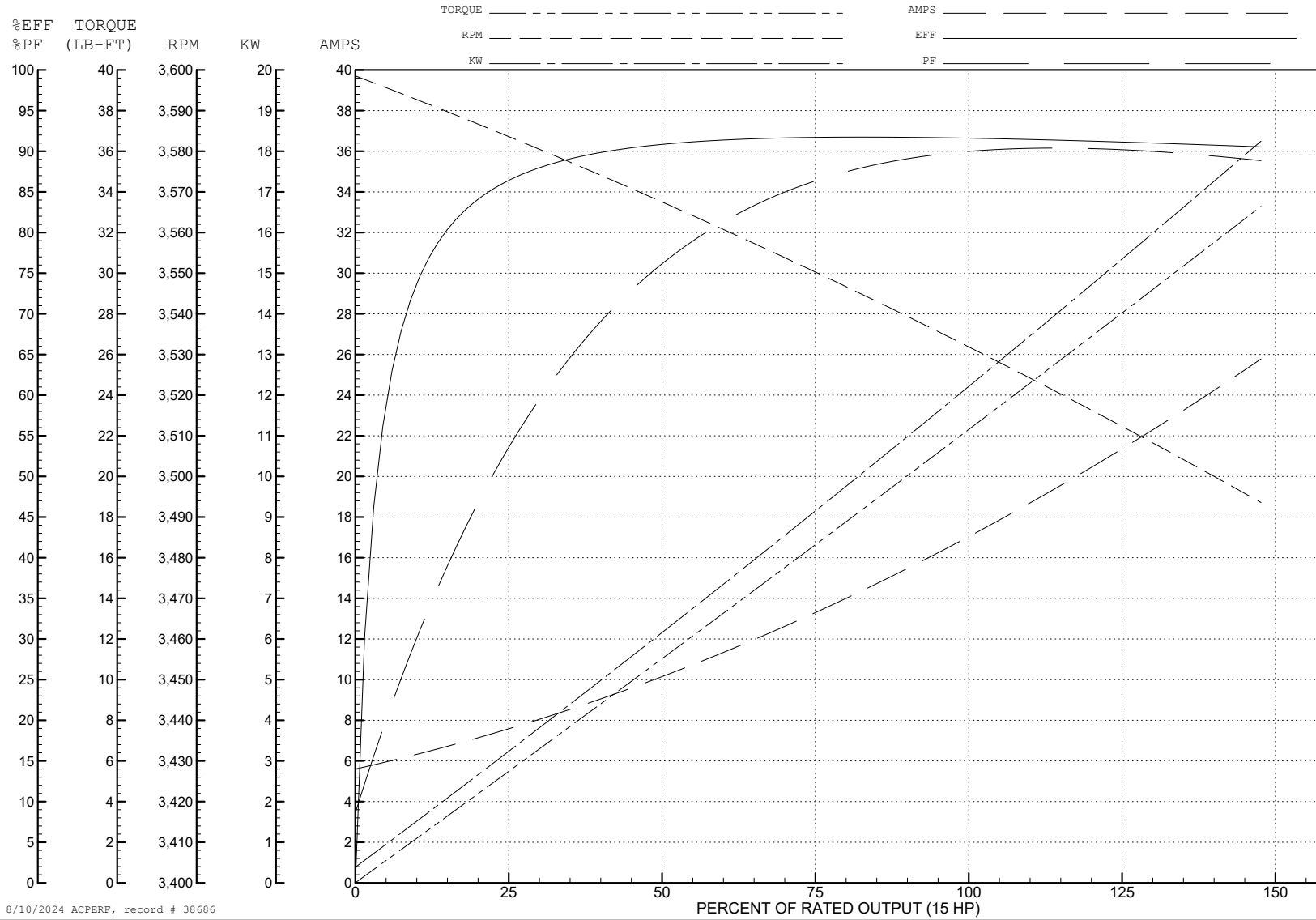
ABB Motors and Mechanical Inc.

WINDING # 09WGZ864

15 HP 3 PH 60 HZ 3533 RPM 460 V 0934M

Typical performance - not guaranteed values.

