

ABB Motors and Generators		Technical Data Sheet - DOL				
		Project		Location		
Department/Author		Customer name		Customer ref.		Item name
Our ref.		Rev/Changed by	Date of issue	Saving ident		Pages 1(3)

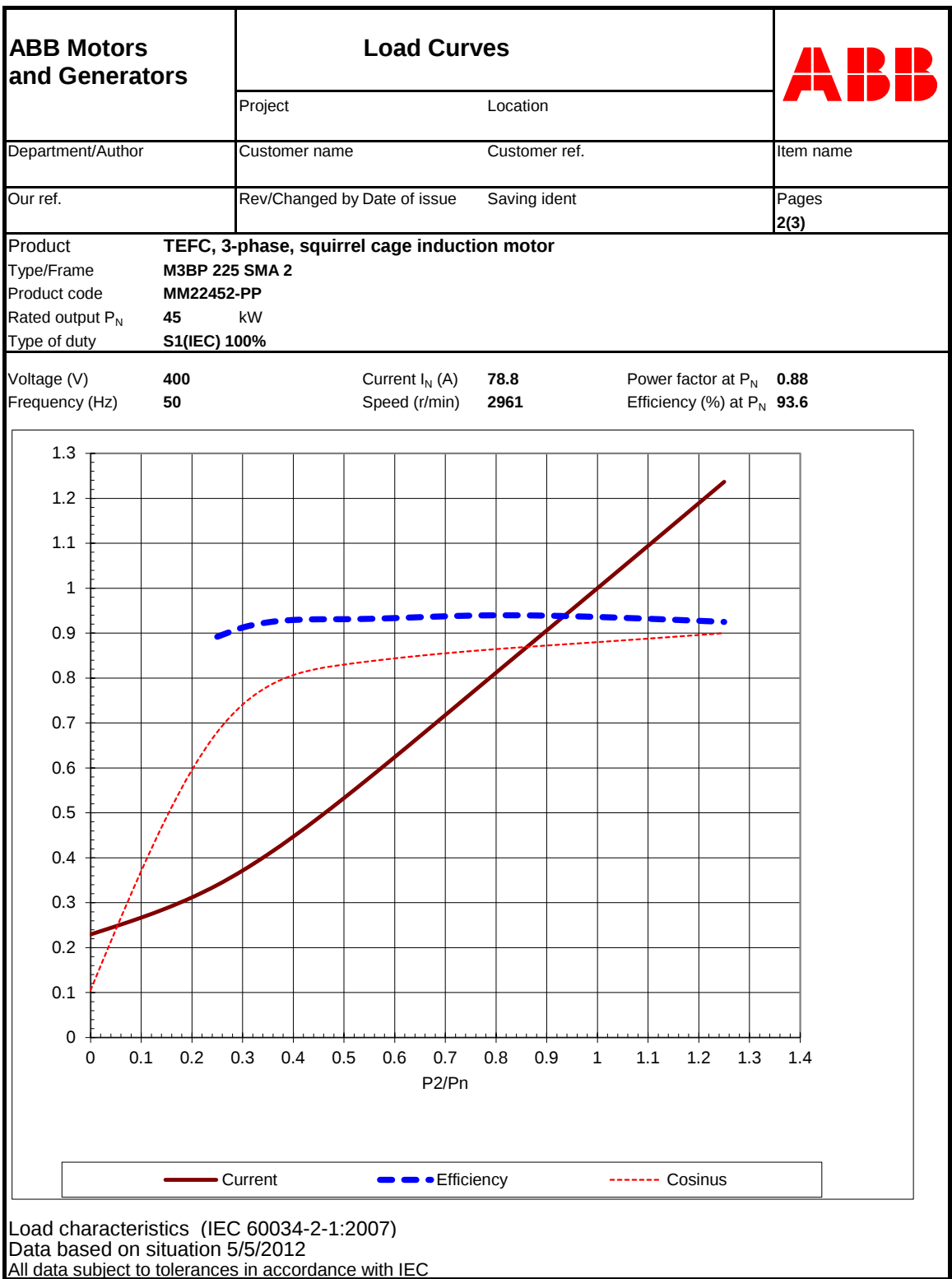
No.	Definition	Data	Unit	Remarks	
1	Product	TEFC, 3-phase, squirrel cage induction motor			
2	Product code	MM22452-PP (3GBP221031-ADG+332+333)			
3	Type/Frame	M3BP 225 SMA 2			
4	Mounting	IM1001, B3(foot)			
5	Rated output P _N	45	kW		
6	Service factor	1			
7	Type of duty	S1(IEC) 100%			
8	Rated voltage U _N	400	VD	± 5 % (IEC 60034-1)	
9	Rated frequency f _N	50	Hz	± 2 % (IEC 60034-1)	
10	Rated speed n _N	2961	r/min		
11	Rated current I _N	78.8	A		
12	No-load current	18.1	A		
13	Starting current I _s /I _N	6.7		Fullfilled IEC 60034-12 design N,H	
14	Nominal torque T _N	145	Nm		
15	Locked rotor torque T _S /T _N	2.5			
16	Maximum torque T _{max} /T _N	2.5			
17	Minimum torque T _{min} /T _N	2			
18	Speed at minimum torque	1950	r/min		
19	Load characteristics (IEC 60034-2-1:2007)	Load %	Current A	Efficiency %	Power factor
20	PLL determined from residual loss	100	78.8	93.6 / IE2	0.88
21		75	60.3	93.9	0.86
22		50	42	93.1	0.83
23		Start	528		0.39
24	Maximum starting time from hot	15	s		
25	Maximum starting time from cold	27	s		
26	Insulation class / Temperature class	F / B			
27	Ambient temperature	40	°C		
28	Altitude	1000	m.a.s.l.		
29	Enclosure	IP55			
30	Cooling system	IC411 self ventilated			
31	Bearing DE/NDE	6313/C3 - 6212/C3			
32	Type of Grease	Lithium based			
33	Sound pressure level (LP dB(A) 1m)	74	dB(A)	at load	
34	Moment of inertia J = ¼ GD2	0.244	kg-m2		
35	Balancing	Half Key			
36	Vibration class	Grade A			
37	Position of terminal box	Top			
38	Terminal box entries; no, dimens.	2xM63x1.5 + 1xM16x1.5			
39	Number of power terminals	6			
40	Direction of rotation	CW or CCW			
41	Total weight of motor	347	kg		
42					

