

# **ABB BALDOR RELIANCE III**

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## **Customer information packet**

M244402TS-2341

400HP, 3565RPM, 3PH, 60HZ, 449TS, A44112M, DP

Class -

Division - Not Applicable

**Specifications**

<b>Enclosure</b>	DP
<b>Frame</b>	449TS
<b>Frame Material</b>	Iron
<b>Frequency</b>	60.00 Hz
<b>Haz Area Division</b>	Not Applicable
<b>Motor Letter Type</b>	Three Phase
<b>Output @ Frequency</b>	400.000 HP @ 60 HZ
<b>Phase</b>	3
<b>Synchronous Speed @ Frequency</b>	3600 RPM @ 60 HZ
<b>Voltage @ Frequency</b>	4160.0 V @ 60 HZ 2300.0 V @ 60 HZ
<b>Agency Approvals</b>	CCSA US
<b>Ambient Temperature</b>	40 °C
<b>Auxiliary Box</b>	NO AUXILLARY BOX
<b>Bearing Grease Type</b>	Polyrex EM (-20F +300F)
<b>Current @ Voltage</b>	48.900 A @ 4160.0 V 87.000 A @ 2300.0 V
<b>Design Code</b>	-
<b>Drip Cover</b>	No Drip Cover
<b>Duty Rating</b>	CONT
<b>Efficiency @ 100% Load</b>	95.0 %
<b>Feedback Device</b>	NO FEEDBACK
<b>Heater Indicator</b>	No Heater
<b>High Voltage Full Load Amps</b>	48.9 a
<b>Insulation Class</b>	F
<b>Inverter Code</b>	Not Inverter
<b>IP Rating</b>	NONE
<b>KVA Code</b>	F
<b>Lifting Lugs</b>	Standard Lifting Lugs
<b>Motor Lead Quantity/Wire Size</b>	6 @ 8 AWG
<b>Motor Standards</b>	NEMA
<b>Motor Type</b>	A44112M

**Part Detail**

<b>Revision</b>	A
<b>Type</b>	AC
<b>Mech. spec.</b>	
<b>Base</b>	
<b>Status</b>	PRD/A
<b>Elec. spec.</b>	A44WG5198
<b>Layout</b>	604989-506
<b>Eff. date</b>	04-04-2018
<b>CD Diagram</b>	416820-004
<b>Poles</b>	02
<b>Leads</b>	6#8 482406008P
<b>Proprietary</b>	False
<b>Created date</b>	04-09-2015

<b>Mounting Arrangement</b>	F1
<b>Number of Poles</b>	2
<b>Overall Length</b>	44.38 IN
<b>Power Factor</b>	89
<b>Product Family</b>	Compressor - Screw
<b>Pulley End Bearing Type</b>	Ball
<b>Pulley Face Code</b>	Standard
<b>Service Factor</b>	1.15
<b>Shaft Diameter</b>	2.375 IN
<b>Shaft Ground Indicator</b>	No Shaft Grounding
<b>Shaft Rotation</b>	Reversible
<b>Shaft Slinger Indicator</b>	No Slinger
<b>Speed</b>	3565 rpm
<b>Speed Code</b>	Single Speed
<b>Starting Method</b>	Direct on line
<b>Thermal Device - Bearing</b>	None
<b>Thermal Device - Winding</b>	None

**Nameplate**

<b>NP2496L</b>
MOBIL POLYREX EM

**NP3132L**

<b>SPEC NO.</b>	A44-7116-5198	<b>CAT.NO.</b>	M244402TS-2341	<b>FRAME</b>	449TS
<b>HP</b>	400	<b>VOLTS</b>	2300/4160	<b>PHASE</b>	3
<b>RPM</b>	3565	<b>AMPS</b>	87/48.9	<b>DESIGN</b>	-
<b>DRIVE END BEARING</b>	65BC03J30X	<b>DUTY</b>	CONT	<b>TYPE</b>	P
<b>OPP D.E. BEARING</b>	65BC03J30X	<b>ENCL</b>	DP	<b>HZ</b>	60
<b>NEMA NOM/CSA QUOTED EFF</b>		<b>INSUL.CLASS</b>	F	<b>AMB</b>	40
<b>SER.NO.</b>		<b>CODE</b>	F	<b>SF</b>	1.15
		<b>NEMA-NOM-EFFICIENCY</b>	95		
				<b>MOTOR WEIGHT</b>	2178