TORQUES (LB-FT): PO=102 PU=32.9 LR=40.8 LRA=128



8/10/2024 ACPERF, record # 38686

**AC Induction Motor Performance Data**

Record # 38687

Typical performance - not guaranteed values

| <b>Winding:</b> 09WGZ864-R001 |                    | <b>Type:</b> 0934M  |  | <b>Enclosure:</b> XPFC           |                          |
|-------------------------------|--------------------|---------------------|--|----------------------------------|--------------------------|
| <b>Nameplate Data</b>         |                    |                     | <b>380 V, 50 Hz:<br/>High Voltage Connection</b> |                                  |                          |
| <b>Rated Output (HP)</b>      | 15//10             |                     | <b>Full Load Torque</b>                          | 17.7 LB-FT                       |                          |
| <b>Volts</b>                  | 230/460//190/380   |                     | <b>Start Configuration</b>                       | direct on line                   |                          |
| <b>Full Load Amps</b>         | 34.4/17.2//29/14.5 |                     | <b>Breakdown Torque</b>                          | 97.6 LB-FT                       |                          |
| <b>R.P.M.</b>                 | 3530//2940         |                     | <b>Pull-up Torque</b>                            | 34.9 LB-FT                       |                          |
| <b>Hz</b>                     | 60//50             | <b>Phase</b>        | 3  | <b>Locked-rotor Torque</b>       | 43.2 LB-FT               |
| <b>NEMA Design Code</b>       | <b>A KVA Code</b>  |                     | H  | <b>Starting Current</b>          | 125 A                    |
| <b>Service Factor (S.F.)</b>  |                    |                     | 1.15   | <b>No-load Current</b>           | 5.79 A                   |
| <b>NEMA Nom. Eff.</b>         | 91                 | <b>Power Factor</b> | 88   | <b>Line-line Res. @ 25°C</b>     | 0.591 Ω                  |
| <b>Rating - Duty</b>          |                    |                     | 40C AMB-CONT                                     | <b>Temp. Rise @ Rated Load</b>   | 42°C                     |
| <b>S.F. Amps</b>              |                    |                     |  | <b>Temp. Rise @ S.F. Load</b>    | 51°C                     |
|                               |                    |                     |  | <b>Locked-rotor Power Factor</b> | 33.3                     |
|                               |                    |                     |  | <b>Rotor inertia</b>             | 0.868 LB-FT <sup>2</sup> |

**Load Characteristics 380 V, 50 Hz, 10 HP**

| <b>% of Rated Load</b> | <b>25</b> | <b>50</b> | <b>75</b> | <b>100</b> | <b>125</b> | <b>150</b> | <b>S.F.</b> |
|------------------------|-----------|-----------|-----------|------------|------------|------------|-------------|
| <b>Power Factor</b>    | 51        | 73        | 82        | 87         | 89         | 89         | 88          |
| <b>Efficiency</b>      | 84.8      | 90.1      | 91.3      | 91.2       | 91         | 90.6       | 91.1        |
| <b>Speed</b>           | 2986      | 2973      | 2959      | 2946       | 2931       | 2914       | 2937        |
| <b>Line amperes</b>    | 6.62      | 8.7       | 11.3      | 14.2       | 17.3       | 20.7       | 16.1        |