Variant Codes / Definition

332 = Baldor catalog number
333 = Not for use in the USA

Remarks:

Data based on situation 5/5/2012
All data subject to tolerances in accordance with IEC
Guaranteed values on request



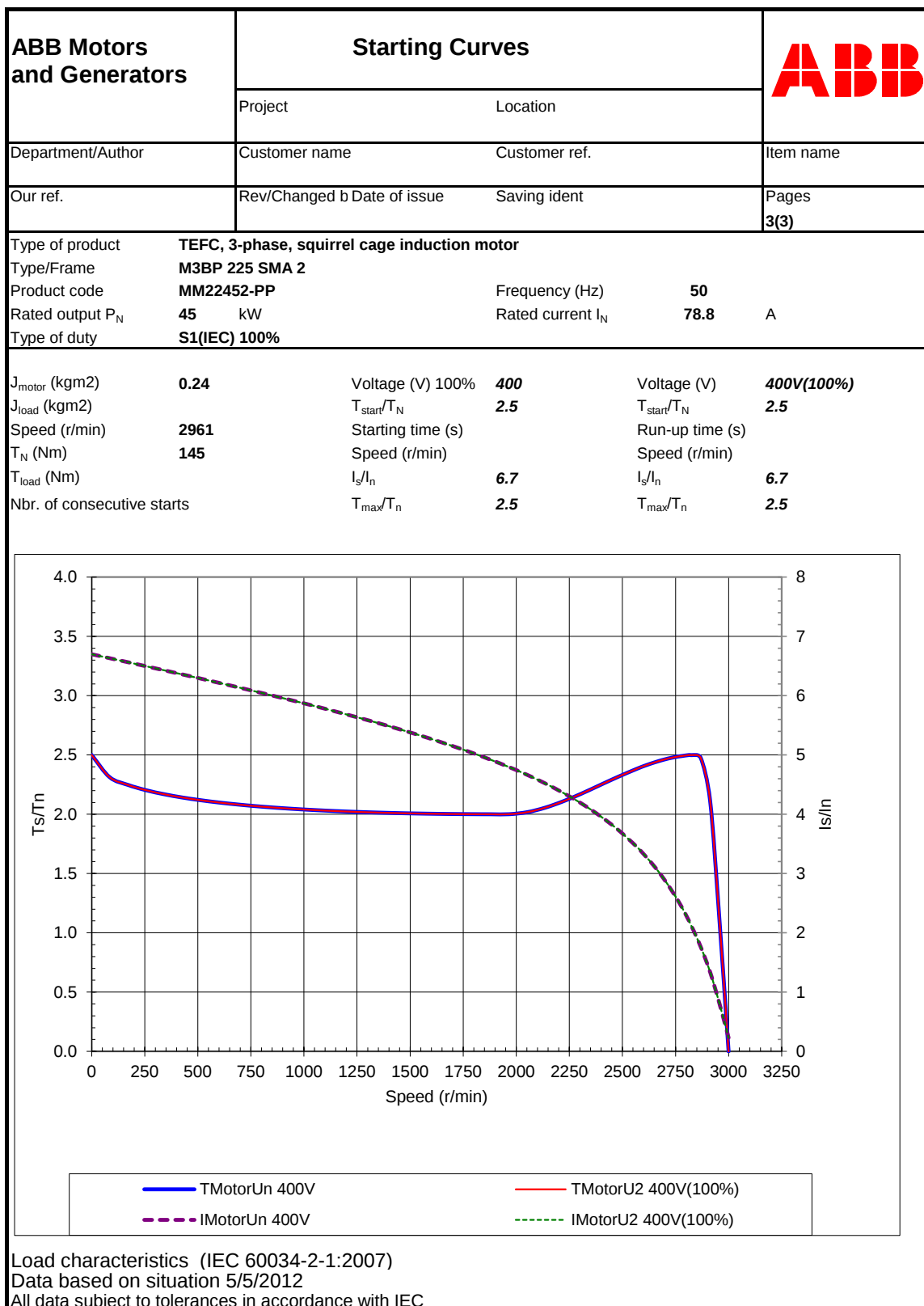


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No.	Definition	Data	Unit	Remarks	
1	Product	TEFC, 3-phase, squirrel cage induction motor			
2	Product code	MM22452-PP (3GBP221031-ADG+332+333)			
3	Type/Frame	M3BP 225 SMA 2			
4	Mounting	IM1001, B3(foot)			
5	Rated output P_N	45	kW		
6	Service factor	1			
7	Type of duty	S1(IEC) 100%			
8	Rated voltage U_N	415	VD	± 5 % (IEC 60034-1)	
9	Rated frequency f_N	50	Hz	± 2 % (IEC 60034-1)	
10	Rated speed n_N	2964	r/min		
11	Rated current I_N	76.7	A		
12	No-load current	19.5	A		
13	Starting current I_s/I_N	7.1		Fullfilled IEC 60034-12 design N,H	
14	Nominal torque T_N	145	Nm		
15	Locked rotor torque T_s/T_N	2.7			
16	Maximum torque T_{max}/T_N	2.7			
17	Minimum torque T_{min}/T_N	2.2			
18	Speed at minimum torque	1950	r/min		
19	Load characteristics (IEC 60034-2-1:2007)	Load %	Current A	Efficiency %	Power factor
20	PLL determined from residual loss	100	76.7	93.7 / IE2	0.87
21		75	58.8	93.9	0.85
22		50	41.5	93	0.81
23		Start	545		0.39
24	Maximum starting time from hot	15	s		
25	Maximum starting time from cold	30	s		
26	Insulation class / Temperature class	F / B			
27	Ambient temperature	40	°C		
28	Altitude	1000	m.a.s.l.		
29	Enclosure	IP55			
30	Cooling system	IC411 self ventilated			
31	Bearing DE/NDE	6313/C3 - 6212/C3			
32	Type of Grease	Lithium based			
33	Sound pressure level (LP dB(A) 1m)	74	dB(A)	at load	
34	Moment of inertia $J = \frac{1}{4} GD^2$	0.244	kg-m2		
35	Balancing	Half Key			
36	Vibration class	Grade A			
37	Position of terminal box	Top			
38	Terminal box entries; no, dimens.	2xM63x1.5 + 1xM16x1.5			
39	Number of power terminals	6			
40	Direction of rotation	CW or CCW			
41	Total weight of motor	347	kg		
42					

