

ABB BALDOR RELIANCE III

Customer information packet

ECP4111T-4

25HP, 1180RPM, 3PH, 60HZ, 324T, 1260M, TEFC, F1

Class - CLI GP A,B,C,D

Division - Division II

Specifications

Enclosure	TEFC
Frame	324T
Frame Material	Iron
Frequency	60.00 Hz
Haz Area Class and Group	CLI GP A,B,C,D
Haz Area Division	Division II
Motor Letter Type	Three Phase
Output @ Frequency	25.000 HP @ 60 HZ
Phase	3
Synchronous Speed @ Frequency	1200 RPM @ 60 HZ
Voltage @ Frequency	460.0 V @ 60 HZ
Agency Approvals	CCSA US CSA EEV NEMA PREMIUM NEMA_PREMIUM UR
Ambient Temperature	40 °C
Auxiliary Box	NO AUXILLARY BOX
Auxiliary Box Lead Termination	None
Base Indicator	Rigid
Bearing Grease Type	Polyrex EM (-20F +300F)
Blower	None
Constant Torque Speed Range	1.0
Current @ Voltage	32.000 A @ 460.0 V
Design Code	A
Drip Cover	No Drip Cover
Duty Rating	CONT
Efficiency @ 100% Load	93.0 %
Electrically Isolated Bearing	Not Electrically Isolated
Feedback Device	NO FEEDBACK
Front Face Code	Standard
Front Shaft Indicator	None

Part Detail

Revision	AF
Type	AC
Mech. spec.	12F904
Base	
Status	PRD/A
Elec. spec.	12WGY447
Layout	12LYF904
Eff. date	10-16-2025
CD Diagram	CD0006
Poles	06
Leads	3#8
Proprietary	False
Created date	01-07-2012

Haz Area Temp Code	T3
Heater Indicator	No Heater
High Voltage Full Load Amps	32.0 a
Insulation Class	F
Inverter Code	Inverter Duty
KVA Code	H
Lifting Lugs	Standard Lifting Lugs
Locked Bearing Indicator	Locked Bearing
Max Speed	1800 rpm
Motor Lead Exit	Ko Box
Motor Lead Quantity/Wire Size	3 @ 8 AWG
Motor Lead Termination	Flying Leads
Motor Standards	NEMA
Motor Type	1260M
Mounting Arrangement	F1
Number of Poles	6
Overall Length	30.28 IN
Power Factor	79
Product Family	Super-E Chemical Processing
Pulley End Bearing Type	Ball
Pulley Face Code	Standard
Pulley Shaft Indicator	Standard
Rodent Screen	None
Service Factor	1.15
Shaft Diameter	2.125 IN
Shaft Extension Location	Pulley End
Shaft Ground Indicator	No Shaft Grounding
Shaft Rotation	Reversible
Shaft Slinger Indicator	Shaft Slinger
Speed	1180 rpm
Speed Code	Single Speed
Starting Method	Direct on line
Thermal Device - Bearing	None
Thermal Device - Winding	None

Vibration Sensor Indicator

No Vibration Sensor

Winding Thermal 1

None

Winding Thermal 2

None

Nameplate

NP3241

CAT.NO.	ECP4111T-4	P/N		ENCLOSURE	TEFC
SPEC.	12F904Y447	CC	010A	FRAME	324T
HP	25	CLASS	F	HZ	60
RPM	1180	RPM MAX	1800	PH	3
VOLT	460	MOTOR WEIGHT	608	KVA-CODE	H
AMP	32	SER.F.	1.15	PF	79
RATING	40C AMB-CONT	NEMA-NOM-EFF	93	ODE BRG	6312
				DE BRG	6312
				GREASE	POLYREX EM
			INV.TYPE	PWM	
TEMP CODE	T3	INVERTER-TEMP-CODE	200		
TEMP =	200	C HP FR	60	C HP TO	90
CT HZ FROM	1.0	CT HZ TO	60		
HTR-VOLTS		HTR-AMPS		HTR-WATTS	
				MAX. SPACE HEATER TEMP.	
				VT HZ FROM	0
				VT HZ TO	60