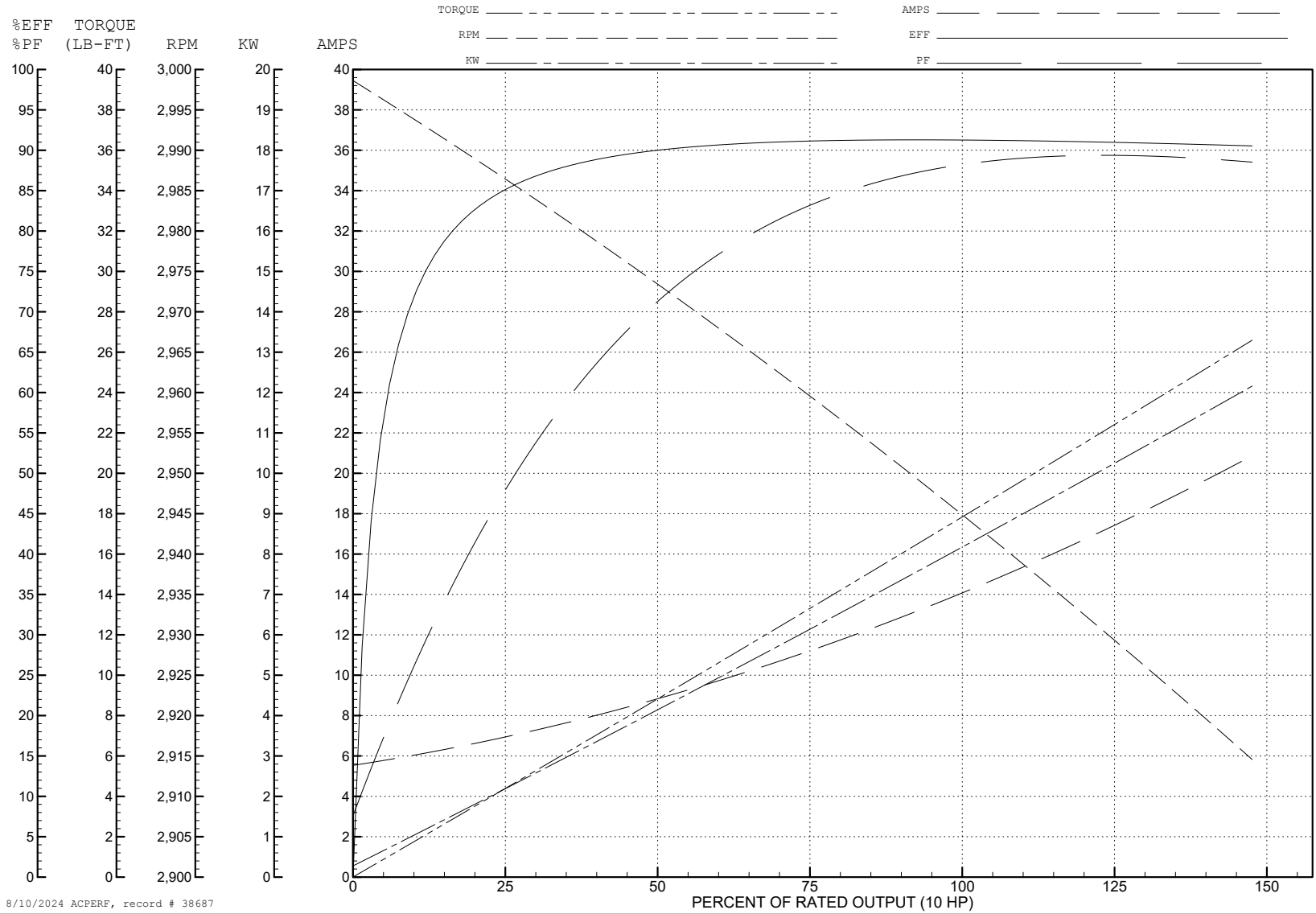
ABB Motors and Mechanical Inc.

WINDING # 09WGZ864

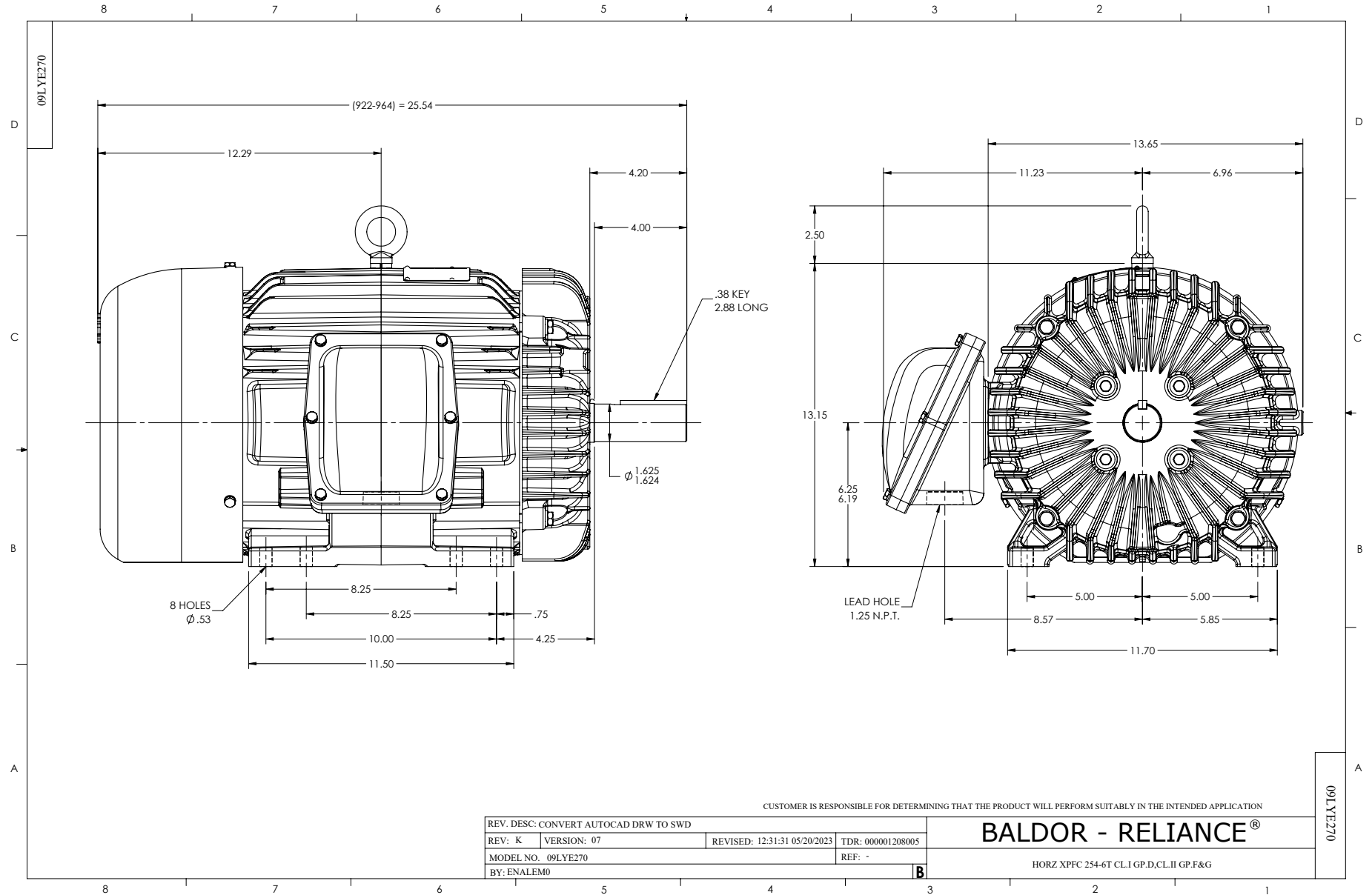
Typical performance - not guaranteed values.

