ABB BALDOR RELIANCE

Customer information packet

D5025RS-BV

25HP, 1750RPM, DC, 2113ATZ, DPG-FV,

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Specifications

Enclosure	DP
Frame	LC2113ATZ
Frame Material	Steel
Output Power	25.000 HP
Agency Approvals	CCSA US
Ambient Temperature	40 °C
Bearing Grease Type	Polyrex EM (-20F +300F)
Drip Cover	No Drip Cover
Feedback Device	NO FEEDBACK
Field Winding Type	STAB SHUNT
Frame Prefix	LC
Heater Indicator	No Heater
Lifting Lugs	Standard Lifting Lugs
Motor Standards	NEMA
Mounting Arrangement	F1
Overall Length	31.25 IN
Shaft Extension Location	Pulley End
Shaft Ground Indicator	No Shaft Grounding
Shaft Slinger Indicator	No Slinger

Part Detail

Revision	-
Type	DC
Mech. spec.	
Base	
Status	PRD/A
Elec. spec.	G6242A A
Layout	609952-096
Eff. date	04-13-2015
CD Diagram	406770-001
Poles	00
Leads	
Proprietary	False
Created date	04-09-2015

Nameplate

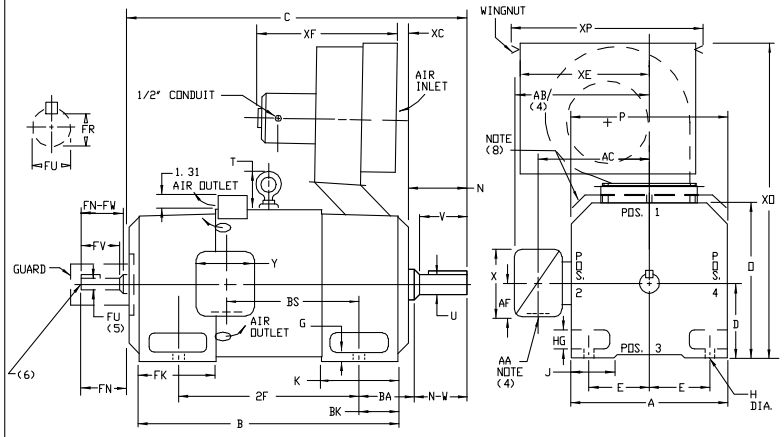
000613006LP									
CAT.NO.	D5025RS-BV		**SPEC NO.**	T21T1345					
FR	LC 2113ATZ	**HP**	25		**DUTY**	CONT			
ENCL.	DP	**RPM**	1750/ 2300		**S.F.**	1.0			
ENCL MOD	FORCE VENT	**VOLTS**	500		**INSUL**	F			
MAX SAFE SPEED	4500	**AMPS**	43.00		**AMB.**	40			
	FIELD DATA	**SER.NO.**							
WINDING	STAB SHUNT	**POWER CODE**	C						
VOLTS	300	**D.E. BRG.**	50BC03J30X						
MAX AMPS @ 25 C	3.07	**O.D.E. BRG.**	45BC02J30X						
HOT AMPS	2.28/ 1.50	**MIN. AMB.**	0		**TYPE**	TR			
	BRUSH:419904051AB; AIR BAFFLED								

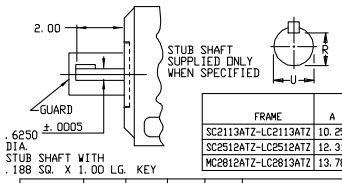
609952-096

INDUSTRIAL DIRECT CURRENT MOTORS AND GENERATORS – RPM III

ENCLOSURE: DRIP-PROOF FULLY-GUARDED, SPLASHPROOF
MOUNTING:FOOT
METHOD OF DRIVE: COUPLED OR BELTED
FRAMES SC2113ATZ THRU C2813ATZ

