ABB BALDOR RELIANCE

Customer information packet

ECP62334TR-4

20HP, 1760RPM, 3PH, 60HZ, 256T, 0964M, TEFC, F1
Class - CLI GP A,B,C,D
Division - Division II

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Specifications

Enclosure	TEFC
Frame	256T
Frame Material	Iron
Frequency	60.00 Hz
Haz Area Class and Group	CLI GP A,B,C,D
Haz Area Division	Division II
Motor Letter Type	Three Phase
Output @ Frequency	20.000 HP @ 60 HZ
Phase	3
Synchronous Speed @ Frequency	1800 RPM @ 60 HZ
Voltage @ Frequency	460.0 V @ 60 HZ
Agency Approvals	CSA EEV CURUSEEV NEMA PREMIUM NEMA_PREMIUM CCSA US
Ambient Temperature	40 °C
Auxiliary Box	NO AUXILLARY BOX
Auxiliary Box Lead Termination	None
Base Indicator	Rigid
Bearing Grease Type	MOBIL SHC POLYREX 222
Blower	None
Constant Torque Speed Range	1.3
Current @ Voltage	23.000 A @ 460.0 V
Design Code	B
Drip Cover	No Drip Cover
Duty Rating	CONT
Efficiency @ 100% Load	93.0 %
Electrically Isolated Bearing	Not Electrically Isolated
Enclosure Modification	841
Feedback Device	NO FEEDBACK
Front Face Code	Standard

Part Detail

Revision	X
Type	AC
Mech. spec.	09K884
Base	
Status	PRD/A
Elec. spec.	09WGT417
Layout	09LYK884
Eff. date	06-17-2026
CD Diagram	CD0006
Poles	04
Leads	3#12
Proprietary	False
Created date	06-30-2017

Front Shaft Indicator	None
Haz Area Temp Code	T3C
Heater Indicator	No Heater
High Voltage Full Load Amps	23.0 a
Insulation Class	F
Inverter Code	Inverter Duty
KVA Code	G
Lifting Lugs	Standard Lifting Lugs
Locked Bearing Indicator	Locked Bearing
Max Speed	2700 rpm
Motor Lead Exit	Ko Box
Motor Lead Quantity/Wire Size	3 @ 12 AWG
Motor Lead Termination	Ring Terminals
Motor Standards	NEMA
Motor Type	0964M
Mounting Arrangement	F1
Number of Poles	4
Overall Length	24.86 IN
Power Factor	87
Product Family	Chem Process S/P 32-8 IEEE 841
Pulley End Bearing Type	Roller
Pulley Face Code	Standard
Pulley Shaft Indicator	Tapped & Key
Rodent Screen	None
Service Factor	1.15
Shaft Diameter	1.625 IN
Shaft Extension Location	Pulley End
Shaft Ground Indicator	No Shaft Grounding
Shaft Rotation	Reversible
Shaft Slinger Indicator	No Slinger
Speed	1760 rpm
Speed Code	Single Speed
Starting Method	Direct on line
Thermal Device - Bearing	None

Thermal Device - Winding	None
Vibration Sensor Indicator	No Vibration Sensor
Winding Thermal 1	None
Winding Thermal 2	None

Nameplate

NP4367													
CAT.NO.	ECP62334TR-4			**CUST. P/N**				**ENCL**	TEFC				
SPEC.	09K884T417		**CC**	010A	**FRAME**	256T		**SER.NO.**					
HP	20			**CLASS**	F	**HZ**	60	**ODE BRG**	6309	**DE BRG**	NU309		
R.P.M.	1760	**MAX. R.P.M.**	2700	**PH.**	3	**DES.**	B	**ABMA DE BRG**	45RU03X30X				
VOLTS	460			**CODE**	G	**ABMA ODE BRG**	45BC03X30X						
AMPS	23			**MOTOR WT.**	357	**LUBRICATION**	MOBIL SHC 222						
RATING	40C AMB-CONT			**MAX. KVAR**	3.6	**BLANK**							
NEMA NOM. EFF.	93	**# OF ROTOR BARS**	40	**SER.F.**	1.15	**IP**	56						
GUAR.MIN.EFF	91.7	**# OF STATOR SLOTS**	48	**P.F.**	87	**1.0 S.F. ON**	PWM						
TEMP CODE	T3C	**INVERTER TEMP CODE:TEMP=**	180										
TEMP =	160	**CHP**	60	**TO**	90								
CT	1.3	**TO**	60										
VOLTS		**AMPS**		**WATTS**		**MAX. SPACE HEATER TEMP.**		**VT**	O	**TO**	60		

AC Induction Motor Performance Data
Record # 92352
Typical performance - not guaranteed values

