

ABB Motors and Generators		Technical Data Sheet - DOL			
		Project _____		Location _____	
Department/Author _____		Customer name _____		Customer ref. _____	
Our ref. _____		Rev/Changed by _____		Date of issue _____	
				Saving ident _____	
				Pages 1(3)	

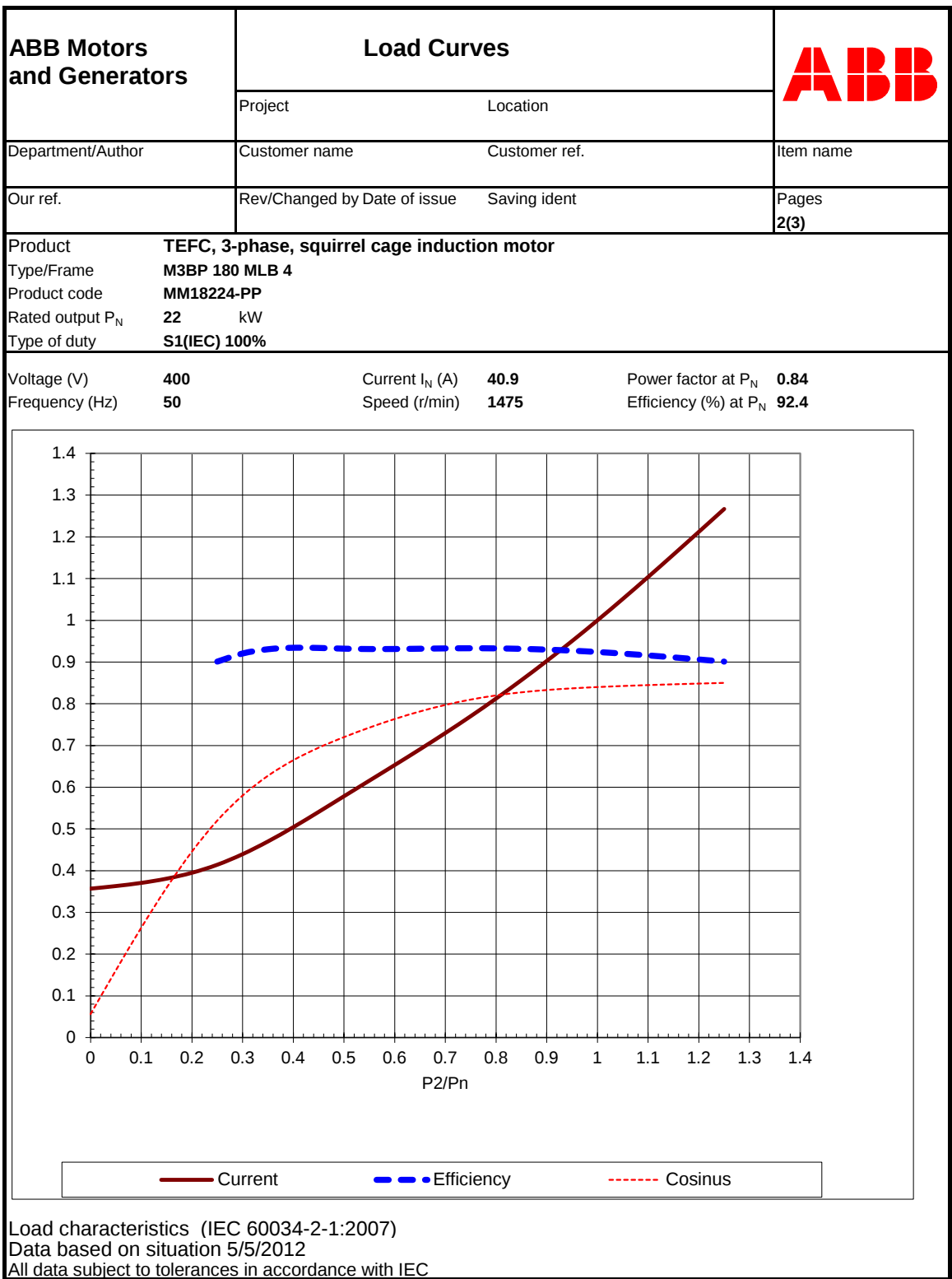
No.	Definition	Data	Unit	Remarks
1	Product	TEFC, 3-phase, squirrel cage induction motor		
2	Product code	MM18224-PP (3GBP182032-ADG+332+333)		
3	Type/Frame	M3BP 180 MLB 4		
4	Mounting	IM1001, B3(foot)		
5	Rated output P _N	22	kW	
6	Service factor	1		
7	Type of duty	S1(IEC) 100%		