Variant Codes / Definition

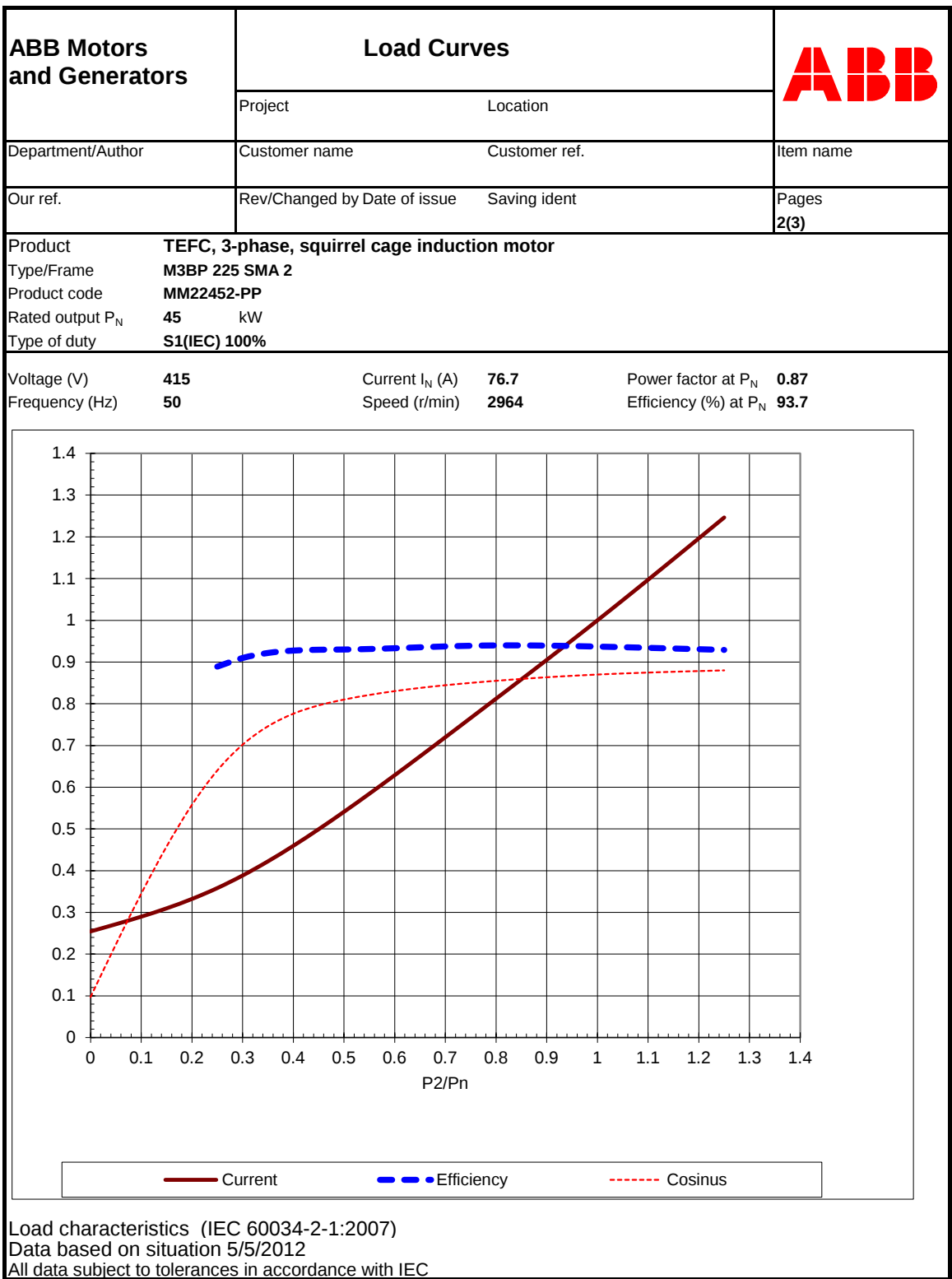
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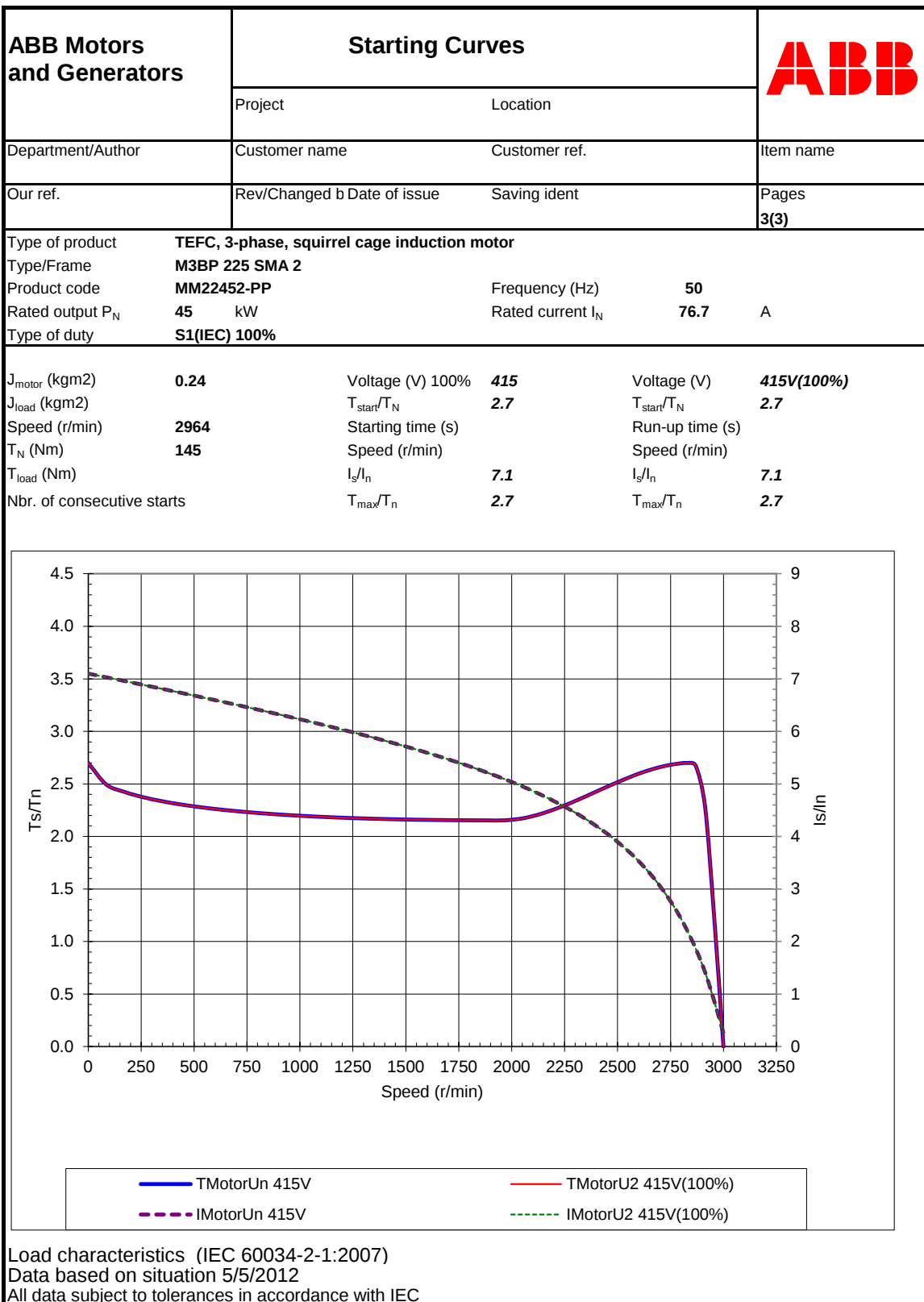


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		Project		Location		
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Our ref.		Rev/Changed by	Date of issue	Saving ident		Pages 1(3)