BALDOR -RELIANCE SALES ORDER	FRAME	HP	TYPE	PHASE	HERTZ	RPM
	449	400	P	3	60	3564
VOLTS	AMPS	DUTY	AMB°C	INSUL	S.F.	NEMA DESIGN
4160	48.9	CONT	40	F	1.15	---
CODE LETTER	ENCL.	ROTOR WK <sup>2</sup> (lb-ft <sup>2</sup> )	STATOR RES. @25°C OHMS (BETWEEN LINES)		TYPICAL DATA	
F	ODP	29	0.95932			

**PERFORMANCE**

LOAD	HP	AMPERES	RPM	% POWER FACTOR	% EFFICIENCY
NO LOAD	0	13.2	3600	5.8	0.0
1/4	100	17.8	3592	62.9	92.5
2/4	200	26.8	3583	81.3	95.0
3/4	300	37.4	3574	87.0	95.4
4/4	400	48.9	3564	88.9	95.2
5/4	500	61.2	3554	89.2	94.7
6/4	600	74.5	3543	88.7	94.1

**SPEED TORQUE**

	RPM	TORQUE % FULL LOAD	TORQUE LB-FT	AMPERES
LOCKED ROTOR	0	134	792	288.0
PULL UP	540	114	672	282.5
BREAKDOWN	3413	260	1530	173.4
FULL LOAD	3564	100	589	48.9

AMPERES SHOWN FOR **4160** VOLT CONNECTION(S). IF OTHER VOLTAGE CONNECTIONS ARE AVAILABLE, THE AMPERES WILL VARY INVERSELY WITH THE VOLTAGE.