8	Rated voltage U _N	400	VD	± 5 % (IEC 60034-1)
9	Rated frequency f _N	50	Hz	± 2 % (IEC 60034-1)
10	Rated speed n _N	1475	r/min	
11	Rated current I _N	40.9	A	
12	No-load current	14.6	A	
13	Starting current I _s /I _N	7.3		Fullfilled IEC 60034-12 design N,H
14	Nominal torque T _N	142	Nm	
15	Locked rotor torque T _S /T _N	2.6		
16	Maximum torque T _{max} /T _N	3		
17	Minimum torque T _{min} /T _N	2		
18	Speed at minimum torque	300	r/min	
19	Load characteristics (IEC 60034-2-1:2007)	Load %	Current A	Efficiency %
20	PLL determined from residual loss	100	40.9	92.4 / IE2
21		75	31.5	93.3
22		50	23.6	93.2
23		Start	298	0.46
24	Maximum starting time from hot	15	s	
25	Maximum starting time from cold	27	s	
26	Insulation class / Temperature class	F / B		
27	Ambient temperature	40	°C	
28	Altitude	1000	m.a.s.l.	
29	Enclosure	IP55		
30	Cooling system	IC411 self ventilated		
31	Bearing DE/NDE	6310/C3 - 6209/C3		
32	Type of Grease	Lithium based		
33	Sound pressure level (LP dB(A) 1m)	62	dB(A)	at load
34	Moment of inertia J = ¼ GD2	0.195	kg-m2	
35	Balancing	Half Key		
36	Vibration class	Grade A		
37	Position of terminal box	Top		
38	Terminal box entries; no, dimens.	2xM40x1.5 + 1xM16x1.5		