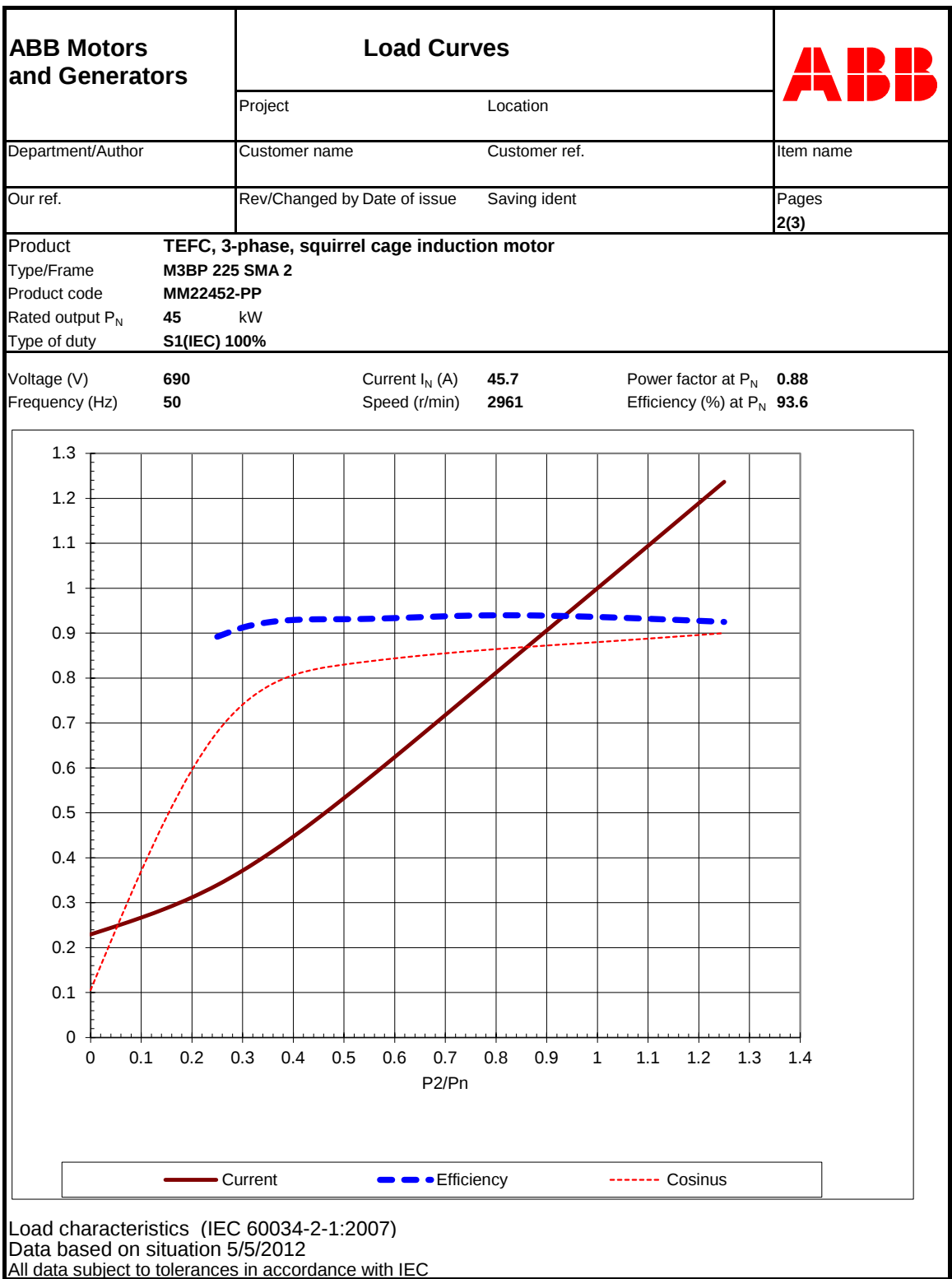
No.	Definition	Data	Unit	Remarks	
1	Product	TEFC, 3-phase, squirrel cage induction motor			
2	Product code	MM22452-PP (3GBP221031-ADG+332+333)			
3	Type/Frame	M3BP 225 SMA 2			
4	Mounting	IM1001, B3(foot)			
5	Rated output P _N	45	kW		
6	Service factor	1			
7	Type of duty	S1(IEC) 100%			
8	Rated voltage U _N	690	VY	± 5 % (IEC 60034-1)	
9	Rated frequency f _N	50	Hz	± 2 % (IEC 60034-1)	
10	Rated speed n _N	2961	r/min		
11	Rated current I _N	45.7	A		
12	No-load current	10.5	A		
13	Starting current I _s /I _N	6.7		Fullfilled IEC 60034-12 design N,H	
14	Nominal torque T _N	145	Nm		
15	Locked rotor torque T _S /T _N	2.5			
16	Maximum torque T _{max} /T _N	2.5			
17	Minimum torque T _{min} /T _N	2			
18	Speed at minimum torque	1950	r/min		
19	Load characteristics (IEC 60034-2-1:2007)	Load %	Current A	Efficiency %	Power factor
20	PLL determined from residual loss	100	45.7	93.6 / IE2	0.88
21		75	34.9	93.9	0.86
22		50	24.3	93.1	0.83
23		Start	306		0.39
24	Maximum starting time from hot	15	s		
25	Maximum starting time from cold	27	s		
26	Insulation class / Temperature class	F / B			
27	Ambient temperature	40	°C		
28	Altitude	1000	m.a.s.l.		
29	Enclosure	IP55			
30	Cooling system	IC411 self ventilated			
31	Bearing DE/NDE	6313/C3 - 6212/C3			
32	Type of Grease	Lithium based			
33	Sound pressure level (LP dB(A) 1m)	74	dB(A)	at load	
34	Moment of inertia J = ¼ GD2	0.244	kg-m2		
35	Balancing	Half Key			
36	Vibration class	Grade A			
37	Position of terminal box	Top			
38	Terminal box entries; no, dimens.	2xM63x1.5 + 1xM16x1.5			
39	Number of power terminals	6			
40	Direction of rotation	CW or CCW			
41	Total weight of motor	347	kg		
42					