COOLING: FORCE VENTILATED WITH INTEGRAL BLOWER AND MOTOR AIR FILTERED-SPECIAL BAFFLE
ACCESSORIES: PROVISION FOR TACHOMETER MOUNTING ONLY WHEN SPECIFIED



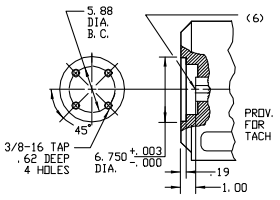


DIMENSIONS ARE IN INCHES

FRAME	XC	XE	XF	XD	XP
SC2113ATZ-LC2113ATZ	1.00	10.00	17.25	28.00	14.50
SC2512ATZ-LC2512ATZ	2.50	10.00	17.25	30.31	14.50
MC2812ATZ-LC2813ATZ	1.75	10.00	18.50	30.62	14.50

FRAME	A	D(1)	E	G	H	HG	J	O	P	T	BA	K	FK	BK
SC2113ATZ-LC2113ATZ	10.25	5.25	4.25	.44	.44	1.38	1.75	10.44	10.31	2.56	3.50	5.19	6.81	2.38
SC2512ATZ-LC2512ATZ	12.31	6.25	5.00	.50	.56	1.62	2.00	12.50	12.44	3.06	4.25	6.06	8.00	3.00
MC2812ATZ-LC2813ATZ	13.78	7.00	5.50	.62	.56	1.88	2.75	14.00	13.94	3.38	4.75	6.75	9.19	3.50

FRAME	C	B	BS	2F	DRIVE END SHAFT AND KEY N	N-W	U(2)	V	R(3)	SQ.	LGTH.	OPPOSITE DRIVE END SHAFT AND KEY(5) FN	FN-FW	FU(2)	FV	FR(3)	SQ.	LGTH.	WT. LBS.
SC2113ATZ	28.38	22.50	11.38	18.00	4.00	3.75	1.875	3.50	1.591	.500	2.50	3.50	3.25	1.625	3.00	1.416	.375	2.25	345
MC2113ATZ	29.62	23.75	12.62	18.00	4.00	3.75	1.875	3.50	1.591	.500	2.50	3.50	3.25	1.625	3.00	1.416	.375	2.25	370
LC2113ATZ	31.25	25.38	14.25	18.00	4.00	3.75	1.875	3.50	1.591	.500	2.50	3.50	3.25	1.625	3.00	1.416	.375	2.25	400
SC2512ATZ	31.69	25.06	12.06	20.00	4.50	4.25	2.125	4.00	1.845	.500	3.00	4.00	3.75	1.875	3.50	1.591	.500	2.50	535
MC2512ATZ	33.19	26.56	13.56	20.00	4.50	4.25	2.125	4.00	1.845	.500	3.00	4.00	3.75	1.875	3.50	1.591	.500	2.50	570
LC2512ATZ	34.69	28.06	15.06	20.00	4.50	4.25	2.125	4.00	1.845	.500	3.00	4.00	3.75	1.875	3.50	1.591	.500	2.50	610
MC2812ATZ	37.38	29.94	14.25	22.00	5.00	4.75	2.375	4.50	2.021	.625	3.50	4.50	4.25	2.125	4.00	1.845	.500	3.00	810
LC2812ATZ	39.62	32.19	16.50	22.00	5.00	4.75	2.375	4.50	2.021	.625	3.50	4.50	4.25	2.125	4.00	1.845	.500	3.00	885
LC2813ATZ	41.25	33.81	18.12	25.00	5.00	4.75	2.375	4.50	2.021	.625	3.50	4.50	4.25	2.125	4.00	1.845	.500	3.00	940