39	Number of power terminals	6		
40	Direction of rotation	CW or CCW		
41	Total weight of motor	222	kg	
42				

Variant Codes / Definition

332 = Baldor catalog number
333 = Not for use in the USA

Remarks:

Data based on situation 5/5/2012
 All data subject to tolerances in accordance with IEC
 Guaranteed values on request



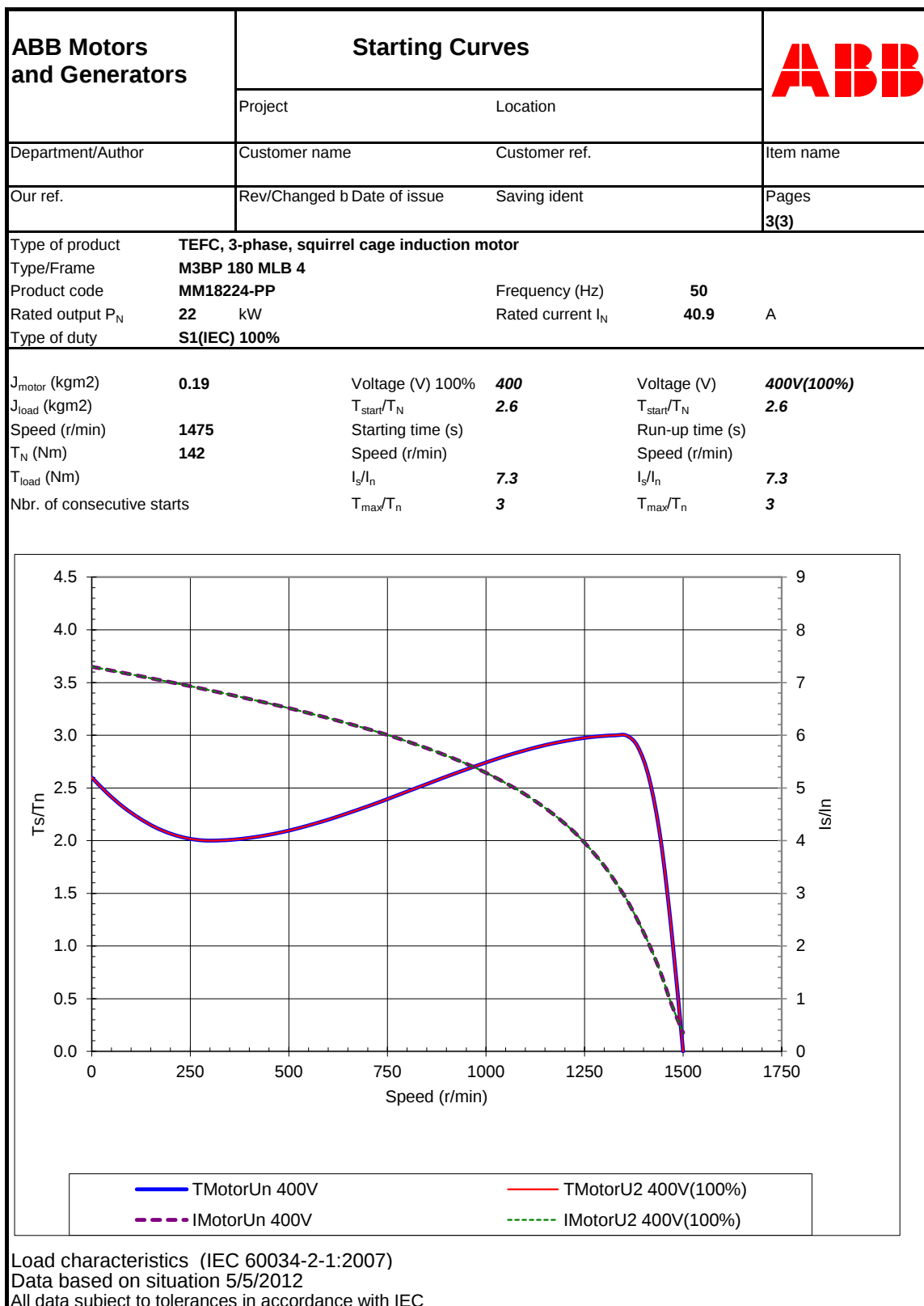


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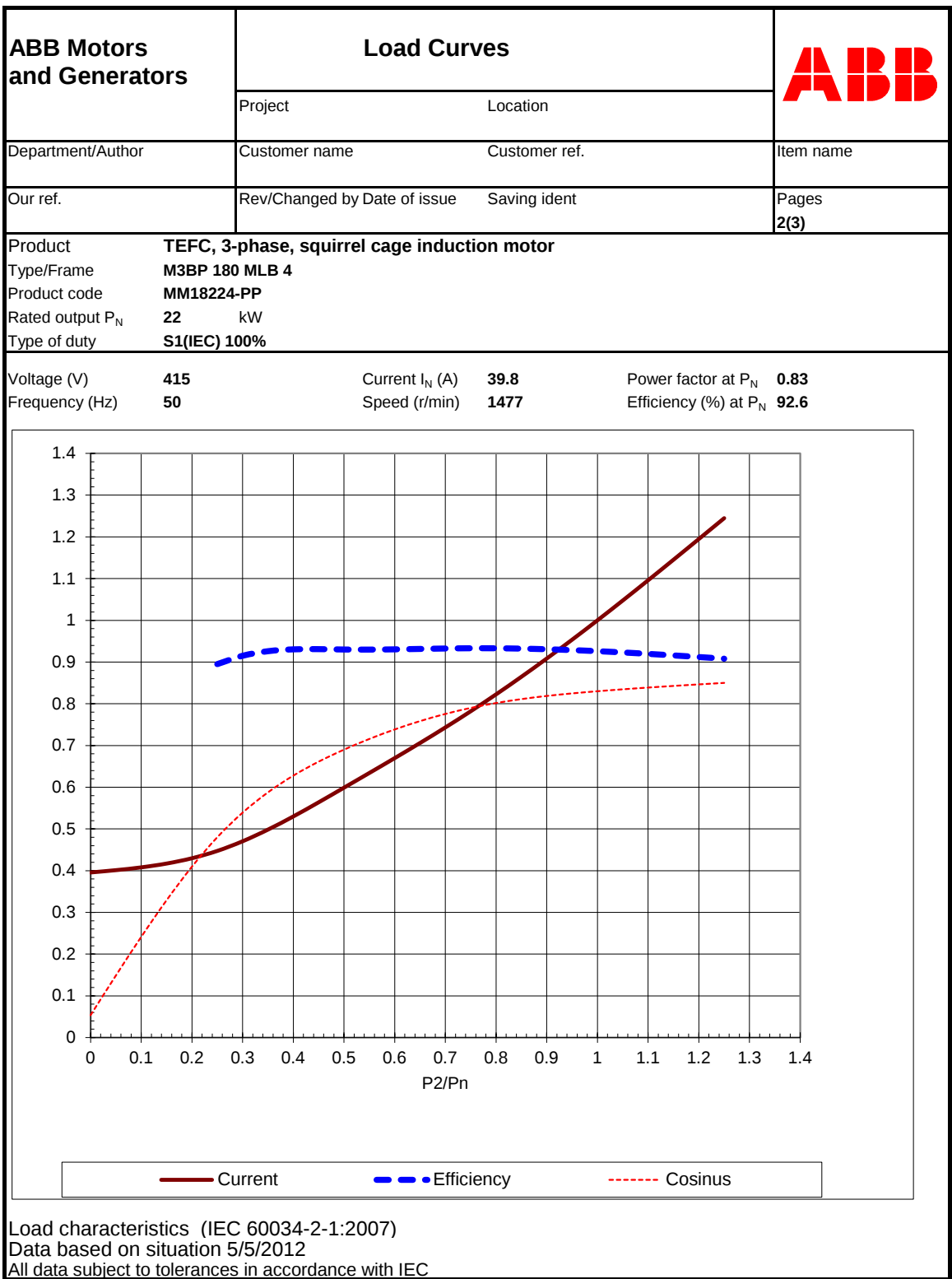
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1	Product	TEFC, 3-phase, squirrel cage induction motor		