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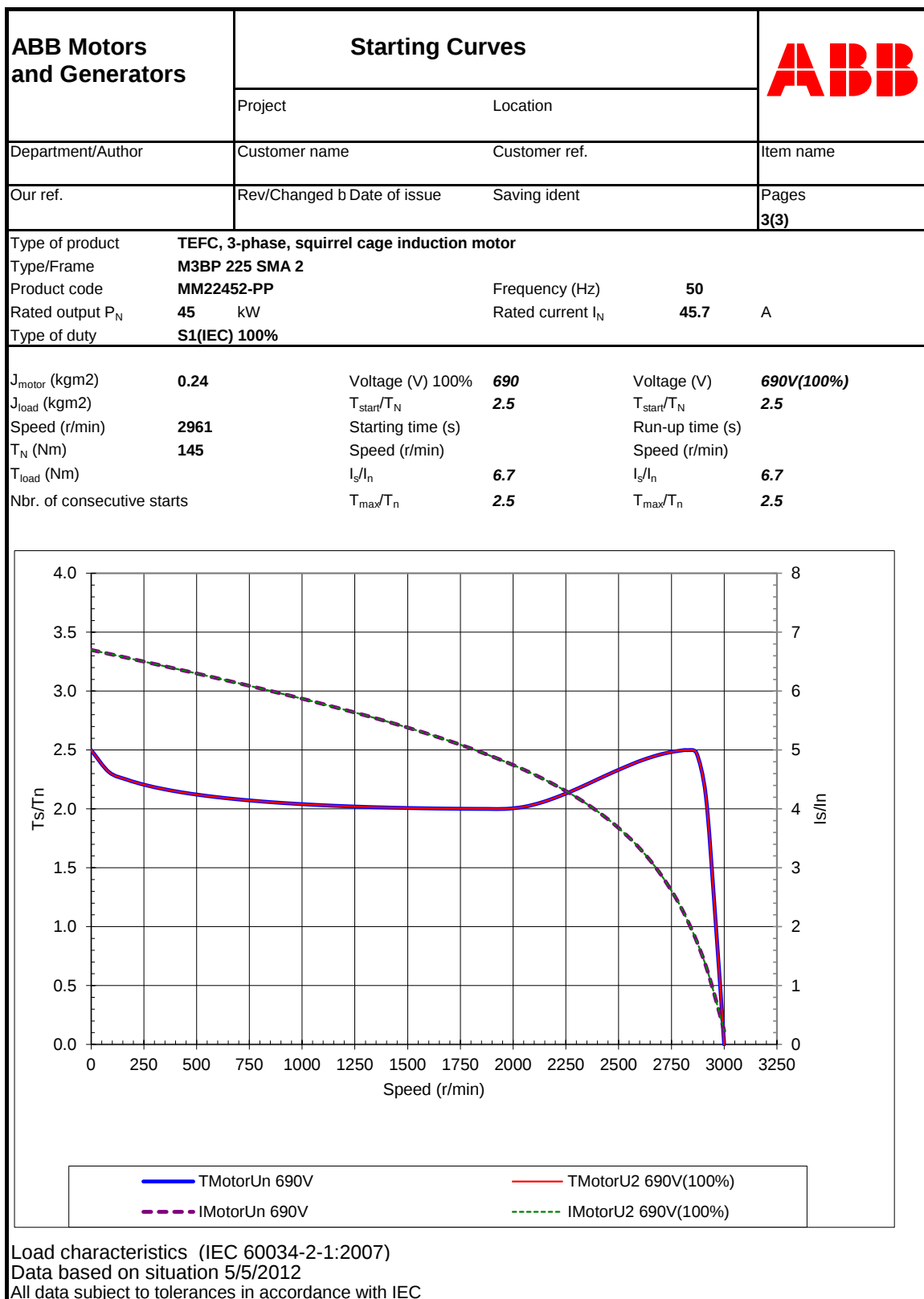


ABB Motors and Generators		Technical Data Sheet - DOL			
		Project _____		Location _____	
Department/Author _____		Customer name _____		Customer ref. _____	
Our ref. _____		Rev/Changed by _____		Date of issue _____	
				Saving ident _____	
				Pages 1(3)	

