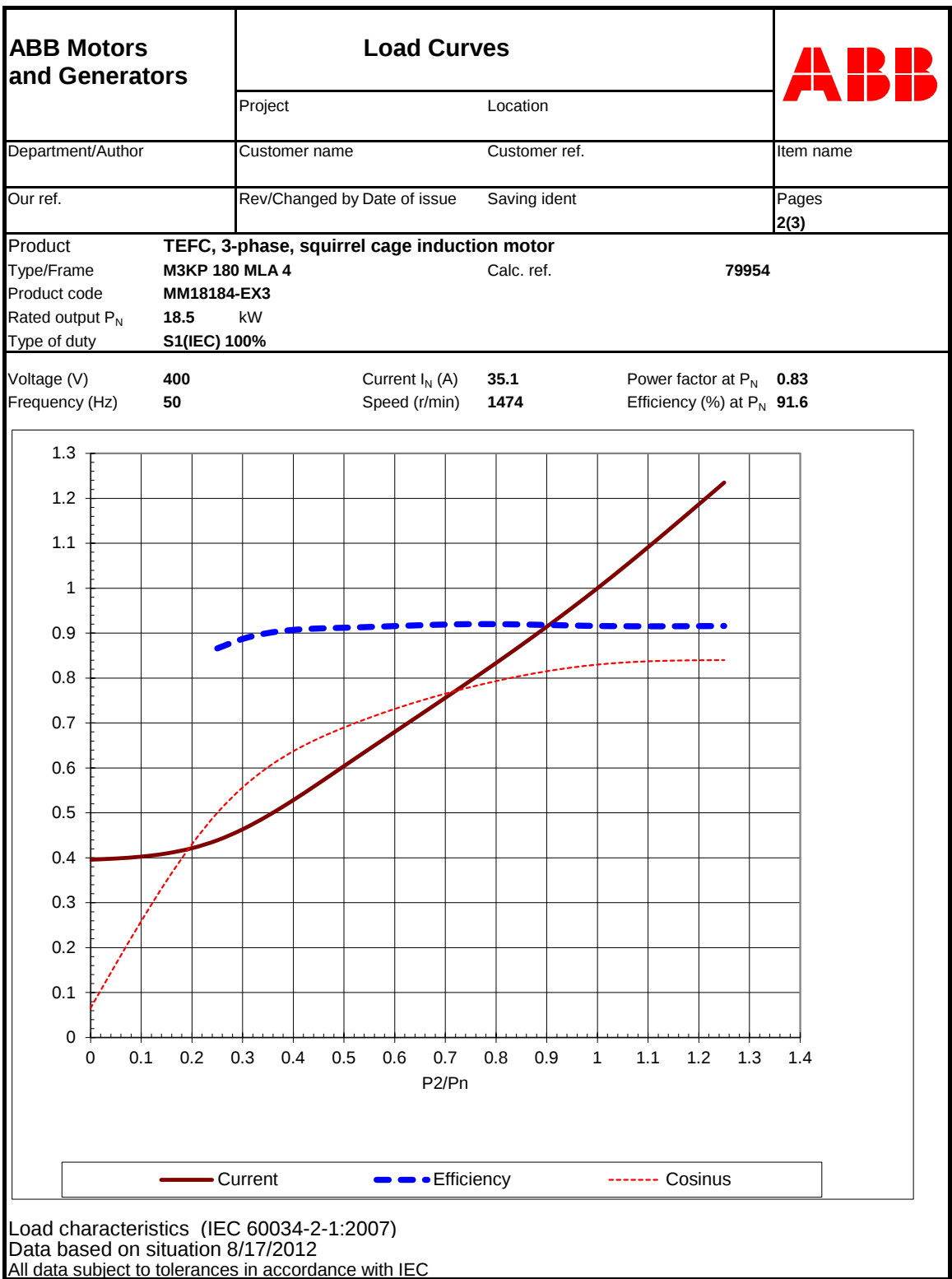


ABB Motors and Generators		Technical Data Sheet - DOL				
		Project		Location		
Department/Author		Customer name		Customer ref.		Item name
Our ref.		Rev/Changed by	Date of issue	Saving ident		Pages 1(3)

No.	Definition	Data	Unit	Remarks		
1	Product	TEFC, 3-phase, squirrel cage induction motor				
2	Product code	MM18184-EX3 (3GKP182410-ADH+332+461)				
3	Type/Frame	M3KP 180 MLA 4				
4	Mounting	IM1001, B3(foot)				
5	Rated output P _N	18.5	kW			
6	Service factor	1				
7	Type of duty	S1(IEC) 100%				
8	Rated voltage U _N	400	VD	± 5 % (IEC 60034-1)		
9	Rated frequency f _N	50	Hz	± 2 % (IEC 60034-1)		
10	Rated speed n _N	1474	r/min			
11	Rated current I _N	35.1	A			
12	No-load current	13.9	A			
13	Starting current I _s /I _N	7.2		Fullfilled IEC 60034-12 design N,H		
14	Nominal torque T _N	120	Nm			
15	Locked rotor torque T _s /T _N	2.6				
16	Maximum torque T _{max} /T _N	3.1				
17	Minimum torque T _{min} /T _N	2.2				
18	Speed at minimum torque	270	r/min			
19	Load characteristics (IEC 60034-2-1:2007)	Load %	Current A	Efficiency %	Power factor	
20	PLL determined from residual loss	100	35.1	91.6 / IE2	0.83	
21		75	27.9	92	0.78	