2	Product code	MM18224-PP (3GBP182032-ADG+332+333)		
3	Type/Frame	M3BP 180 MLB 4		
4	Mounting	IM1001, B3(foot)		
5	Rated output P _N	22	kW	
6	Service factor	1		
7	Type of duty	S1(IEC) 100%		
8	Rated voltage U _N	415	VD	± 5 % (IEC 60034-1)
9	Rated frequency f _N	50	Hz	± 2 % (IEC 60034-1)
10	Rated speed n _N	1477	r/min	
11	Rated current I _N	39.8	A	
12	No-load current	15.8	A	
13	Starting current I _s /I _N	7.8		Fullfilled IEC 60034-12 design N,H
14	Nominal torque T _N	142	Nm	
15	Locked rotor torque T _S /T _N	2.9		
16	Maximum torque T _{max} /T _N	3.2		
17	Minimum torque T _{min} /T _N	2.2		
18	Speed at minimum torque	300	r/min	
19	Load characteristics (IEC 60034-2-1:2007)	Load %	Current A	Efficiency %
20	PLL determined from residual loss	100	39.8	92.6 / IE2
21		75	31.1	93.3
22		50	23.8	93
23		Start	310	0.47
24	Maximum starting time from hot	15	s	
25	Maximum starting time from cold	30	s	
26	Insulation class / Temperature class	F / B		
27	Ambient temperature	40	°C	
28	Altitude	1000	m.a.s.l.	
29	Enclosure	IP55		
30	Cooling system	IC411 self ventilated		
31	Bearing DE/NDE	6310/C3 - 6209/C3		
32	Type of Grease	Lithium based		
33	Sound pressure level (LP dB(A) 1m)	62	dB(A)	at load
34	Moment of inertia J = ¼ GD2	0.195	kg-m2	