10 HP 3 PH 50 HZ 2946 RPM 380 V 0934M

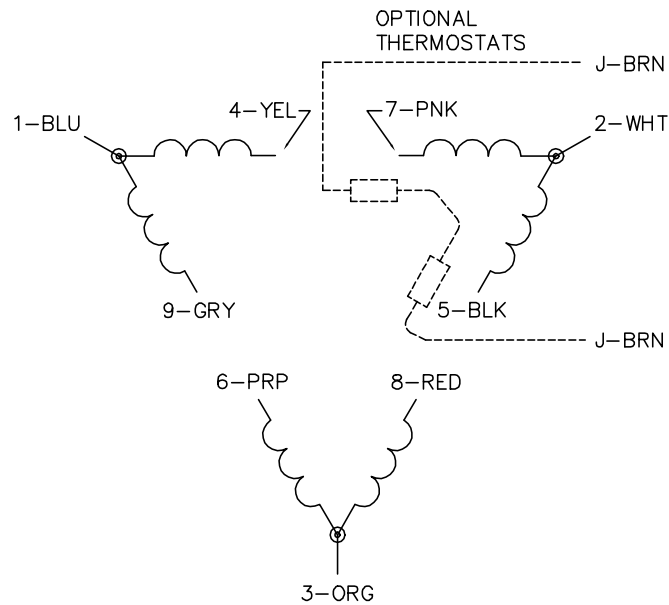
TORQUES (LB-FT): PO=97.6 PU=34.9 LR=43.2 LRA=125



8/10/2024 ACPERF, record # 38687



CD0180



LOW VOLTAGE  
(2D)



HIGH VOLTAGE  
(1D)



NOTES:

1. INTERCHANGE ANY TWO LINE LEADS TO REVERSE ROTATION.
2. OPTIONAL THERMOSTATS ARE PROVIDED WHEN SPECIFIED.
3. ACTUAL NUMBER OF INTERNAL PARALLEL CIRCUITS MAY BE A MULTIPLE OF THOSE SHOWN ABOVE.
4. LEAD COLORS ARE OPTIONAL. LEADS MUST ALWAYS BE NUMBERED AS SHOWN.

CD0180

|                                   |                                |                   |
|-----------------------------------|--------------------------------|-------------------|
| REV. DESC: ADD CLASS CONN00000007 |                                |                   |
| REV. LTR: D                       | VERSION: 01                    | TDR: 000001099922 |
| FILE: \AAA\00005\148              | REVISED: 10: 25: 29 02/19/2019 | BY: ENBRIRO       |
| MTL: -                            | © □                            |                   |

**BALDOR - RELIANCE®**

3PH, DV, 9 LEADS, DELTA CONNECTION

SH 1 of 1