REVISION 0



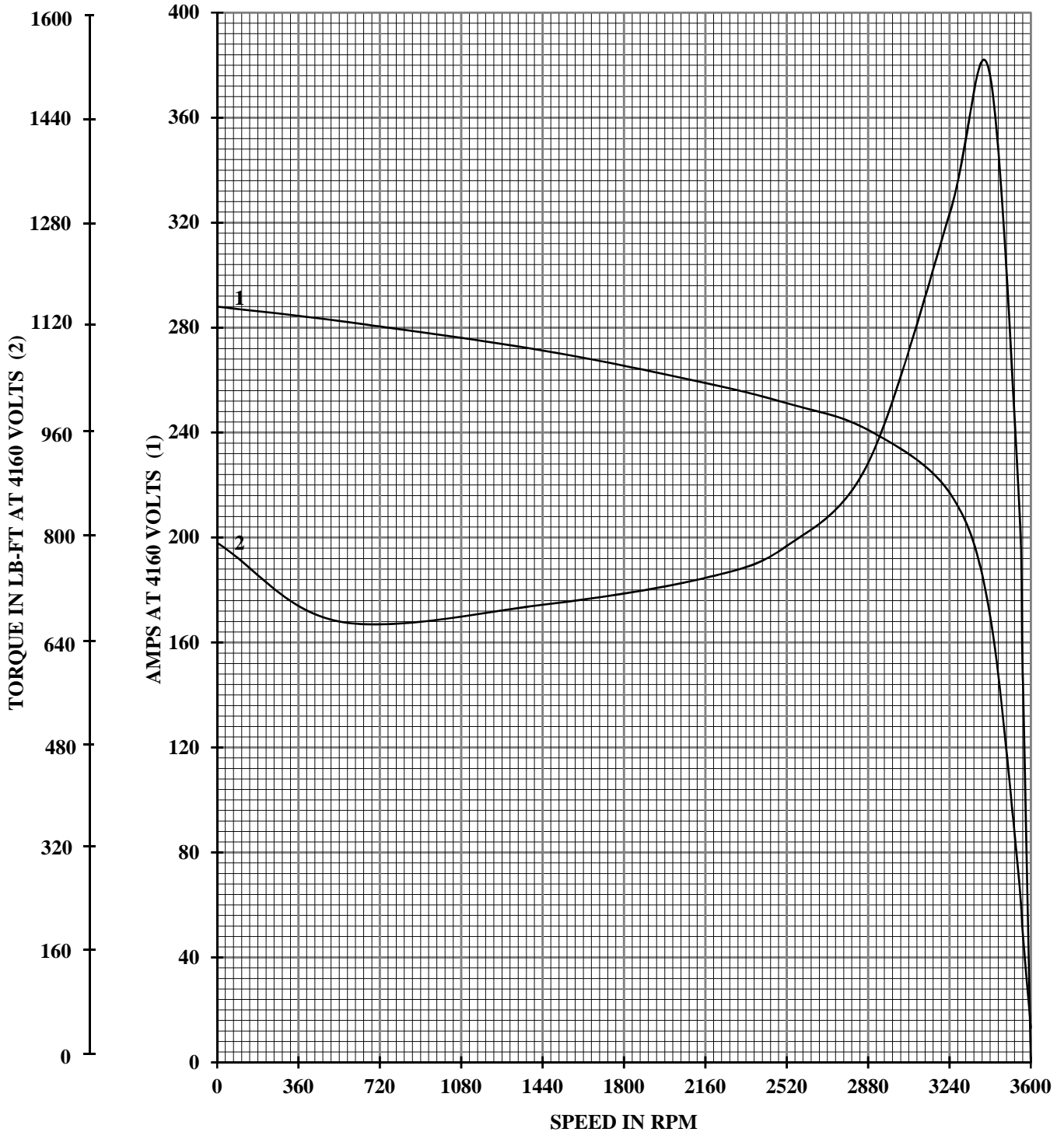
DR. BY CD  
 CK. BY T. Kelati  
 APP. BY T. Kelati  
 DATE 4/28/2015

**A-C MOTOR  
PERFORMANCE**

A44WG5198-R001

ISSUE DATE 4/28/2015

B-R S.O.		HERTZ	60	AMB°C	40	CODE LETTER	F
FRAME	449	RPM	3564	INSUL	F	ENCLOSURE	ODP
HP	400	VOLTS	4160	S.F.	1.15	STATOR RES. @25°C	0.95932
TYPE	P	AMPS	48.9	NEMA DESIGN	---	OHMS (BETWEEN LINES)	
PHASE	3	DUTY	CONT	ROTOR WK <sup>2</sup> (lb-ft <sup>2</sup> )	29	TYPICAL DATA	



AMPERES SHOWN FOR **4160** VOLT CONNECTION, IF OTHER VOLTAGE CONNECTIONS ARE AVAILABLE, THE AMPERES WILL VARY INVERSELY WITH THE VOLTAGE.