35	Balancing	Half Key		
36	Vibration class	Grade A		
37	Position of terminal box	Top		
38	Terminal box entries; no, dimens.	2xM40x1.5 + 1xM16x1.5		
39	Number of power terminals	6		
40	Direction of rotation	CW or CCW		
41	Total weight of motor	222	kg	
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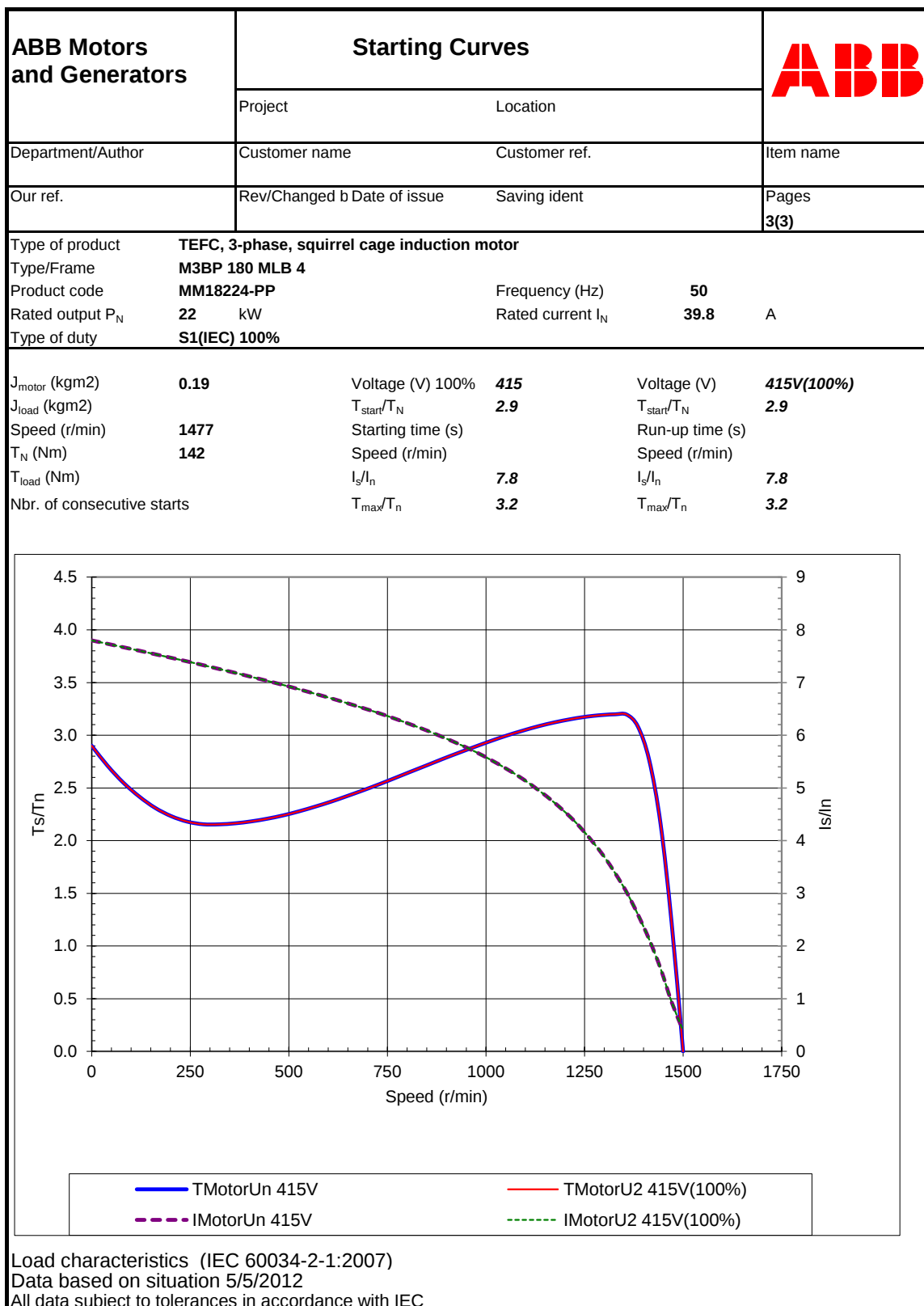


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1	Product	TEFC, 3-phase, squirrel cage induction motor			
2	Product code	MM18224-PP (3GBP182032-ADG+332+333)			
3	Type/Frame	M3BP 180 MLB 4			
4	Mounting	IM1001, B3(foot)			
5	Rated output P _N	22	kW		
6	Service factor	1			
7	Type of duty	S1(IEC) 100%			
8	Rated voltage U _N	690	VY	± 5 % (IEC 60034-1)	
9	Rated frequency f _N	50	Hz	± 2 % (IEC 60034-1)	
10	Rated speed n _N	1475	r/min		
11	Rated current I _N	23.7	A		
12	No-load current	8.5	A		
13	Starting current I _s /I _N	7.3		Fullfilled IEC 60034-12 design N,H	
14	Nominal torque T _N	142	Nm		
15	Locked rotor torque T _S /T _N	2.6			
16	Maximum torque T _{max} /T _N	3			
17	Minimum torque T _{min} /T _N	2			
18	Speed at minimum torque	300	r/min		
19	Load characteristics (IEC 60034-2-1:2007)	Load %	Current A	Efficiency %	Power factor
20	PLL determined from residual loss	100	23.7	92.4 / IE2	0.84