Winding: 09WGT417-R001	**Type:** 0964M	**Enclosure:** TEFC

Nameplate Data				**460 V, 60 Hz: Single Voltage Motor**	
Rated Output (HP)			20	**Full Load Torque**	59.51 LB-FT
Volts			460	**Start Configuration**	direct on line
Full Load Amps			23	**Breakdown Torque**	185 LB-FT
R.P.M.			1760	**Pull-up Torque**	94.7 LB-FT
Hz	60	**Phase**	3	**Locked-rotor Torque**	115 LB-FT
NEMA Design Code	B	**KVA Code**	G	**Starting Current**	145 A
Service Factor (S.F.)			1.15	**No-load Current**	7 A
NEMA Nom. Eff.	93	**Power Factor**	87	**Line-line Res. @ 25ºC**	0.41873 Ω
Rating - Duty			40C AMB-CONT	**Temp. Rise @ Rated Load**	60°C
S.F. Amps				**Temp. Rise @ S.F. Load**	76°C
				Locked-rotor Power Factor	29.4

Load Characteristics 460 V, 60 Hz, 20 HP

% of Rated Load	**25**	**50**	**75**	**100**	**125**	**150**	**S.F.**
Power Factor	58	78	85	88	88	88	88
Efficiency	91.4	93.8	93.9	93	92.3	91	92.7
Speed	1792.1	1783.4	1774.6	1764.6	1754	1740.6	1758
Line amperes	8.93	12.8	17.6	22.9	28.7	35.1	26.4

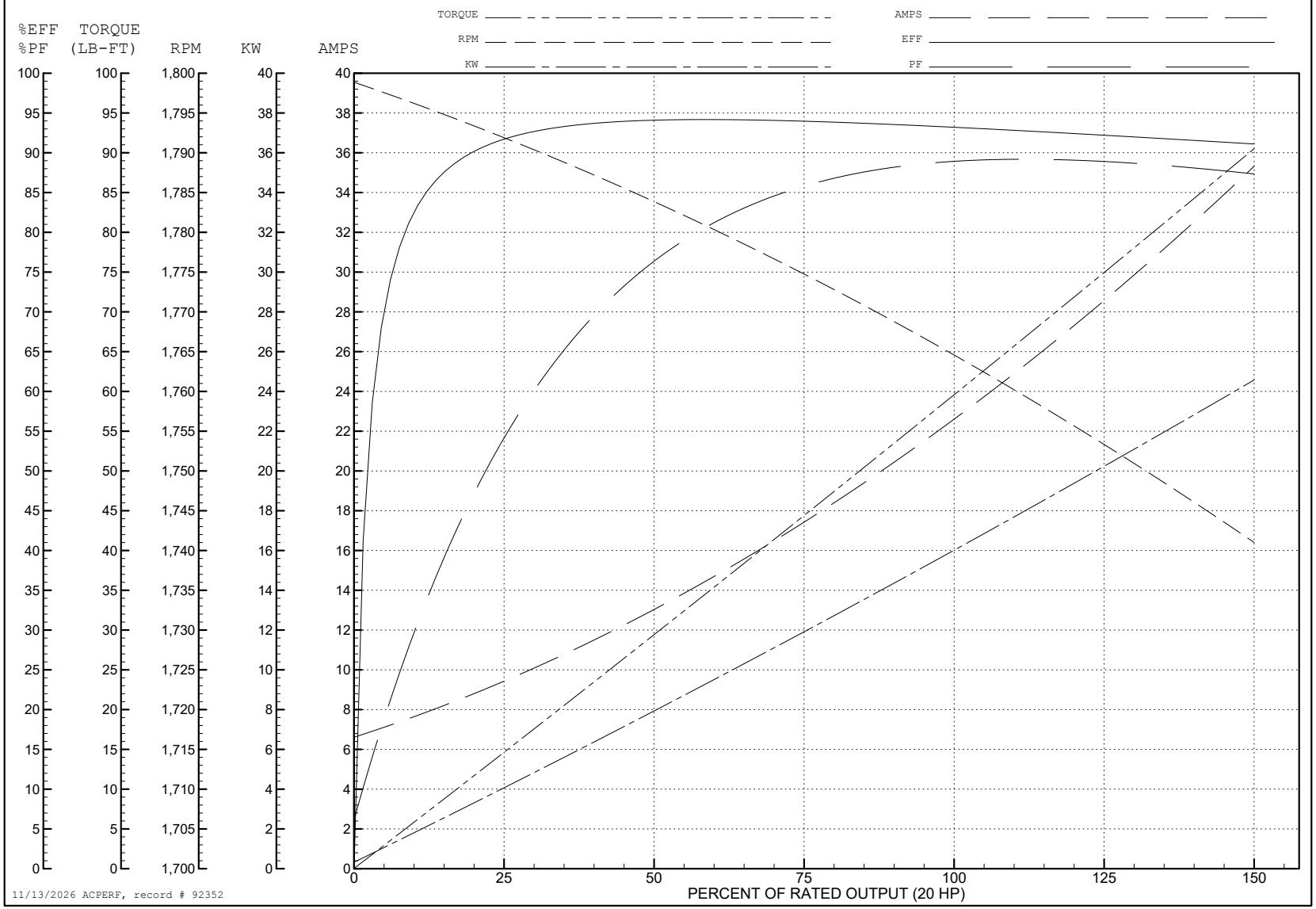
ABB Motors and Mechanical Inc.