(1) 'D' DIMENSION WILL NOT BE EXCEEDED. SHIMS UP TO .03 INCHES IN THICKNESS ARE USUALLY REQUIRED FOR COUPLED OR GEARED MACHINES.
(2) 'U' AND 'FU' VARY----+.000 -.001.
(3) 'R' AND 'FR' VARY----+.000 -.015.
(4) TERMINAL BOX VARIES WITH H.P. FOR DIMENSIONS 'AA', 'AB', 'AC', 'AF', 'X' AND 'Y'. REFER TO BOX D/S. (STD. 609959-1, 'X/P' 609959-2, MILL 609959-3)
(5) OPPOSITE DRIVE END SHAFT SUPPLIED ONLY WHEN SPECIFIED.
(6) MOTOR SHAFT TAPPED FOR SCREW-IN STUB SHAFT.
(7) WHEN THE MOTOR APPLICATION DOES NOT REQUIRE THE USE OF OPP. DRIVE END, ADD .25 TO 'C' DIM. FOR BRACKET COVER.
(8) FOR HORIZONTAL APPLICATIONS ONLY.
TERMINAL BOX CAN BE ROTATED FOR LEAD OUTLET AT TOP, SIDES OR BOTTOM.
TERMINAL BOX LOCATED ON OPPOSITE SIDE WHEN F-2, W-1, W-4, W-5, W-7, OR C-1 MOUNTING IS SPECIFIED. BOX LOCATED ON TOP WHEN SPECIFIED.
BLOWER ASSEMBLY CAN BE LOCATED AT POSITIONS 1, 2, OR 4.
MOTOR WEIGHT MAY VARY 15% FOR NON-STANDARD RATINGS AND/OR ACCESSORIES.
IF MOUNTING CLEARANCE DETAILS ARE REQUIRED, CONSULT FACTORY.
BLOWER MOTOR

CUSTOMER IS RESPONSIBLE FOR DETERMINING THAT BALDOR'S PRODUCT WILL PERFORM SUITABLY IN THE INTENDED APPLICATION.

REV. DESC: UPDATE FRAME SIZE		
REV. LTR: A	VERSION: 01	TDR: 000000845571
FILE: \RGG\00015\585	REVISED: 10:46:47 03/25/2014	BY: RGGWT
MTL: –		

BALDOR

DIMENSION DRAWING,SC2113ATZ – C2813ATZ,DPP,FOOT MTG.
SH 1 of 1

609952-096

609959-001

INDUSTRIAL DIRECT CURRENT MOTORS AND GENERATORS – RPM III

TERMINAL BOX DIMENSIONS

STANDARD SIZE AND ONE SIZE LARGER

FRAMES C2113ATZ THRU C2815ATZ

DIMENSIONS ARE IN INCHES

STEEL TERMINAL BOX DIMENSIONS

FRAME SIZE	MAX. AMPS	STANDARD SIZE AA(1)	STANDARD SIZE AB	STANDARD SIZE AC	STANDARD SIZE AF	STANDARD SIZE X	STANDARD SIZE Y	PART NUMBER	ONE SIZE LARGER AA(1)	ONE SIZE LARGER AB	ONE SIZE LARGER AC	ONE SIZE LARGER AF	ONE SIZE LARGER X	ONE SIZE LARGER Y	PART NUMBER
C2113ATZ C2115ATZ (2)	40	3/4 & 1"	8.97	7.47	1.94	4.38	5.00	705028-1-R	1-1/4 & 1-1/2	10.03	8.03	2.50	5.50	6.12	705029-1-R
	96	1-1/4 & 1-1/2	10.03	8.03	2.50	5.50	6.12	705029-1-R	2" & 2-1/2	11.16	8.41	3.19	7.00	7.62	705030-1-R
	208	2" & 2-1/2	11.16	8.41	3.19	7.00	7.62	705030-1-R	2" & 2-1/2	11.16	8.41	3.19	7.00	7.62	705030-1-R
C2512ATZ C2514ATZ C2515ATZ (2)	40	3/4 & 1"	10.03	8.53	1.94	4.38	5.00	705028-1-R	1-1/4 & 1-1/2	11.09	9.09	2.50	5.50	6.12	705029-1-R
	96	1-1/4 & 1-1/2	11.09	9.09	2.50	5.50	6.12	705029-1-R	2" & 2-1/2	12.22	9.47	3.19	7.00	7.62	705030-1-R
	208	2" & 2-1/2	12.22	9.47	3.19	7.00	7.62	705030-1-R	2" & 2-1/2	12.22	9.47	3.19	7.00	7.62	705030-1-R
C2812ATZ C2813ATZ C2815ATZ	128	2"	14.03	10.53	4.25	8.44	7.25	74874-R	2" & 2-1/2	14.47	11.22	4.25	8.44	7.25	74874-R
	185	3"	14.47	11.22	4.25	8.44	7.25	74874-24-R	3"	15.91	11.84	5.38	10.56	9.00	700308-3-R
	269	4"	15.91	11.84	5.38	10.56	9.00	700308-3-R	5" (4)	18.72	13.47	7.00	12.75	15.00	702658-1-C