21		75	18.2	93.3	0.81
22		50	13.7	93.2	0.72
23		Start	173		0.46
24	Maximum starting time from hot	15	s		
25	Maximum starting time from cold	27	s		
26	Insulation class / Temperature class	F / B			
27	Ambient temperature	40	°C		
28	Altitude	1000	m.a.s.l.		
29	Enclosure	IP55			
30	Cooling system	IC411 self ventilated			
31	Bearing DE/NDE	6310/C3 - 6209/C3			
32	Type of Grease	Lithium based			
33	Sound pressure level (LP dB(A) 1m)	62	dB(A)	at load	
34	Moment of inertia J = ¼ GD2	0.195	kg-m2		
35	Balancing	Half Key			
36	Vibration class	Grade A			
37	Position of terminal box	Top			
38	Terminal box entries; no, dimens.	2xM40x1.5 + 1xM16x1.5			
39	Number of power terminals	6			
40	Direction of rotation	CW or CCW			
41	Total weight of motor	222	kg		
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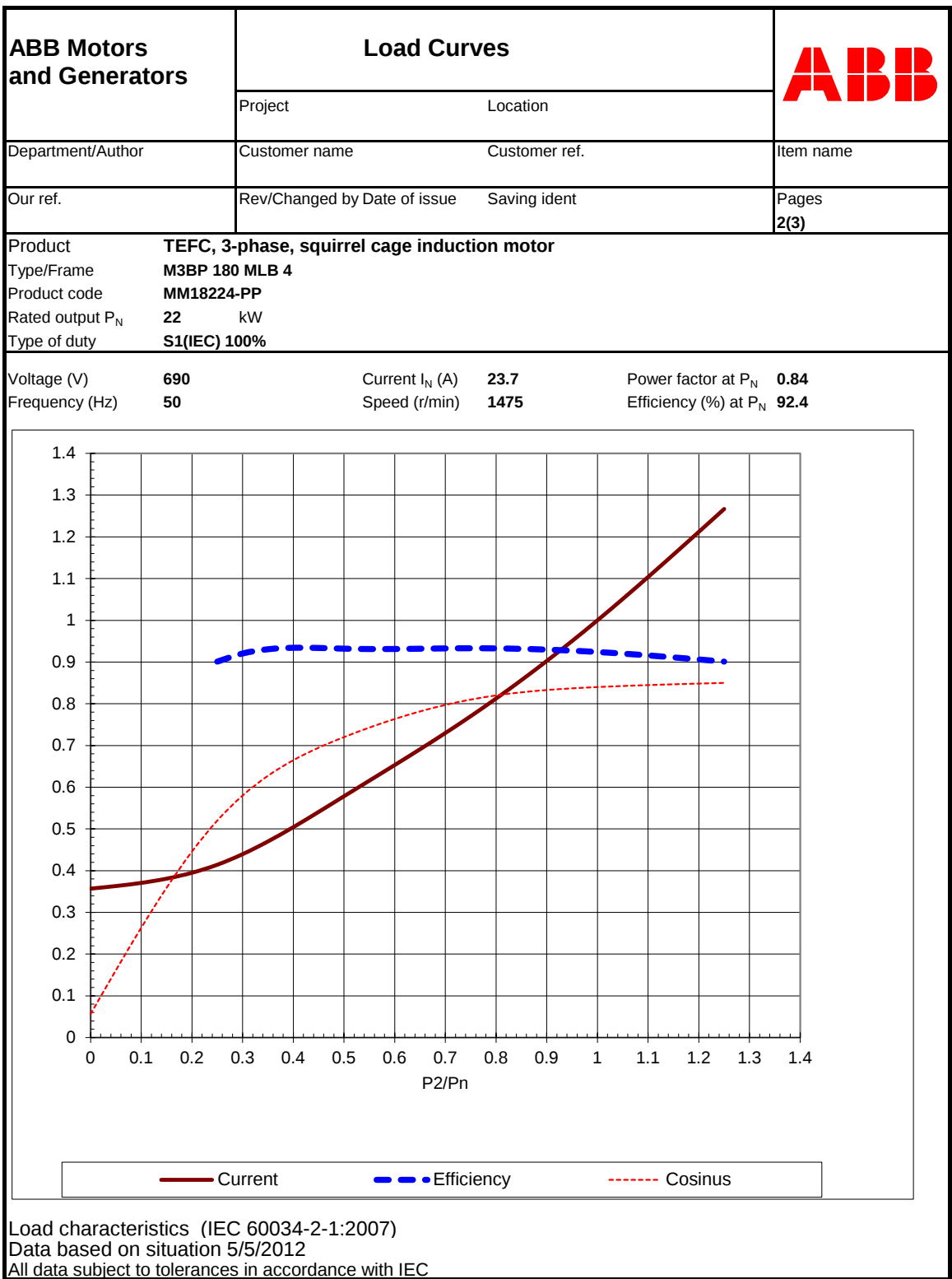
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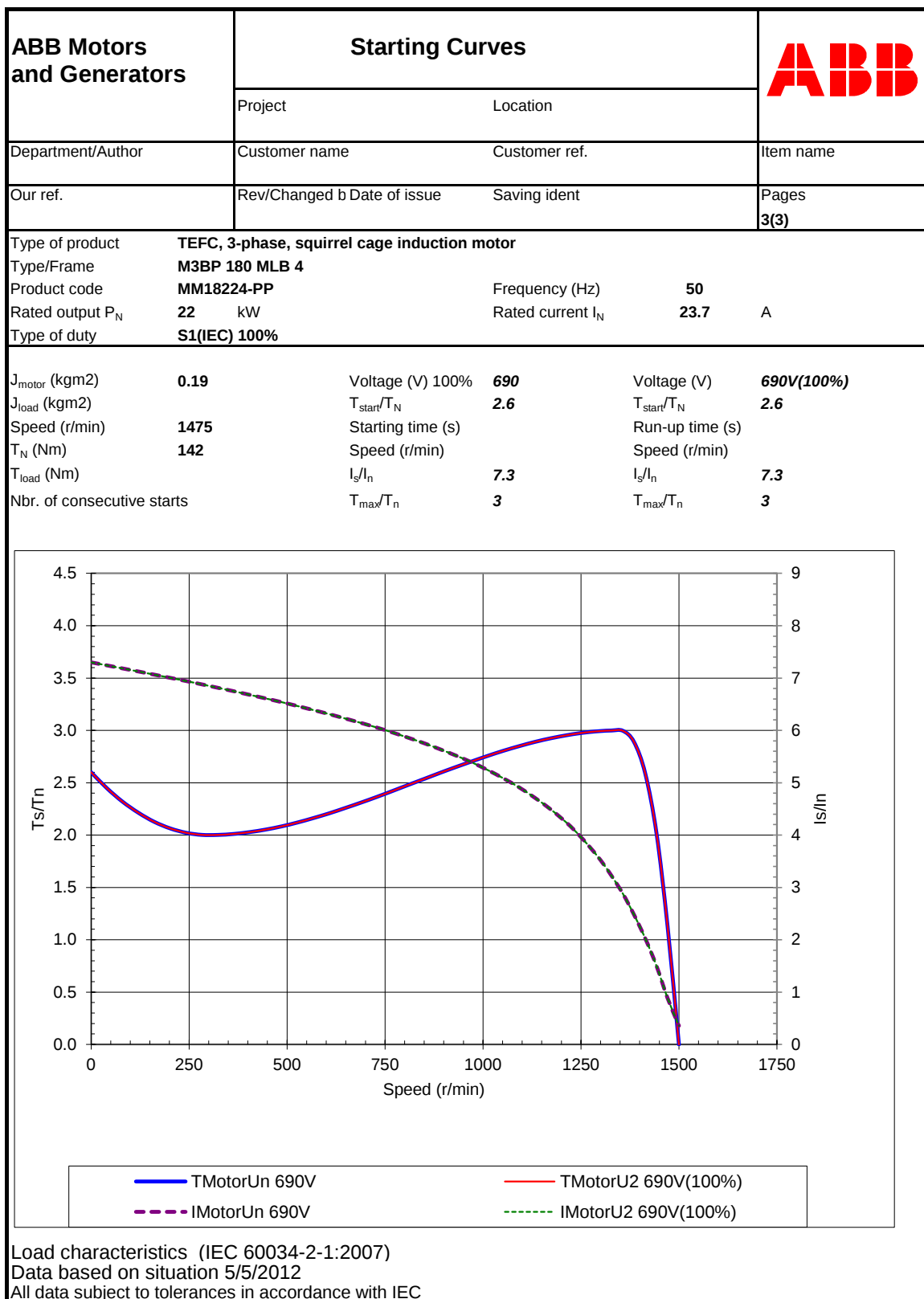


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2	Product code	MM18224-PP (3GBP182032-ADG+332+333)		
3	Type/Frame	M3BP 180 MLB 4		
4	Mounting	IM1001, B3(foot)		
5	Rated output P _N	22	kW	
6	Service factor	1		
7	Type of duty	S1(IEC) 100%		
8	Rated voltage U _N	460	VD	± 5 % (IEC 60034-1)
