ABB BALDOR RELIANCE

Customer information packet

EWDM4111T

25HP, 1180RPM, 3PH, 60HZ, 324T, TEFC, F1
Class - None
Division - Not Applicable

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Specifications

Enclosure	TEFC
Frame	324T
Frame Material	Iron
Frequency	60.00 Hz
Haz Area Class and Group	None
Haz Area Division	Not Applicable
Motor Letter Type	Three Phase
Output @ Frequency	25.000 HP @ 60 HZ
Phase	3
Synchronous Speed @ Frequency	1200 RPM @ 60 HZ
Voltage @ Frequency	230.0 V @ 60 HZ
	460.0 V @ 60 HZ
Agency Approvals	CSA
	CSA EEV
	NEMA PREMIUM
	UR
Ambient Temperature	40 °C
Auxiliary Box	NO AUXILLARY BOX
Auxiliary Box Lead Termination	None
Base Indicator	Rigid
Bearing Grease Type	Polyrex EM (-20F +300F)
Blower	None
Current @ Voltage	63.000 A @ 230.0 V
	32.000 A @ 460.0 V
Design Code	A
Drip Cover	No Drip Cover
Duty Rating	CONT
Efficiency @ 100% Load	93.0 %
Electrically Isolated Bearing	Not Electrically Isolated
Enclosure Modification	Severe Duty Features
Feedback Device	NO FEEDBACK
Heater Indicator	No Heater

Part Detail

Revision	J
Type	AC
Mech. spec.	
Base	
Status	PRD/A
Elec. spec.	12WGY116
Layout	12LYP064
Eff. date	06-11-2025
CD Diagram	CD0180
Poles	06
Leads	9#8
Proprietary	False
Created date	08-16-2019

High Voltage Full Load Amps	32.0 a
Insulation Class	F
Inverter Code	Inverter Duty
IP Rating	IP55
KVA Code	H
Lifting Lugs	Standard Lifting Lugs
Locked Bearing Indicator	Locked Bearing
Max Speed	1800 rpm
Motor Lead Termination	Flying Leads
Motor Standards	NEMA
Motor Type	1260M
Mounting Arrangement	F1
Number of Poles	6
Overall Length	30.28 IN
Power Factor	79
Product Family	Washdown Features
Pulley Face Code	Standard
Rodent Screen	None
Service Factor	1.00
Shaft Diameter	2.125 IN
Shaft Ground Indicator	No Shaft Grounding
Shaft Rotation	Reversible
Speed	1180 rpm
Speed Code	Single Speed
Starting Method	Direct on line
Thermal Device - Bearing	None
Thermal Device - Winding	None
Vibration Sensor Indicator	No Vibration Sensor
Winding Thermal 1	None
Winding Thermal 2	None

Nameplate

NP1669L									
CAT.NO.	EWDM4111T								
SPEC.	12-0000-0981								
HP	25								
VOLTS	230/460 20:1 CT/VT								
AMP	63/32								
RPM	1180								
FRAME	324T	**HZ**	60			**PH**	3		
SER.F.	1.00	**CODE**	H	**DES**	A	**CLASS**	F		
NEMA-NOM-EFF	93	**PF**	79						
RATING	40C AMB-CONT								
CC	010A								
DE	6312	**ODE**	6311						
ENCL	TEFC	**SN**							
BLANK	1.15SF ON SINEWAVE								

AC Induction Motor Performance Data
Record # 34363
Typical performance - not guaranteed values

Winding: 12WGY116-R001	**Type:** 1260M	**Enclosure:** TEFC

Nameplate Data			
Rated Output (HP)			25
Volts			230/460
Full Load Amps			63/32
R.P.M.			1180
Hz	60	**Phase**	3
NEMA Design Code	A	**KVA Code**	H
Service Factor (S.F.)			1.15
NEMA Nom. Eff.	93	**Power Factor**	79
Rating - Duty			40C AMB-CONT
S.F. Amps			

460 V, 60 Hz: High Voltage Connection	
Full Load Torque	111 LB-FT
Start Configuration	direct on line
Breakdown Torque	308 LB-FT
Pull-up Torque	117 LB-FT
Locked-rotor Torque	171 LB-FT
Starting Current	198 A
No-load Current	13.8 A
Line-line Res. @ 25ºC	0.27033 Ω
Temp. Rise @ Rated Load	46°C
Temp. Rise @ S.F. Load	56°C
Locked-rotor Power Factor	28
Rotor inertia	11.5 LB-FT2