No.	Definition	Data	Unit	Remarks	
1	Product	TEFC, 3-phase, squirrel cage induction motor			
2	Product code	MM22452-PP (3GBP221031-ADG+332+333)			
3	Type/Frame	M3BP 225 SMA 2			
4	Mounting	IM1001, B3(foot)			
5	Rated output P _N	45	kW		
6	Service factor	1			
7	Type of duty	S1(IEC) 100%			
8	Rated voltage U _N	460	VD	± 5 % (IEC 60034-1)	
9	Rated frequency f _N	60	Hz	± 2 % (IEC 60034-1)	
10	Rated speed n _N	3566	r/min		
11	Rated current I _N	68.6	A		
12	No-load current	16.6	A		
13	Starting current I _s /I _N	7.7		Fullfilled IEC 60034-12 design N,H	
14	Nominal torque T _N	121	Nm		
15	Locked rotor torque T _S /T _N	2.6			
16	Maximum torque T _{max} /T _N	2.7			
17	Minimum torque T _{min} /T _N	2.1			
18	Speed at minimum torque	2340	r/min		
19	Load characteristics (IEC 60034-2-1:2007)	Load %	Current A	Efficiency %	
20	PLL determined from residual loss	100	68.6	93.5 / IE2	
21		75	52.8	93.2	
22		50	36.6	91.7	
23		Start	528	0.88	
24	Maximum starting time from hot	15	s		
25	Maximum starting time from cold	27	s		
26	Insulation class / Temperature class	F / B			
27	Ambient temperature	40	°C		
28	Altitude	1000	m.a.s.l.		
29	Enclosure	IP55			
30	Cooling system	IC411 self ventilated			
31	Bearing DE/NDE	6313/C3 - 6212/C3			
32	Type of Grease	Lithium based			
33	Sound pressure level (LP dB(A) 1m)	82	dB(A)	at load	