CAST IRON TERMINAL BOX DIMENSIONS

FRAME SIZE	MAX. AMPS	STANDARD SIZE AA(3)	STANDARD SIZE AB	STANDARD SIZE AC	STANDARD SIZE AF	STANDARD SIZE X	STANDARD SIZE Y	PART NUMBER	ONE SIZE LARGER AA(3)	ONE SIZE LARGER AB	ONE SIZE LARGER AC	ONE SIZE LARGER AF	ONE SIZE LARGER X	ONE SIZE LARGER Y	PART NUMBER
C2113ATZ C2115ATZ	18	3/4	10.03	8.03	2.50	5.00	5.75	705028-2-S	1"	10.03	8.03	2.50	5.00	5.75	705028-2-T
	40	1"	10.03	8.03	2.50	5.00	5.75	705028-2-T	1-1/2	10.97	8.53	3.00	6.00	7.00	705029-2-R
	96	1-1/2	10.97	8.53	3.00	6.00	7.00	705029-2-R	2"	10.97	8.53	3.00	6.00	7.00	705029-2-S
	208	2"	10.97	8.53	3.00	6.00	7.00	705029-2-S	2-1/2	12.66	8.91	3.62	7.88	9.25	705030-2-R
C2512ATZ C2514ATZ C2515ATZ	18	1"	11.09	9.09	2.50	5.00	5.75	705028-2-S	1"	11.09	9.09	2.50	5.00	5.75	705028-2-T
	40	1"	11.09	9.09	2.50	5.00	5.75	705028-2-T	1-1/2	12.03	9.59	3.00	6.00	7.00	705029-2-R
	96	1-1/2	12.03	9.59	3.00	6.00	7.00	705029-2-R	2"	12.03	9.59	3.00	6.00	7.00	705029-2-S
	208	2"	12.03	9.59	3.00	6.00	7.00	705029-2-S	2-1/2	13.72	9.97	3.62	7.88	9.25	705030-2-R
C2812ATZ C2813ATZ C2815ATZ	128	2"	12.78	10.34	3.00	6.00	7.00	75460-T	3"	14.47	10.72	3.62	7.88	9.25	76700-RB
	185	3"	14.47	10.72	3.62	7.88	9.25	76700-RB	4"	15.78	11.59	4.12	9.50	10.50	76708-RR
	269	4"	15.78	11.59	4.12	9.50	10.50	76708-RR	5" (4)	18.59	13.34	7.00	12.75	15.00	76870-S

CONDUIT BOX DIMENSIONS WITH TERMINAL BOARDS (IEC TYPE BOX)