Load Characteristics 460 V, 60 Hz, 25 HP

% of Rated Load	**25**	**50**	**75**	**100**	**125**	**150**	**S.F.**
Power Factor	43	65	75	79	81	81	80
Efficiency	89.1	92.8	93.5	93.2	92.6	91.5	92.8
Speed	1195.4	1191.8	1188.2	1183.9	1179.3	1172.9	1181
Line amperes	15.6	19.7	25.4	31.9	39.2	49.1	36.3

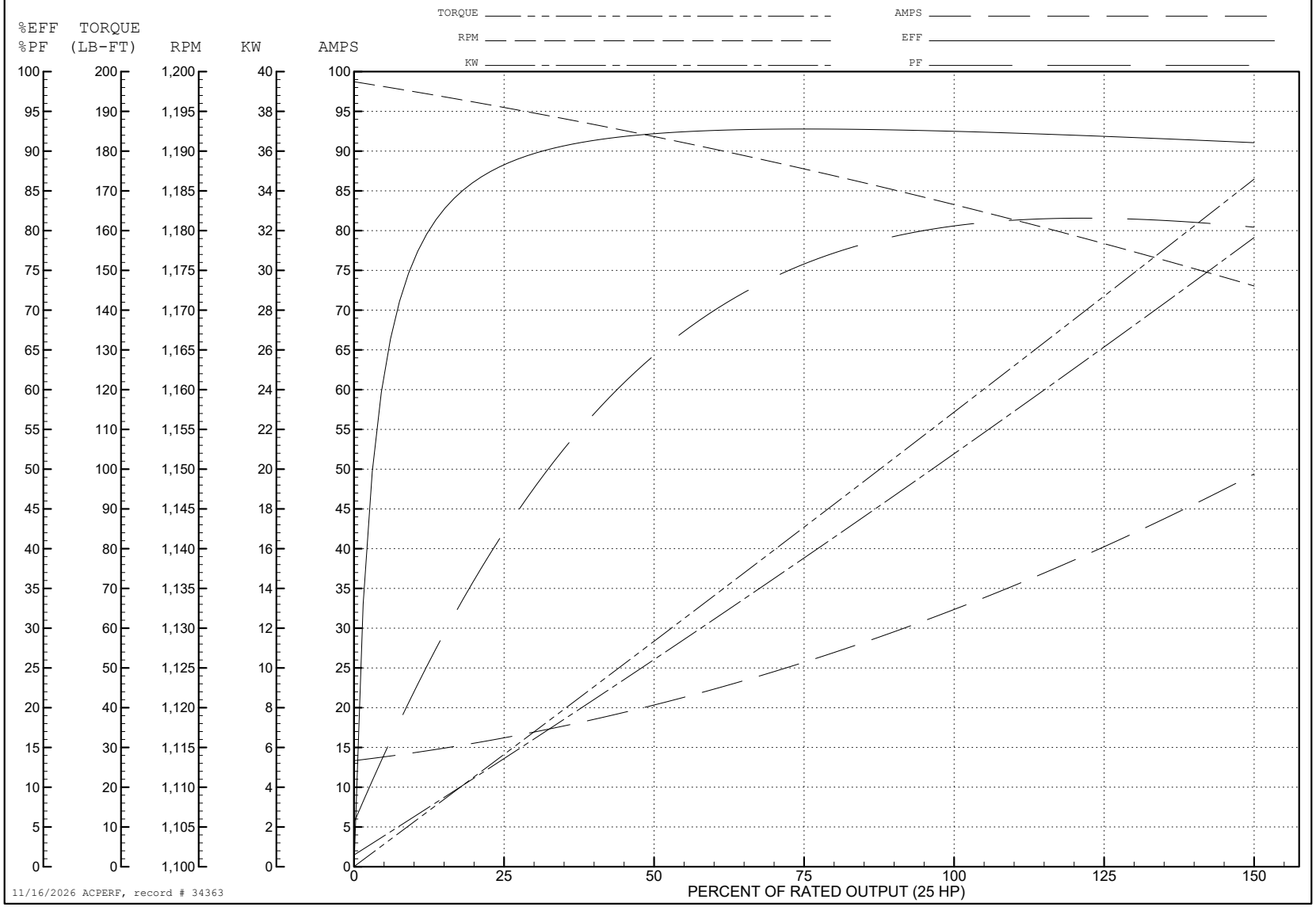
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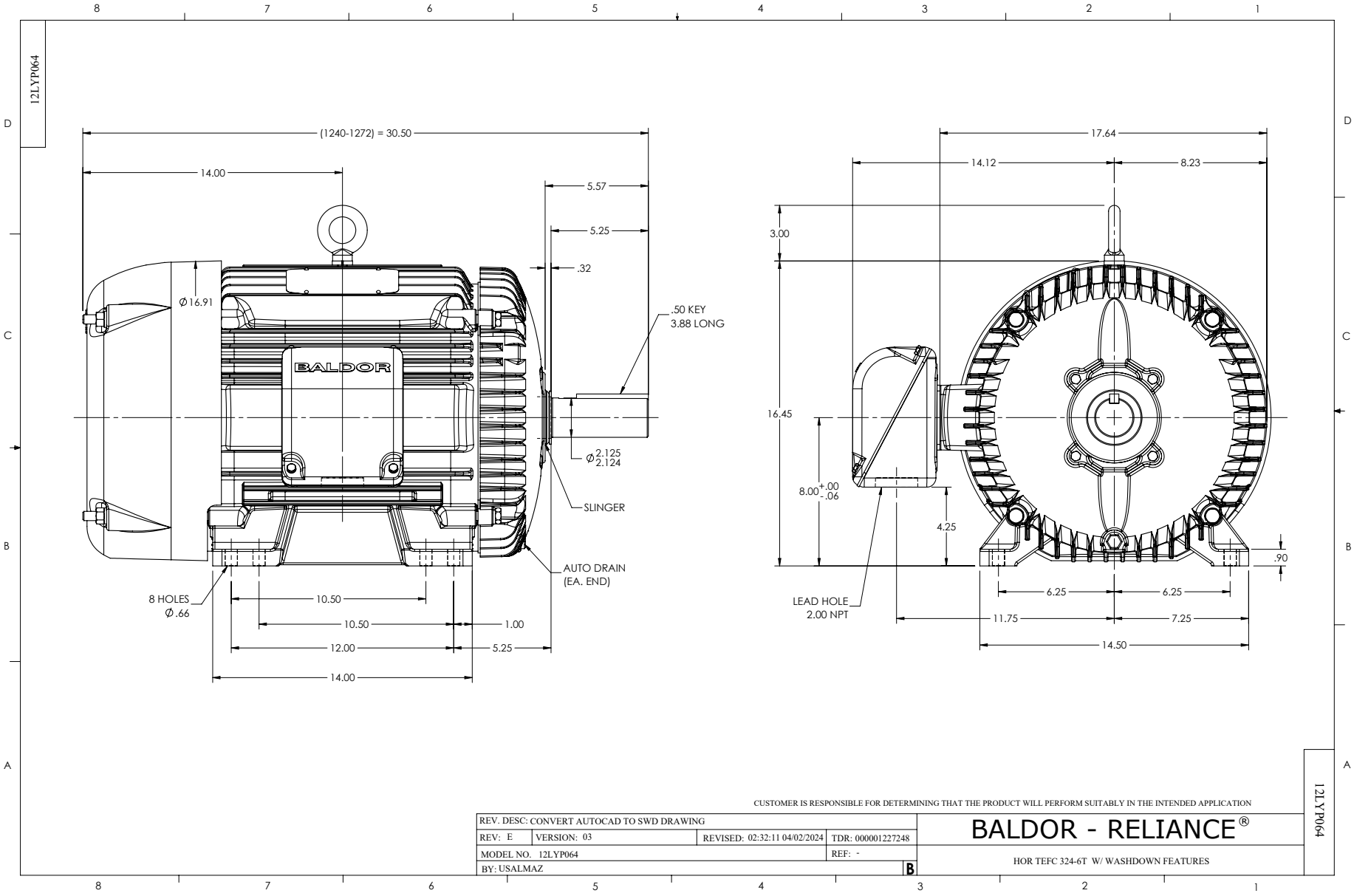
WINDING # 12WGY116