REVISION 0



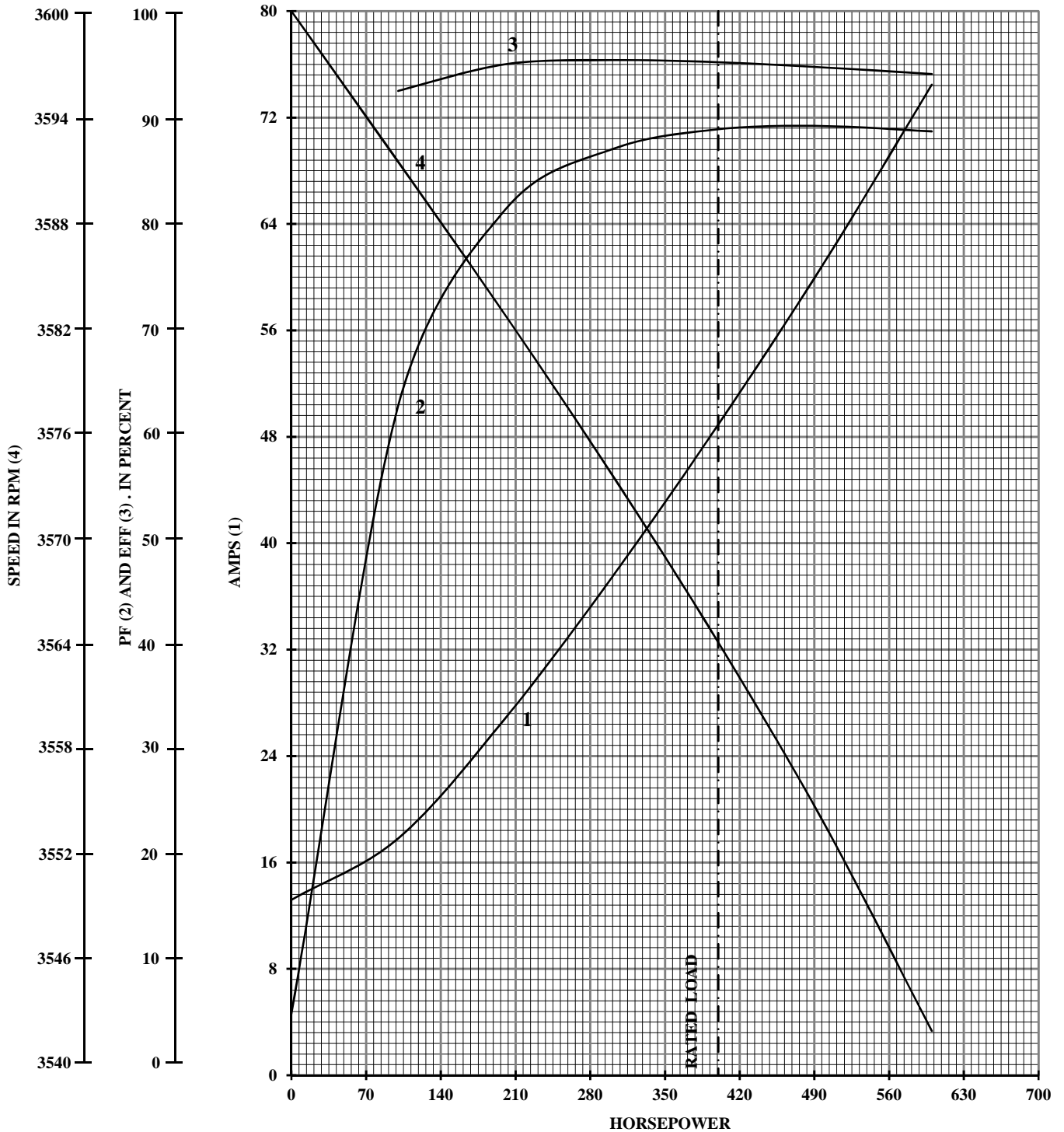
DR. BY CD  
 CK. BY T. Kelati  
 APP. BY T. Kelati  
 DATE 4/28/2015

**A-C MOTOR  
 PERFORMANCE  
 CURVES**

A44WG5198-R001

ISSUE DATE 4/28/2015

B-R S.O.	HERTZ	<b>60</b>	AMB°C	<b>40</b>	CODE LETTER	<b>F</b>
FRAME	RPM	<b>449</b>	INSUL	<b>F</b>	ENCLOSURE	<b>ODP</b>
HP	VOLTS	<b>400</b>	S.F.	<b>1.15</b>	STATOR RES. @25°C	<b>0.95932</b>
TYPE	AMPS	<b>P</b>	NEMA DESIGN	<b>---</b>	OHMS (BETWEEN LINES)	
PHASE	DUTY	<b>3</b>	ROTOR WK <sup>2</sup> (lb-ft <sup>2</sup> )	<b>29</b>	TYPICAL DATA	



AMPERES SHOWN FOR **4160** VOLT CONNECTION, IF OTHER VOLTAGE CONNECTIONS ARE AVAILABLE, THE AMPERES WILL VARY INVERSELY WITH THE VOLTAGE.