STANDARD SIZE

FRAME SIZE	AMPS	AB	AC	AF	X	AA	Y	PART NUMBER	PART NUMBER
C210	100	10.71	8.98	2.72	7.48	--	7.48	706310-56-A	706310-225-R
	200	11.26	9.25	3.35	8.82	--	8.82	706310-56-B	706310-226-R
C250	100	11.30	9.57	2.72	7.48	--	7.48	706310-56-A	706310-225-R
	200	11.85	9.84	3.35	8.82	--	8.82	706310-56-B	706310-226-R
	400	17.48	12.75	6.20	14.39	--	14.39	706310-63-B & 706310-63G	706310-63-B & 706310-63G
	800	17.48	12.75	6.20	14.39	--	14.39	706310-63-B & 706310-63G	706310-63-B & 706310-63G
C280	200	12.60	10.59	3.76	8.82	--	8.82	706310-56-B	706310-226-R
	400	18.27	13.54	6.20	14.39	==	14.39	706310-63-B & 706310-63G	706310-63-B & 706310-63G
	800	18.27	13.54	6.20	14.39	---	14.39	706310-63-B & 706310-63G	706310-63-B & 706310-63G
	1600	18.27	13.54	7.68	15.35	--	15.35	706310-63-C	706310-63-C

OPTIONAL AUXILIARY CONDUIT BOX DIMENSIONS (MAXIMUM)

FRAME SIZE	XAB	XX	XY	PART NUMBER
C210	7.38	4.25	4.25	602007-26-A
C250	8.44	4.25	4.25	602007-26-A
C280	9.12	4.25	4.25	602007-26-A

FRAME SIZE	XAB	XX	XY	PART NUMBER
C210	10.88	8.00	8.00	706310-3-B
C250	11.88	8.00	8.00	706310-3-B
C280	12.62	8.00	8.00	706310-3-B

(1) "AA" CONDUIT.
(2) STEEL TERMINAL BOX FOR C2113ATZ AND C2512ATZ FRAMES PROVIDED WITH DOUBLE KNOCKOUT.
(3) "AA" PIPE TAP.
(4) TERMINAL BOX 76870-S AND 76870-SR EXTENDS BELOW MOTOR FEET. TERMINAL BOX CAN BE ROTATED FOR LEAD OUTLET AT TOP, SIDES OR BOTTOM. TERMINAL BOX LOCATED ON OPPOSITE SIDE WHEN F-2, W-1, W-4, W-5, W-7, OR C-1 MOUNTING IS SPECIFIED. BOX LOCATED ON TOP WHEN SPECIFIED. FOR "X/P" TERMINAL BOX DIMENSIONS SEE 609959-2. FOR MILL TYPE TERMINAL BOX DIMENSIONS SEE 609959-3.

CUSTOMER IS RESPONSIBLE FOR DETERMINING THAT BALDOR'S PRODUCT WILL PERFORM SUITABLY IN THE INTENDED APPLICATION.

REV. DESC: ADD 706310-63G C/BOX TO C250 AND C280 FRAMES		
REV. LTR: A	VERSION: 01	TDR: 000000816512
FILE: \RGG\00021\153		REVISED: 03:09:09 09/06/2013
MTL: –		BY: RGGWT

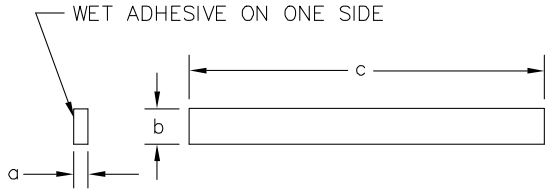
BALDOR

DIMENSION SHEET

SH 1 of 1

609959-001

065564-004



SYM	MAKE FROM 065564-004	a	b	c	REMARKS
A	X	1/8	5/8	24*	TERMBOX & CVR 180AT-250AT
B	X	1/8	5/8	37 1/2*	TERMBOX & CVR 280AT-320AT
C	Y	1/4	5/8	44 1/2△	FILTER TO HOUSING GASKET
D	X	1/8	5/8	170"	TEAO HEAT EXCH.
E	Y	1/4	5/8	72"△	TERMBOX & CVR

SYM	MAT'L SPEC	a	b	c
X	46024-XV	1/8	5/8	* 50' ROLL; WET ADHESIVE ON ONE SIDE
Y	46024-XV	1/4	5/8	* 50' ROLL; WET ADHESIVE ON ONE SIDE

△ RELIANCE WILL CUT AND MOUNT ON FILTER HOUSING PER ASSEMBLY DRAWING 603989-2.