22		50	21.2	91.2	0.69	
23		Start	252		0.5	
24	Maximum starting time from hot	15	s			
25	Maximum starting time from cold	27	s			
26	Insulation class / Temperature class	F / B				
27	Ambient temperature	40	°C			
28	Altitude	1000	m.a.s.l.			
29	Enclosure	IP55				
30	Cooling system	IC411 self ventilated				
31	Bearing DE/NDE	6310/C3 - 6310/C3				
32	Type of Grease	Lithium based				
33	Sound pressure level (LP dB(A) 1m)	62	dB(A)	at load		
34	Moment of inertia J = ¼ GD2	0.19	kg-m2			
35	Balancing	Half Key				
36	Vibration class	Grade A				
37	Position of terminal box	Top				
38	Terminal box entries; no, dims.	2xM40x1.5 + 2xM20x1.5				
39	Number of power terminals	6				
40	Direction of rotation	CW or CCW				
41	Weight of rotor	52	kg			
42	Total weight of motor	271	kg			
43						
Ex-motors						
44	Type of protection	*Ex de IIC T4				
45						
Variant Codes / Definition						
	332 = Baldor catalog number					
	461 = Exde design, group IIC					
Remarks:						
Data based on situation 8/17/2012						
All data subject to tolerances in accordance with IEC						
Guaranteed values on request						
* For more information on the Atex/IECEx rating, please contact your local Baldor representative.						