25 HP 3 PH 60 HZ 1180 RPM 460 V 1260M

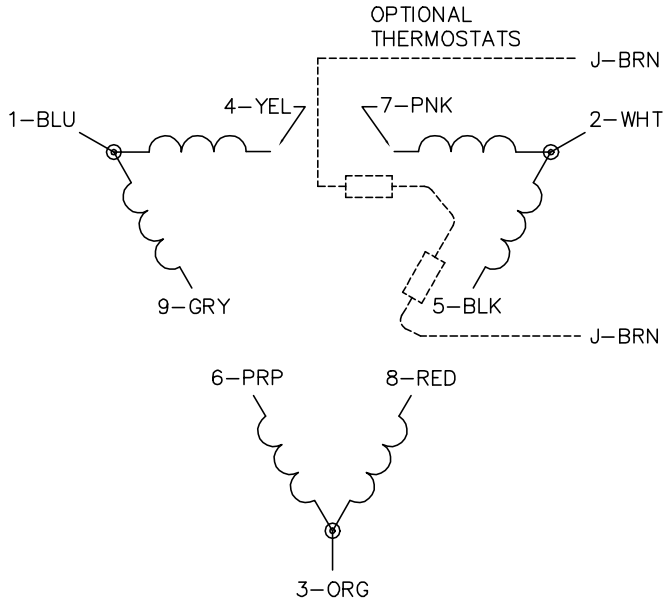
Typical performance - not guaranteed values.

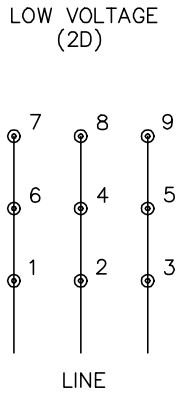
TORQUES(LB-FT): PO=308 PU=117 LR=171 LRA=198

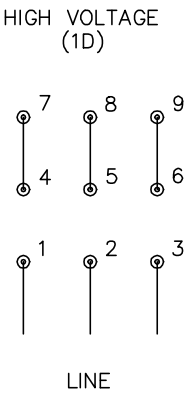



12LYP064
(1240-1272) = 30.50
14.00
5.57
5.25
.32
Ø16.91
.50 KEY
3.88 LONG
BALDOR
Ø2.125
2.124
SLINGER
AUTO DRAIN
(EA. END)
8 HOLES
Ø.66
10.50
10.50
1.00
12.00
5.25
14.00
17.64
14.12
8.23
3.00
16.45
8.00 +.00 -.06
4.25
.90
LEAD HOLE
2.00 NPT
6.25
6.25
11.75
7.25
14.50
CUSTOMER IS RESPONSIBLE FOR DETERMINING THAT THE PRODUCT WILL PERFORM SUITABLY IN THE INTENDED APPLICATION
REV. DESC: CONVERT AUTOCAD TO SWD DRAWING
REV: E
VERSION: 03
REVISED: 02:32:11 04/02/2024
TDR: 000001227248
MODEL NO. 12LYP064
REF: -
BY: USALMAZ
B
BALDOR - RELIANCE®
HOR TEFC 324-6T W/ WASHDOWN FEATURES
12LYP064

CD0180







NOTES:

1. INTERCHANGE ANY TWO LINE LEADS TO REVERSE ROTATION.
2. OPTIONAL THERMOSTATS ARE PROVIDED WHEN SPECIFIED.
3. ACTUAL NUMBER OF INTERNAL PARALLEL CIRCUITS MAY BE A MULTIPLE OF THOSE SHOWN ABOVE.
4. LEAD COLORS ARE OPTIONAL. LEADS MUST ALWAYS BE NUMBERED AS SHOWN.

CD0180

REV. DESC: ADD CLASS CONN00000007		
REV. LTR: D	VERSION: 01	TDR: 000001099922
FILE: \AAA\00005\148	REVISED: 10:25:29 02/19/2019	BY: ENBRIR0
MTL: –		

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3PH, DV, 9 LEADS, DELTA CONNECTION

SH 1 of 1