WINDING # 09WGT417

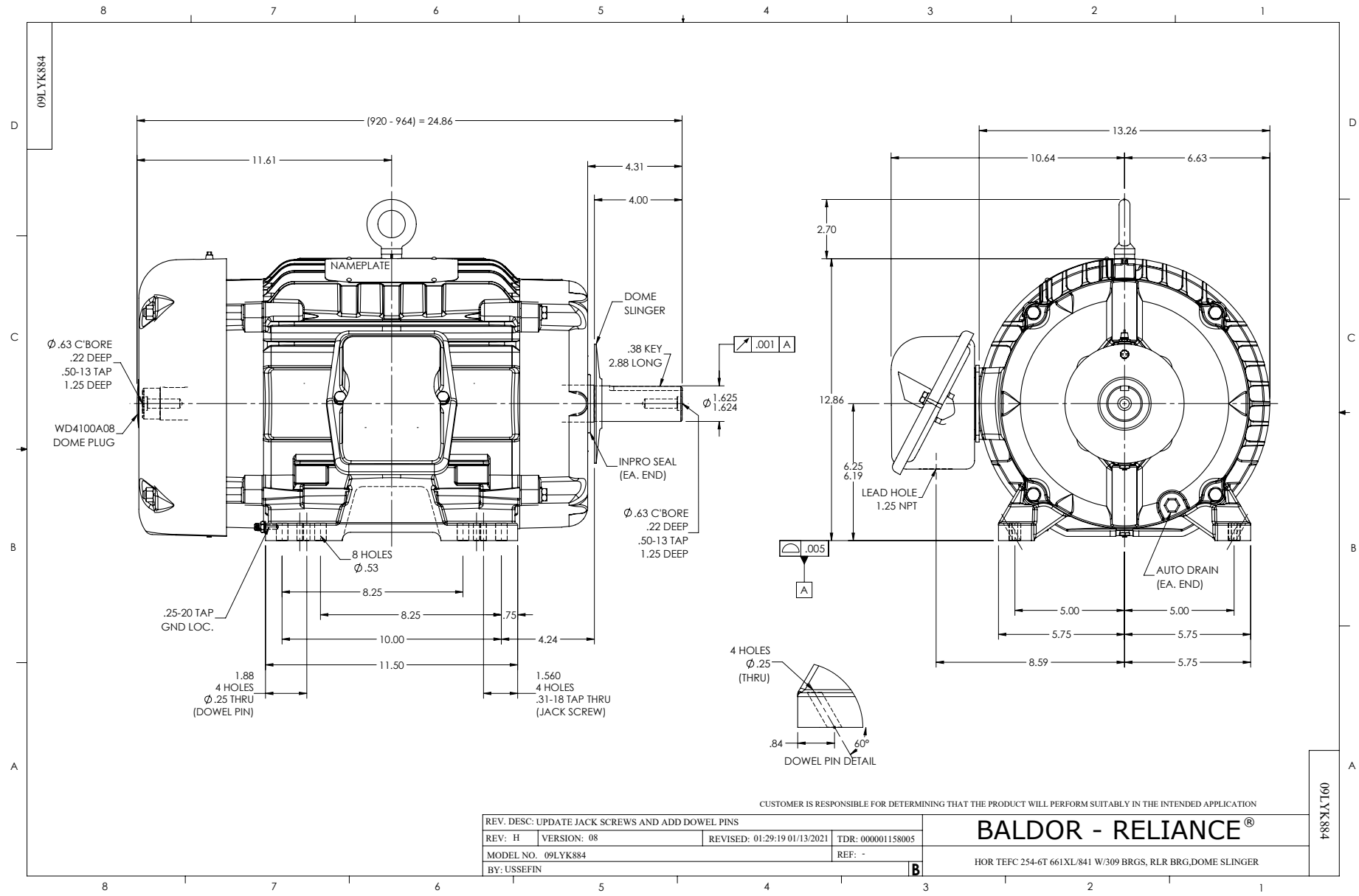
20 HP 3 PH 60 HZ 1760 RPM 460 V 0964M

Typical performance - not guaranteed values.