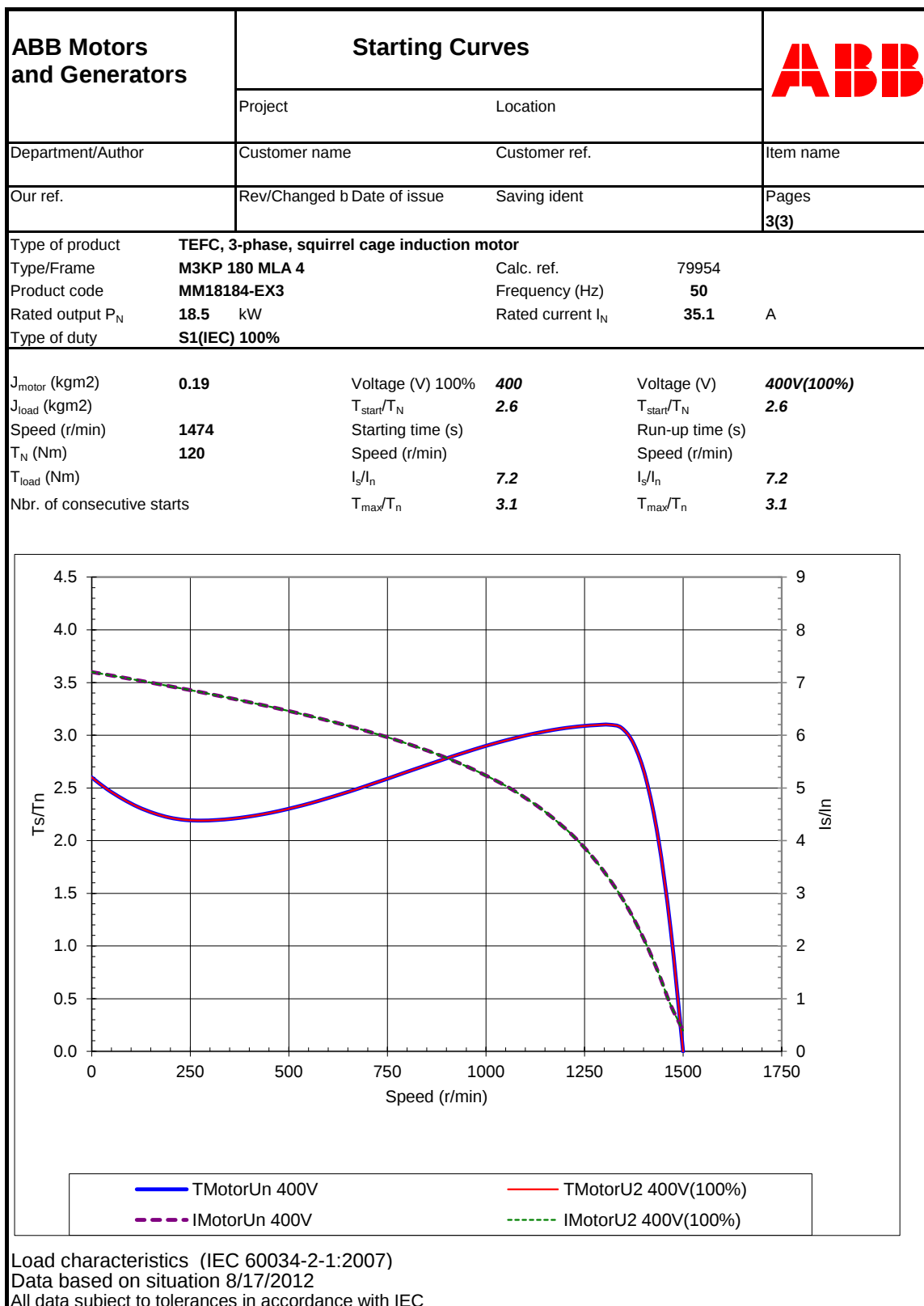
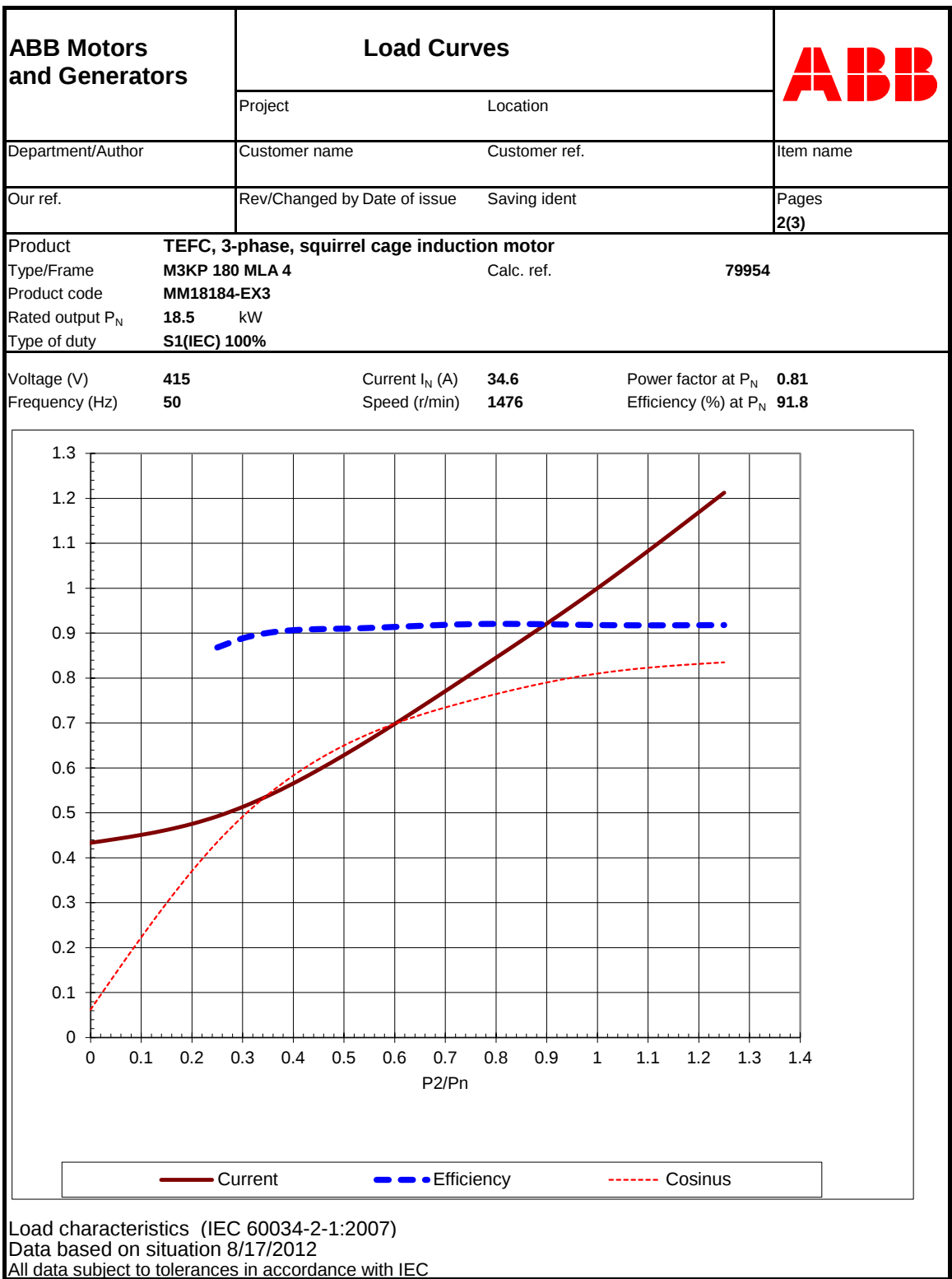


ABB Motors and Generators		Technical Data Sheet - DOL			
		Project	Location		
Department/Author		Customer name	Customer ref.		Item name
Our ref.		Rev/Changed by	Date of issue	Saving ident	Pages 1(3)

