ABB BALDOR RELIANCE

Customer information packet

DMG2325

0328AT, 25KW, 1750RPM, 230, 230, DPFG, F2

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11/16/2026 12:50:28 AM

Specifications

Armature Voltage	230 V
Base Speed	1750 rpm
Enclosure	DPFG
Field Voltage	230 V
Frame	328AT
Output Power	25.000 KW
Agency Approvals	CSA
Ambient Temperature	40 °C
Armature Current	109.0 a
Drip Cover	No Drip Cover
Duty Rating	CONT
Feedback Device	NO FEEDBACK
Field Winding Type	COMPOUND
Heater Indicator	No Heater
Insulation Class	F
Lifting Lugs	Standard Lifting Lugs
Motor Standards	NEMA
Mounting Arrangement	F2
Overall Length	34.63 IN
Shaft Diameter	2.125 IN
Shaft Ground Indicator	No Shaft Grounding
Shaft Slinger Indicator	No Slinger
Thermal Device - Bearing	None

Part Detail

Revision	F
Type	DC
Mech. spec.	
Base	
Status	PRD/A
Elec. spec.	K0086A
Layout	1486
Eff. date	12-04-2025
CD Diagram	
Poles	00
Leads	
Proprietary	False
Created date	11-08-2019

Nameplate

15405										
CAT.NO.	DMG2325		**MODEL NO.**		T32S8011					
KW	25KW	**RPM**	1750		**FRAME**	0328AT				
ARM VOLTS	230		**ARM AMPS**	109.00		**WOUND**	STD COMPOUND			
FIELD VOLTS	230		**FIELD AMPS**	3.16-2.13						
FIELD CONN.		**OHMS**				**INSUL. CLASS**	F			
ENCL	DPFG	**DUTY**	CONT			**MAX AMBIENT**	40			
SERVICE FACTOR										
S/N			**E/S**	K0086A						
	-									
	IP23									
O.D.E. BRG.	6210	**D.E. BRG.**	6211	**BRUSH**	28610-1			**QTY**	4	

000613006SC	
KG	

Accessories

Part number	Description	Multiplier
94EP5000A02	C-FACE CONVERSION KIT FOR STOCK MTR,FR 3	

REL S.O.	FRAME	RATING	RPM	ARM. VOLTS	ARM. AMPS
	328	25.0HP	1750	230	109

WINDING TYPE	S.F.	ENCL.	AMB °C/INSUL	DUTY	FIELD VOLTS
STAB. SHUNT	1.0	DPG	40/F	CONT	230

POWER CODE	TYPE	WK^2 (LB-FT^2)	HOT ARM.CIR.RES.	FLD. AMPS@25 °C	HOT FIELD RES
A	T	7.377	.122	3.16	107

ARM. CIR. IND. (mh)	FIELD IND. (H)	COOLING AIR(CFM/IN H_2O)	TURNS PER COIL SHUNT/SERIES	TEST DATE
2.27	102	-/-	2000/3	-

LOAD PERFORMANCE

LOAD	AMPERES	TORQUE IN OZ.-FT.	OUTPUT IN HP	RPM	% EFFICIENCY
NO LOAD	472	0	0	1531	0
1/4	27	0	0	1502	0
2/4	55	0	0	1472	0
3/4	82	0	0	1443	0
4/4	109	0	0	1418	0
O.L.	164	0	0	1374	0

RPM VS. FIELD AMPS / Eg VS. FIELD AMPS

FIELD AMPS	RPM N.L.	RPM F.L.	Eg N.L. @ BASE SPEED	Eg F.L. @ BASE SPEED
2.13	1530	1417	261	259
1.91	1573	1668	256	251
1.68	1647	1726	244	240
1.46	1775	1815	227	224
1.24	1981	1950	202	203

REMARKS: TYPICAL DATA

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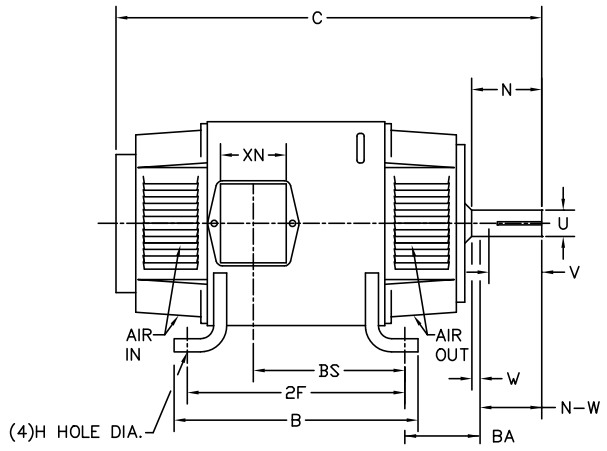
DR. BY E.H. GILLOT
CK. BY B. GRANT
APP. BY R.ERLACHER
DATE 05-14-09