REVISION 0



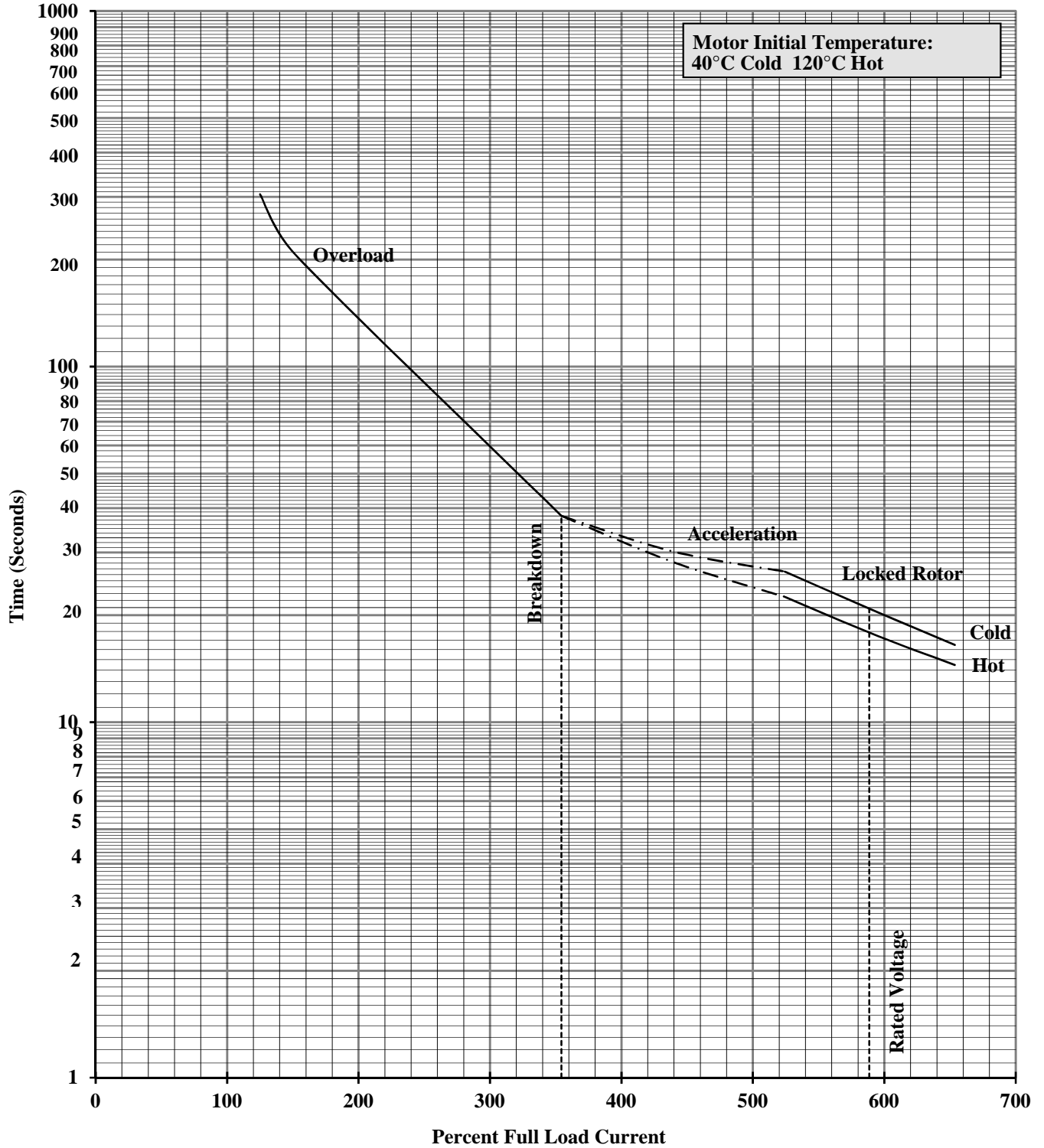
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**A-C MOTOR  
PERFORMANCE  
CURVES**