No.	Definition	Data	Unit	Remarks	
1	Product	TEFC, 3-phase, squirrel cage induction motor			
2	Product code	MM18184-EX3 (3GKP182410-ADH+332+461)			
3	Type/Frame	M3KP 180 MLA 4			
4	Mounting	IM1001, B3(foot)			
5	Rated output P _N	18.5	kW		
6	Service factor	1			
7	Type of duty	S1(IEC) 100%			
8	Rated voltage U _N	415	VD	± 5 % (IEC 60034-1)	
9	Rated frequency f _N	50	Hz	± 2 % (IEC 60034-1)	
10	Rated speed n _N	1476	r/min		
11	Rated current I _N	34.6	A		
12	No-load current	15	A		
13	Starting current I _s /I _N	7.6		Fullfilled IEC 60034-12 design N,H	
14	Nominal torque T _N	120	Nm		
15	Locked rotor torque T _S /T _N	2.9			
16	Maximum torque T _{max} /T _N	3.3			
17	Minimum torque T _{min} /T _N	2.4			
18	Speed at minimum torque	270	r/min		
19	Load characteristics (IEC 60034-2-1:2007)	Load %	Current A	Efficiency %	Power factor
20	PLL determined from residual loss	100	34.6	91.8 / IE2	0.81
21		75	27.9	92	0.75
22		50	21.7	91	0.65
23		Start	263		0.51
24	Maximum starting time from hot	15	s		
25	Maximum starting time from cold	30	s		
26	Insulation class / Temperature class	F / B			
27	Ambient temperature	40	°C		
28	Altitude	1000	m.a.s.l.		
29	Enclosure	IP55			
30	Cooling system	IC411 self ventilated			
31	Bearing DE/NDE	6310/C3 - 6310/C3			
32	Type of Grease	Lithium based			
33	Sound pressure level (LP dB(A) 1m)	62	dB(A)	at load	
34	Moment of inertia J = ¼ GD2	0.19	kg-m2		
35	Balancing	Half Key			
36	Vibration class	Grade A			
37	Position of terminal box	Top			
38	Terminal box entries; no, dims.	2xM40x1.5 + 2xM20x1.5			
39	Number of power terminals	6			
40	Direction of rotation	CW or CCW			
41	Weight of rotor	52	kg		
42	Total weight of motor	271	kg		
43					
Ex-motors					
44	Type of protection	*Ex de IIC T4			
45					
Variant Codes / Definition					
	332 = Baldor catalog number				
	461 = Exde design, group IIC				
Remarks:					
Data based on situation 8/17/2012					
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Guaranteed values on request					
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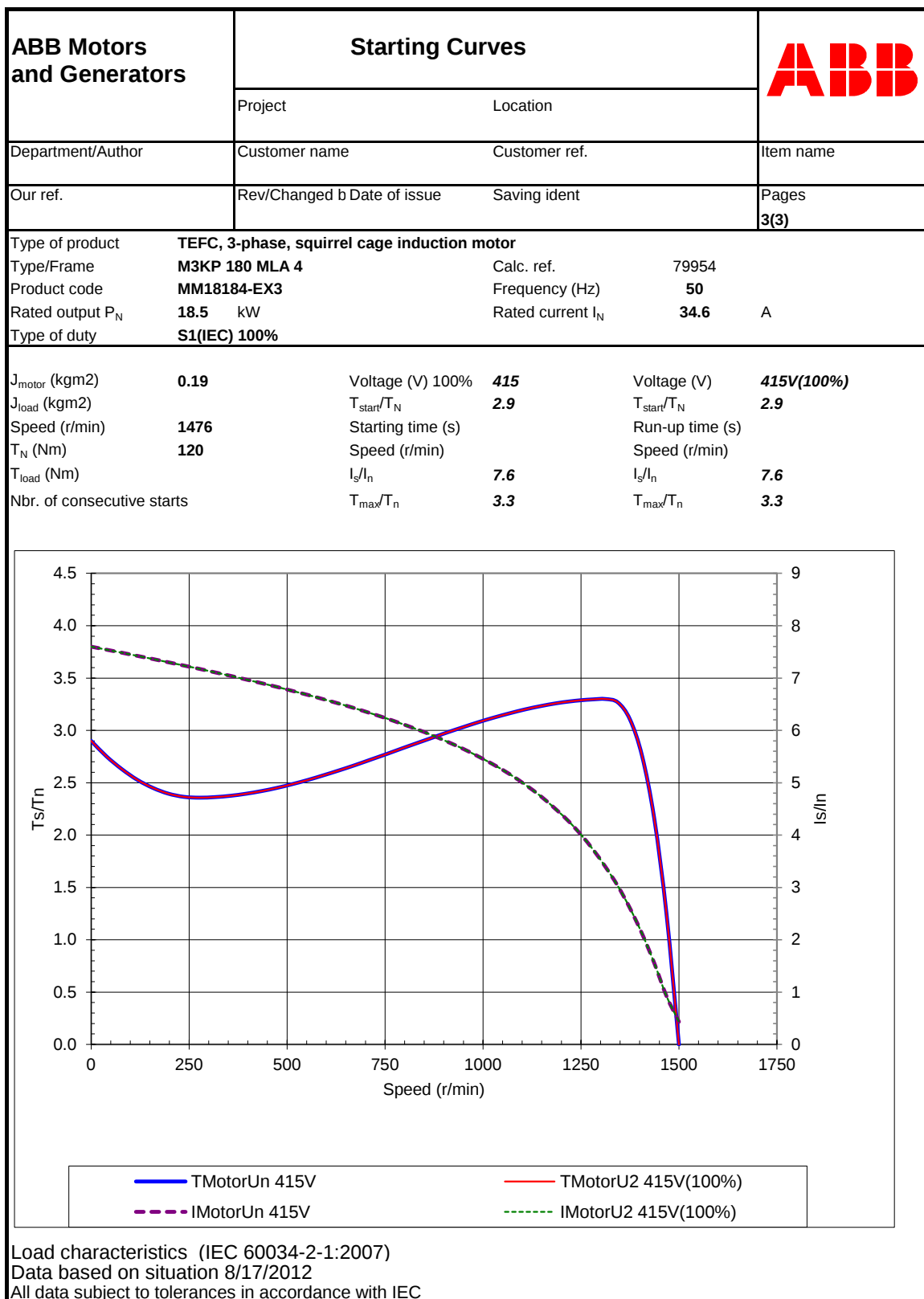