Accessories

Part number	Description	Multiplier
12-1105	C FACE KIT	A8

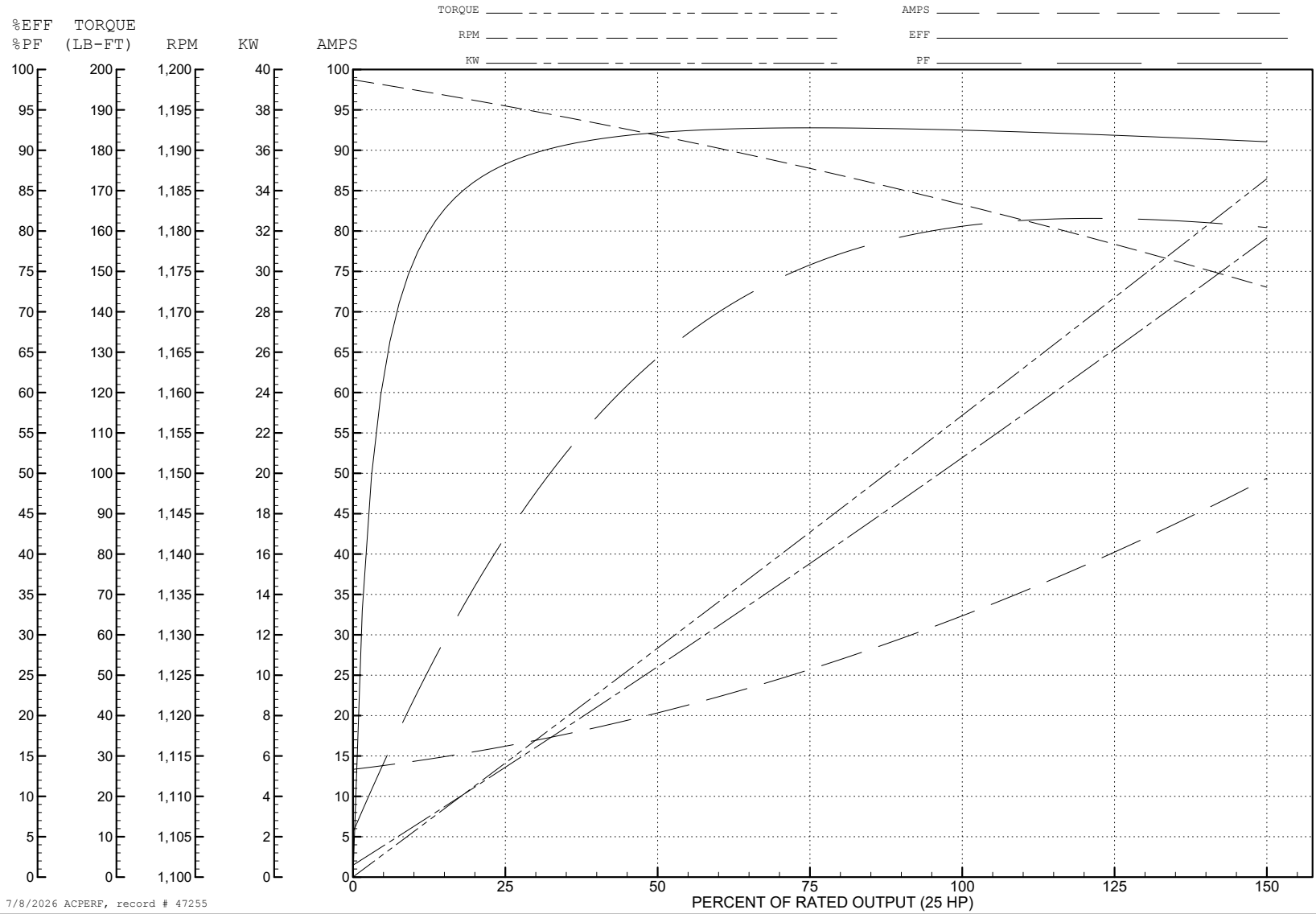
ABB Motors and Mechanical Inc.

WINDING # 12WGY447

Typical performance - not guaranteed values.

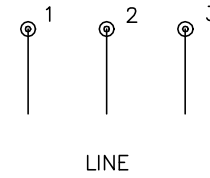
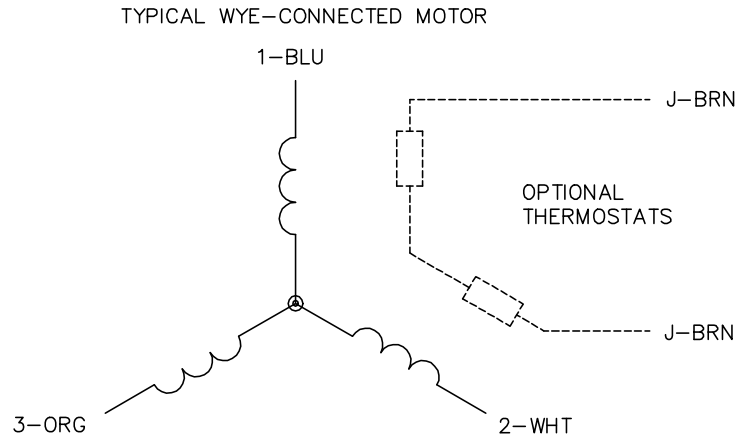
25 HP 3 PH 60 HZ 1180 RPM 460 V 1260M

TORQUES (LB-FT): PO=308 PU=117 LR=171 LRA=198



7/8/2026 ACPERF, record # 47255

CD0006



NOTES:

1. THREE LEAD MOTOR MAY BE EITHER WYE CONNECTED OR DELTA CONNECTED.
2. INTERCHANGE ANY TWO LINE LEADS TO REVERSE ROTATION.
3. OPTIONAL THERMOSTATS ARE PROVIDED WHEN SPECIFIED.
4. ACTUAL NUMBER OF INTERNAL PARALLEL CIRCUITS MAY VARY.
5. LEAD COLORS ARE OPTIONAL. LEADS MUST BE NUMBERED AS SHOWN.

CD0006

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BALDOR - RELIANCE®

3PH, SV, 3 LEADS, WYE OR DELTA CONNECTED

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