A44WG5198-R001  
 ISSUE DATE 4/28/2015

B-R S.O.		HERTZ	60	AMB°C	40	CODE LETTER	F
FRAME	449	RPM	3564	INSUL	F	ENCLOSURE	ODP
HP	400	VOLTS	4160	S.F.	1.15	STATOR RES. @25°C	0.95932
TYPE	P	AMPS	48.9	NEMA DESIGN	---	OHMS (BETWEEN LINES)	
PHASE	3	DUTY	CONT	ROTOR WK <sup>2</sup> (lb-ft <sup>2</sup> )	29	TYPICAL DATA	

**THERMAL LIMIT CURVES**



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DR. BY CD  
CK. BY T. Kelati  
APP. BY T. Kelati  
DATE 4/28/2015

**A-C MOTOR  
PERFORMANCE**

A44WG5198-R001

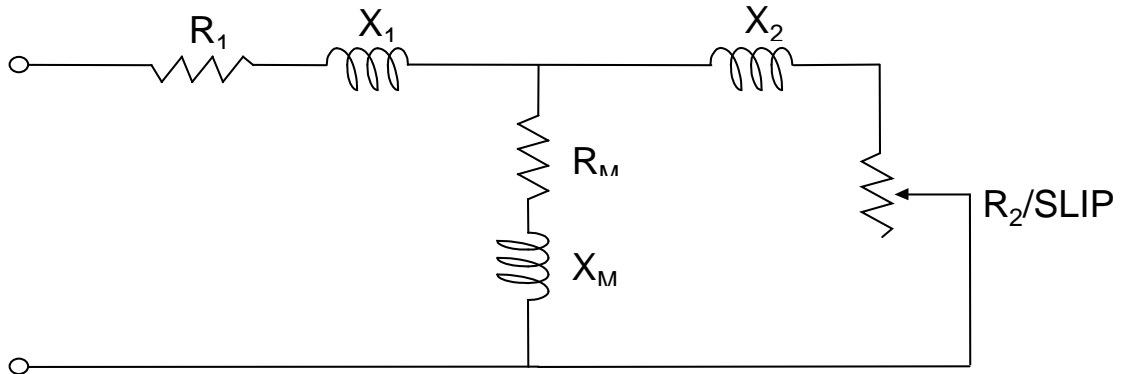
ISSUE DATE 9/28/2015

B-R S.O.		HERTZ	60	AMB°C	40	CODE LETTER	F
FRAME	449	RPM	3564	INSUL	F	ENCLOSURE	ODP
HP	400	VOLTS	4160	S.F.	1.15	STATOR RES. @25°C	0.95932
TYPE	P	AMPS	48.9	NEMA DESIGN	---	OHMS (BETWEEN LINES)	
PHASE	3	DUTY	CONT	ROTOR WK <sup>2</sup> (lb-ft <sup>2</sup> )	29	TYPICAL DATA	

### EQUIVALENT CIRCUIT DATA

(Per Unit, Per Phase)

FULL LOAD				LOCKED ROTOR			
R <sub>1</sub>	0.01050	X <sub>1</sub>	0.09121	R <sub>1</sub>	0.00939	X <sub>1</sub>	0.09387
R <sub>2</sub>	0.00854	X <sub>2</sub>	0.08619	R <sub>2</sub>	0.03261	X <sub>2</sub>	0.04366
R <sub>M</sub>	0.09334	X <sub>M</sub>	3.11105	R <sub>M</sub>	0.41054	X <sub>M</sub>	2.76961
BASE OHMS			57.99500	BASE VOLTS			2402
SC Time Constant			0.043 Sec	X" = X <sub>S</sub>			0.13753
OC Time Constant			0.993 Sec	X/R Ratio			10.92