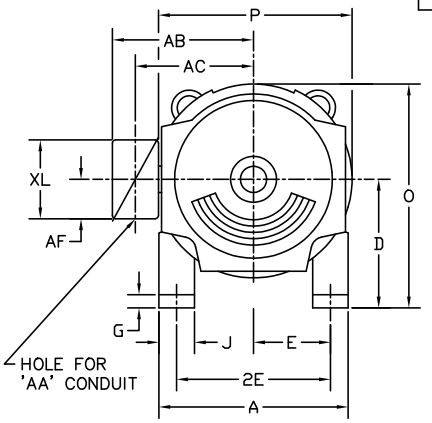
D-C MOTOR PERFORMANCE DATA

DK0086A

ISSUE DATE 05-14-09

1486





	FOOT MOUNTING						D.E. SHAFT EXTENSION					DRIVE KEY		FRAME					
FRAME	BA	E	2F	G	H	J	N	N–W	U	V	W	KEY–SQ.	KEY–LONG	A	B	C	D	O	P
1810AT	2.75	3.75	11.00	.38	.406	1.50	2.90	2.77	1.125 [1]	2.50 [3]	.13	.250	1.38	8.75	12.25	21.46	4.50 [2]	9.00	9.00
219AT	3.50	4.25	11.00	.50	.406	2.00	3.00	2.75	1.375 [1]	2.50 [3]	.25	.312	1.75	10.38	12.00	24.50	5.25 [2]	10.47	10.44
258AT	4.25	5.00	12.50	.69	.531	2.25	3.44	3.25	1.625 [1]	3.00 [3]	.19	.375	2.31	12.38	14.00	26.50	6.25 [2]	12.47	12.44
259AT	4.25	5.00	14.00	.69	.531	2.25	3.44	3.25	1.625 [1]	3.00 [3]	.19	.375	2.31	12.38	15.50	28.00	6.25 [2]	12.47	12.44
288AT	4.75	5.50	14.00	.69	.531	2.50	3.91	3.75	1.875 [1]	3.50 [3]	.16	.500	2.50	13.81	15.62	32.00	7.00 [2]	13.88	13.75
328AT	5.25	6.25	16.00	.81	.656	3.00	4.40	4.25	2.125 [1]	4.00 [3]	.15	.500	3.12	15.88	17.75	34.63	8.00 [2]	15.94	15.88
329AT	5.25	6.25	18.00	.81	.656	3.00	4.40	4.25	2.125 [1]	4.00 [3]	.15	.500	3.12	15.88	19.75	36.63	8.00 [2]	15.94	15.88

	CONDUIT BOX							APPROXIMATE WEIGHT
FRAME	AA	AB	AC	AF	BS	XL	XN	
1810AT	3/4NPT	INTEGRAL WITH ENDPLATE						195
219AT	3/4–1	7.91	6.44	2.44	9.38	3.81	3.12	260
258AT	1–1/4	9.35	7.72	2.94	9.75	4.94	4.00	366
259AT	1–1/4	9.35	7.72	2.94	11.25	4.94	4.00	411
288AT	1–1/4	11.88	9.25	5.00	12.64	7.88	5.25	566
328AT	2	12.94	10.32	5.00	13.68	7.88	5.25	775
329AT	2	12.94	10.32	5.00	15.68	7.88	5.25	884

1) SHAFT DIAMETERS TO 1.500 TOLERANCE +.0000 –.0005
   SHAFT DIAMETERS ABOVE 1.500 TOLERANCE +.0000 –.0010
   SHAFT DIAMETERS TO 1.625 RUNOUT .002 T.I.R. MAX.
   SHAFT DIAMETERS ABOVE 1.625 RUNOUT .003 T.I.R. MAX.
2) 'D' DIMENSION TOLERANCE +.000 – .030
3) 'V' DIMENSION IS MAX. HUB LENGTH ON SHAFT
4) CONDUIT BOX CAN BE ROTATED IN 90° STEPS ON ITS OWN AXIS.
5) ALL DIMENSIONS NOT NOTED ARE NOMINAL DIMENSIONS CONSULT FACTORY FOR TOLERANCES.

FOR F1 OR F2 CONDUIT BOX LOCATION SEE SALES ORDER

1486

MATL: –

REV: C CORRECTED "A" DIMENSIONS

1486 | SCALE: 0.08 | BY: TBM | REVISED: 09/10/96 | FILE: CHB00003091 | TDR: 0104915

BALDOR ELECTRIC Co.

DIM SHEET, 1810AT THRU 329AT GENERATORS