* PROD. NOTE: WHEN ORDERING THRU PURCHASING ORDER AS 50 FT. ROLLS, WET ADHESIVE ON ONE SIDE. RELIANCE WILL CUT AND MOUNT ON COVER. PER INSTRUCTIONS ON COVER DRAWINGS.

065564-004

CUSTOMER IS RESPONSIBLE FOR DETERMINING THAT BALDOR'S PRODUCT WILL PERFORM SUITABLY IN THE INTENDED APPLICATION.

REV. DESC: CHANGE DESCRIPTION ON TITLE BLOCK		
REV. LTR: C	VERSION: 03	TDR: 000000571980
FILE: \RGG\00000\220	REVISED: 10:54:04 12/16/2010	BY: RGGWT
MTL: -		

BALDOR

GASKET,STRIP,CLOSED CELL NEOPRENE

SH 1 of 1

406770-001

CONNECTION DIAGRAM
D-C MOTOR - STAB. SHUNT

ARMATURE AND FIELD EXTERNAL CONNECTIONS
WARNING- SEE NOTE 8 FOR GROUNDING INSTRUCTIONS

ROTATION FACING COMMUTATOR END

1. CAUTION — ARMATURE AND SERIES FIELD MAY HAVE MULTIPLE LEADS. CONNECT ALL LUGS WITH THE SAME MARKING TOGETHER.
2. OPTIONAL SERIES FIELD IS MARKED S3 AND S4. FOR CUMULATIVE SERIES FIELD, CONNECT S3 TO S2 AND CONNECT S4 TO NEGATIVE. FOR DIFFERENTIAL SERIES FIELD CONNECT S4 TO S2 AND S3 TO NEGATIVE.
3. OPTIONAL CONTROL SIGNAL LEAD IS MARKED AX2. ALWAYS TAKE INTERPOLE DROP BETWEEN A2 AND AX2. NOTE: NEMA DESIGNATION FOR AX2 IS LETTER C.
4. SPACE HEATERS, WHEN PROVIDED, WILL HAVE LEADS MARKED H1 AND H2, H3, H4, ETC.
5. THERMAL PROTECTOR, WHEN PROVIDED, WILL HAVE LEADS MARKED P1 AND P2, P3, P4, ETC.
6. WINDING RTD'S, WHEN PROVIDED, WILL HAVE LEADS MARKED TD1, TD2, &TD3
7. BRUSH WEAR SENSOR, WHEN PROVIDED, WILL HAVE LEAD MARKED W1.
8. WARNING — MOTOR MUST BE GROUNDED TO PREVENT SERIOUS INJURIES TO PERSONNEL. GROUND THE MOTOR PER IEC, NATIONAL ELECTRICAL CODE AND ANY APPLICABLE LOCAL ELECTRICAL CODES. A TAPPED HOLE IS PROVIDED IN THE CONDUIT BOX, ON THE FOOT. FRAME BRACE OR OPPOSITE DRIVE END BRACKET, ADJACENT TO THE TERMINAL BOX FOR MOTOR GROUNDING. GROUND LEAD, WHEN PROVIDED, WILL BE GREEN.

CUSTOMER _____ CUSTOMER
ORDER NO. _____ S.O. NO. _____ RELIANCE

406770-001

BALDOR

D-C MOTOR CONNECTION DIAGRAM STAB. SHUNT
SH 1 of 1

REV. DESC: DELETED DUPLICATE WORDS FROM NOTE 8		
REV. LTR: A	VERSION: 01	TDR: 000000970330
FILE: \RSN\00026\422	REVISED: 10:19:12 03/11/2016	BY: RAGTBM
MTL: -		