ABB Motors and Generators		Technical Data Sheet - DOL			
		Project		Location	
Department/Author		Customer name		Customer ref.	Item name
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No.	Definition	Data	Unit	Remarks
1	Product	TEFC, 3-phase, squirrel cage induction motor		
2	Product code	MM18184-EX3 (3GKP182410-ADH+332+461)		
3	Type/Frame	M3KP 180 MLA 4		
4	Mounting	IM1001, B3(foot)		
5	Rated output P _N	18.5	kW	
6	Service factor	1		
7	Type of duty	S1(IEC) 100%		
8	Rated voltage U _N	690	VY	± 5 % (IEC 60034-1)
9	Rated frequency f _N	50	Hz	± 2 % (IEC 60034-1)
10	Rated speed n _N	1474	r/min	
11	Rated current I _N	20.3	A	
12	No-load current	8.1	A	
13	Starting current I _s /I _N	7.2		Fullfilled IEC 60034-12 design N,H
14	Nominal torque T _N	120	Nm	
15	Locked rotor torque T _S /T _N	2.6		
16	Maximum torque T _{max} /T _N	3.1		
17	Minimum torque T _{min} /T _N	2.2		
18	Speed at minimum torque	270	r/min	
19	Load characteristics (IEC 60034-2-1:2007)	Load %	Current A	Efficiency % Power factor
20	PLL determined from residual loss	100	20.3	91.6 / IE2 0.83
21		75	16.1	92 0.78
22		50	12.2	91.2 0.69
23		Start	146	0.5
24	Maximum starting time from hot	15	s	
25	Maximum starting time from cold	27	s	
26	Insulation class / Temperature class	F / B		
27	Ambient temperature	40	°C	
28	Altitude	1000	m.a.s.l.	
29	Enclosure	IP55		
30	Cooling system	IC411 self ventilated		
31	Bearing DE/NDE	6310/C3 - 6310/C3		
32	Type of Grease	Lithium based		
33	Sound pressure level (LP dB(A) 1m)	62	dB(A)	at load
34	Moment of inertia J = ¼ GD2	0.19	kg-m2	
35	Balancing	Half Key		
36	Vibration class	Grade A		
37	Position of terminal box	Top		
38	Terminal box entries; no, dims.	2xM40x1.5 + 2xM20x1.5		
39	Number of power terminals	6		
40	Direction of rotation	CW or CCW		
41	Weight of rotor	52	kg	
42	Total weight of motor	271	kg	
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Ex-motors				
44	Type of protection	*Ex de IIC T4		
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