Parallel Equivalent			
FL R <sub>M</sub> ' pu	103.7855	LR R <sub>M</sub> ' pu	19.09505
FL X <sub>M</sub> ' pu	3.11385	LR X <sub>M</sub> ' pu	2.83046

R<sub>1</sub> = Stator dc resistance      X<sub>1</sub> = Stator leakage reactance  
 R<sub>2</sub> = Rotor resistance          X<sub>2</sub> = Rotor leakage reactance  
 R<sub>M</sub> = Core loss resistance      X<sub>M</sub> = Magnetizing reactance  
 SC = Short circuit              FL = Full load  
 OC = Open circuit              LR = Locked rotor

X" = X<sub>S</sub> = Subtransient reactance

REVISION 0

**DUTY MASTER ALTERNATING CURRENT MOTORS**  
SQUIRREL-CAGE INDUCTION

ENCLOSURE: PROTECTED

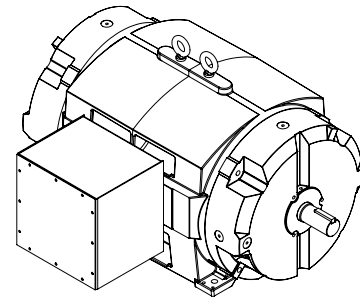
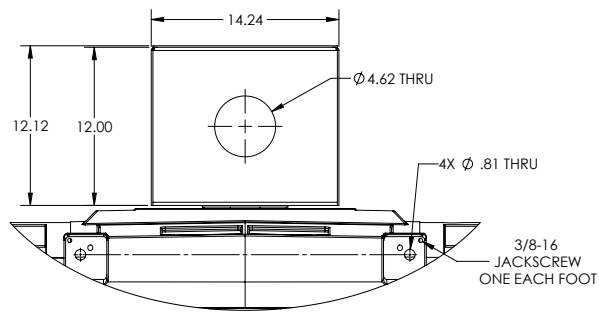
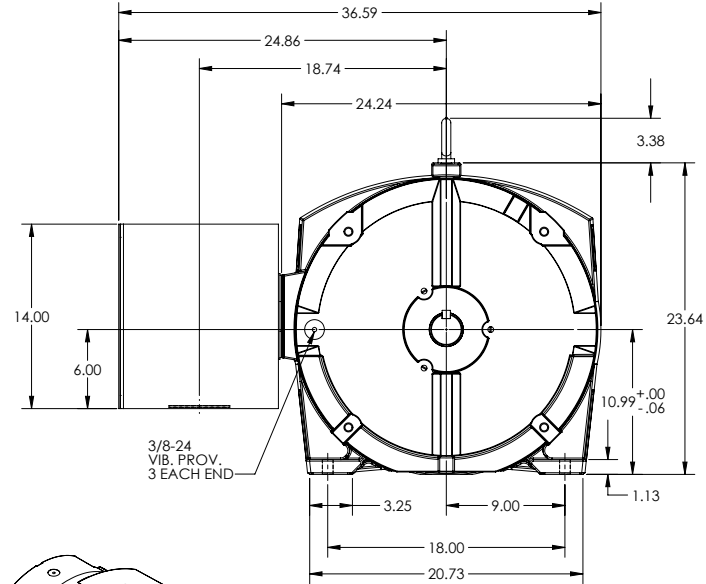
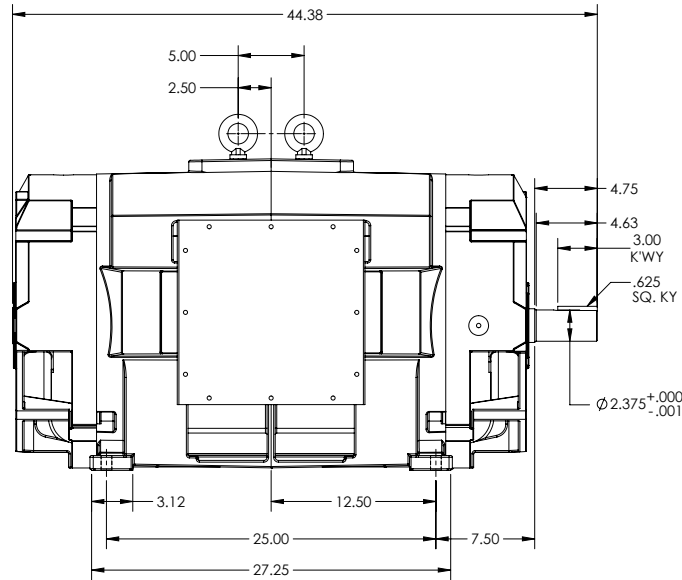
FRAME E449T