9	Rated frequency f _N	60	Hz	± 2 % (IEC 60034-1)
10	Rated speed n _N	1780	r/min	
11	Rated current I _N	35.7	A	
12	No-load current	13.5	A	
13	Starting current I _s /I _N	8.3		Fullfilled IEC 60034-12 design N,H
14	Nominal torque T _N	118	Nm	
15	Locked rotor torque T _S /T _N	2.8		
16	Maximum torque T _{max} /T _N	3.3		
17	Minimum torque T _{min} /T _N	2.1		
18	Speed at minimum torque	360	r/min	
19	Load characteristics (IEC 60034-2-1:2007)	Load %	Current A	Efficiency %
20	PLL determined from residual loss	100	35.7	93.1 / IE2
21		75	28	93.4
22		50	21.2	92.6
23		Start	296	0.43
24	Maximum starting time from hot	15	s	
25	Maximum starting time from cold	27	s	
26	Insulation class / Temperature class	F / B		
27	Ambient temperature	40	°C	
28	Altitude	1000	m.a.s.l.	
29	Enclosure	IP55		
30	Cooling system	IC411 self ventilated		
31	Bearing DE/NDE	6310/C3 - 6209/C3		
32	Type of Grease	Lithium based		
33	Sound pressure level (LP dB(A) 1m)	62	dB(A)	at load
34	Moment of inertia J = ¼ GD2	0.195	kg-m2	
35	Balancing	Half Key		
36	Vibration class	Grade A		
37	Position of terminal box	Top		
38	Terminal box entries; no, dimens.	2xM40x1.5 + 1xM16x1.5		
39	Number of power terminals	6		
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