34	Moment of inertia J = ¼ GD2	0.244	kg-m2		
35	Balancing	Half Key			
36	Vibration class	Grade A			
37	Position of terminal box	Top			
38	Terminal box entries; no, dimens.	2xM63x1.5 + 1xM16x1.5			
39	Number of power terminals	6			
40	Direction of rotation	CW or CCW			
41	Total weight of motor	347	kg		
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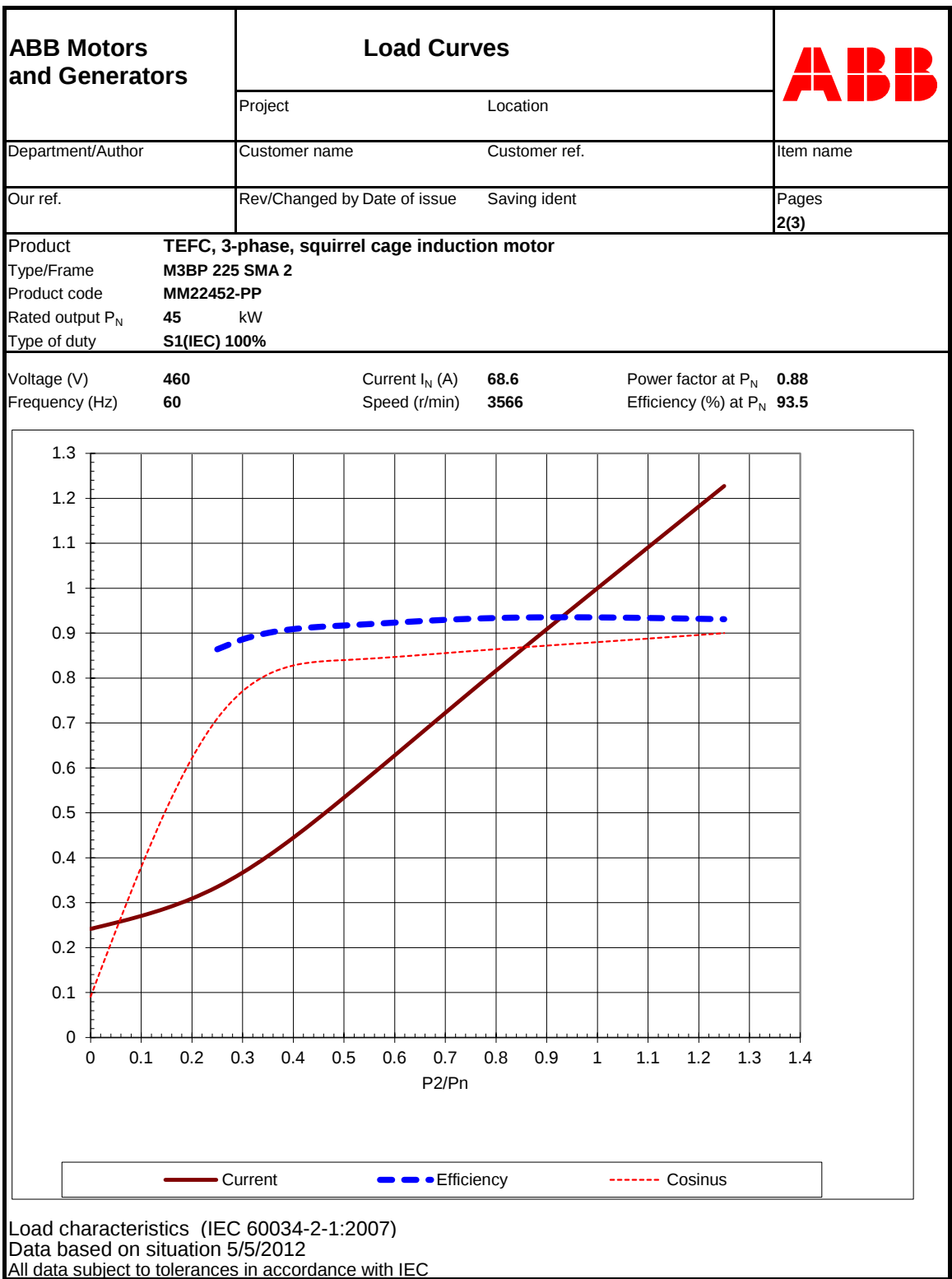
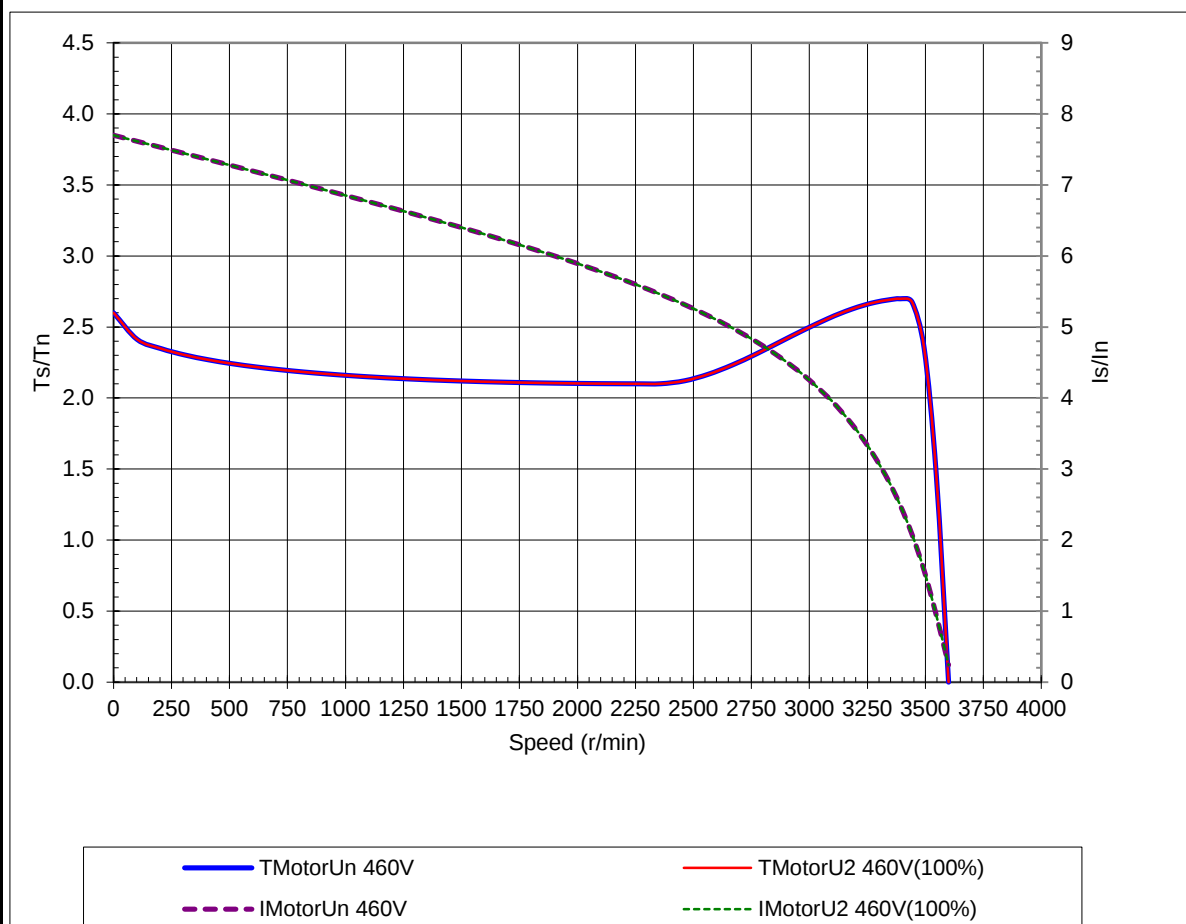


ABB Motors and Generators	Starting Curves		ABB
	Project	Location	
Department/Author	Customer name	Customer ref.	Item name
Our ref.	Rev/Changed b	Date of issue	Saving ident
			Pages 3(3)

Type of product	TEFC, 3-phase, squirrel cage induction motor		
Type/Frame	M3BP 225 SMA 2		
Product code	MM22452-PP	Frequency (Hz)	60
Rated output P_N	45 kW	Rated current I_N	68.6 A
Type of duty	S1(IEC) 100%		

J_{motor} (kgm ²)	0.24	Voltage (V) 100%	460	Voltage (V)	460V(100%)
J_{load} (kgm ²)		T_{start}/T_N	2.6	T_{start}/T_N	2.6
Speed (r/min)	3566	Starting time (s)		Run-up time (s)	
T_N (Nm)	121	Speed (r/min)		Speed (r/min)	
T_{load} (Nm)		I_s/I_n	7.7	I_s/I_n	7.7
Nbr. of consecutive starts		T_{max}/T_n	2.7	T_{max}/T_n	2.7



Load characteristics (IEC 60034-2-1:2007)
Data based on situation 5/5/2012
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