TORQUES(LB-FT): PO=185 PU=94.7 LR=115 LRA=145

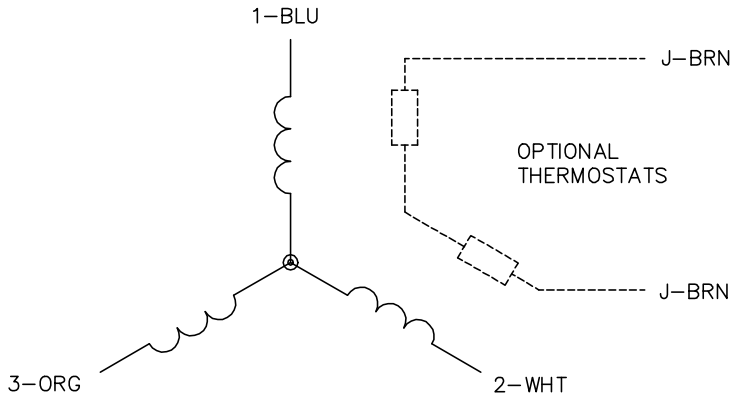


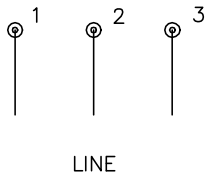
11/13/2026 ACPERF, record # 92352


09LYK884
(920 - 964) = 24.86
11.61
4.31
4.00
NAMEPLATE
DOME SLINGER
Ø.63 C'BORE
.22 DEEP
.50-13 TAP
1.25 DEEP
WD4100A08
DOME PLUG
.38 KEY
2.88 LONG
.001 A
Ø1.625
1.624
INPRO SEAL
(EA. END)
Ø.63 C'BORE
.22 DEEP
.50-13 TAP
1.25 DEEP
8 HOLES
Ø.53
.25-20 TAP
GND LOC.
8.25
8.25
.75
10.00
4.24
11.50
1.88
4 HOLES
Ø.25 THRU
(DOWEL PIN)
1.560
4 HOLES
.31-18 TAP THRU
(JACK SCREW)
13.26
10.64
6.63
2.70
12.86
6.25
6.19
LEAD HOLE
1.25 NPT
.005
A
AUTO DRAIN
(EA. END)
5.00
5.00
5.75
5.75
8.59
5.75
4 HOLES
Ø.25
(THRU)
.84
60°
DOWEL PIN DETAIL
CUSTOMER IS RESPONSIBLE FOR DETERMINING THAT THE PRODUCT WILL PERFORM SUITABLY IN THE INTENDED APPLICATION
REV. DESC: UPDATE JACK SCREWS AND ADD DOWEL PINS
REV: H
VERSION: 08
REVISED: 01:29:19 01/13/2021
TDR: 000001158005
MODEL NO. 09LYK884
REF: -
BY: USSEFIN
B
BALDOR - RELIANCE®
HOR TEFC 254-6T 661XL/841 W/309 BRGS, RLR BRG,DOME SLINGER
09LYK884

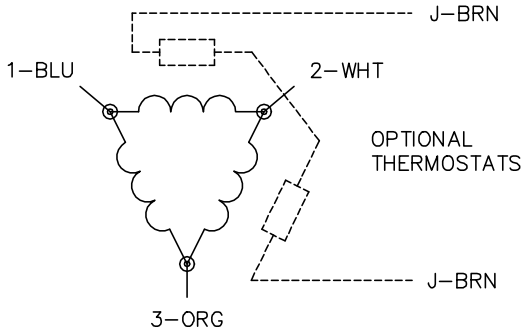
CD0006

TYPICAL WYE–CONNECTED MOTOR





TYPICAL DELTA–CONNECTED MOTOR



NOTES:

1. THREE LEAD MOTOR MAY BE EITHER WYE CONNECTED OR DELTA CONNECTED.
2. INTERCHANGE ANY TWO LINE LEADS TO REVERSE ROTATION.
3. OPTIONAL THERMOSTATS ARE PROVIDED WHEN SPECIFIED.
4. ACTUAL NUMBER OF INTERNAL PARALLEL CIRCUITS MAY VARY.
5. LEAD COLORS ARE OPTIONAL. LEADS MUST BE NUMBERED AS SHOWN.

CD0006

REV. DESC: ADD CLASS CONN00000007		
REV. LTR: E	VERSION: 01	TDR: 000001099922
FILE: \AAA\00005\141	REVISED: 10:24:49 02/19/2019	BY: ENBRIR0
MTL: –		

BALDOR - RELIANCE®

3PH, SV, 3 LEADS, WYE OR DELTA CONNECTED

SH 1 of 1