COOLING: SELF-VENTILATED

MOUNTING: FOOT, F-1 SIDE

14X14X12 FABRICATED STEEL C/BOX

NON-VENTILATED



IF MOUNTING CLEARANCE DETAILS ARE REQUIRED, CONSULT FACTORY.

MAXIMUM PERMISSIBLE SHAFT RUNOUT WHEN MEASURED AT END OF STANDARD SHAFT EXTENSION IS .003" T.I.R.

DIMENSIONS ARE IN INCHES

CUSTOMER IS RESPONSIBLE FOR DETERMINING THAT MOTOR PERFORMANCE IS SUITABLE IN THE APPLICATION.

SHEET NUMBER  
**1 OF 1**

905-686109

REV. DESC: NEW	VERSION: 00	REVISED: 09-23-55 04/09/2015	TDR: 00000893222
MODEL NO. 604989-506	BY: RAGBCS		

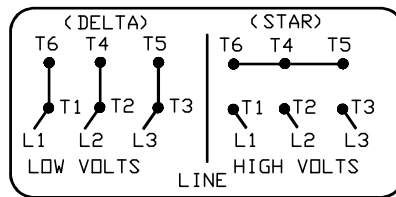
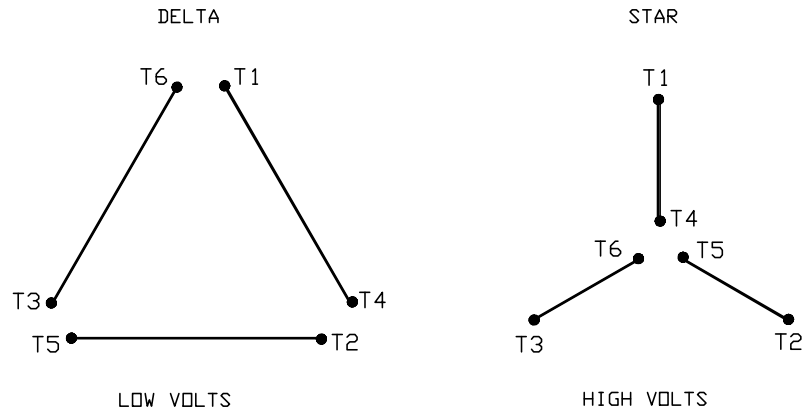
**BALDOR**

449TS PROT F-1 FT - 14X14X12 FAB STL C/BOX JACKSCREW DOWEL

905-686109

416820-004

A-C MOTOR  
CONNECTION DIAGRAM  
STANDARD 6 LEAD < DELTA/STAR CONNECTED >  
DUAL VOLTAGE < LOW VOLTS/HIGH VOLTS >



< N. P. 1767-CC >

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FILE: \RSN\00017\950	REVISED: 10:55:03 12/21/2016	BY: MGHMTT
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**BALDOR**

A-C MOTOR CONNECTION DIAGRAM  
SH 1 of 1

416820-004