ABB BALDOR RELIANCE

Customer information packet

D2020P

20HP/1750-2300RPM/DC/NEMA 259AT

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Specifications

Armature Voltage	240 V
Base Speed	1750 rpm
Enclosure	DPFG
Field Voltage	300 V
Output Power	20.000 HP
Agency Approvals	CSA
Ambient Temperature	40 °C
Armature Current	70.5 a
Drip Cover	No Drip Cover
Duty Rating	CONT
Feedback Device	NO FEEDBACK
Field Winding Type	STR. SHUNT
Heater Indicator	No Heater
Insulation Class	F
Lifting Lugs	Standard Lifting Lugs
Motor Standards	NEMA
Mounting Arrangement	F1
Overall Length	31.34 IN
Service Factor	1.00
Shaft Diameter	1.624 IN
Shaft Ground Indicator	No Shaft Grounding
Shaft Slinger Indicator	No Slinger
Thermal Device - Bearing	None

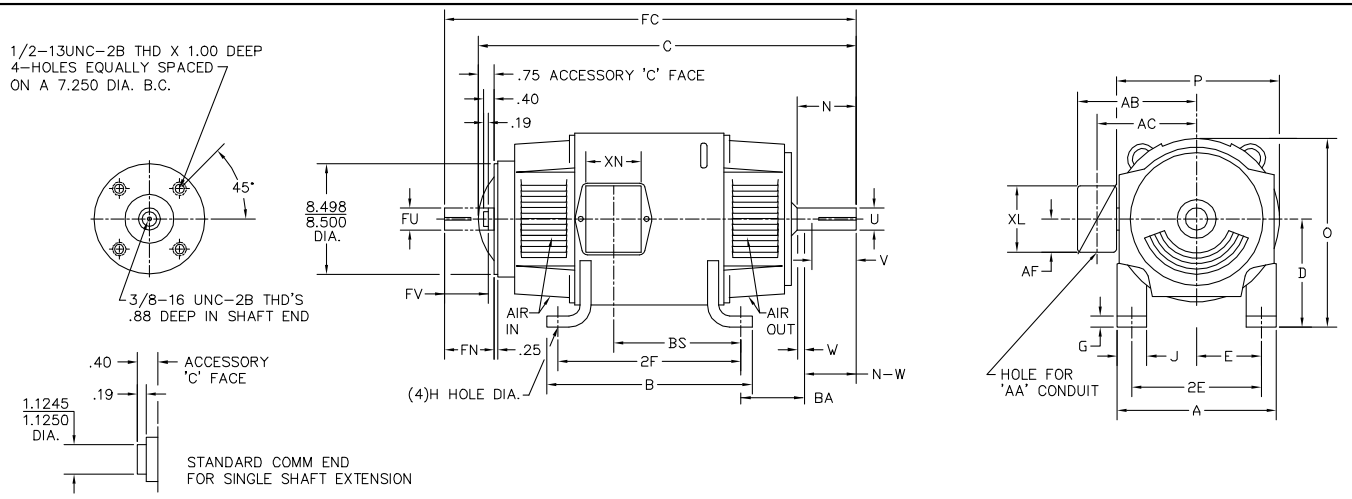
Part Detail

Revision	-
Type	DC
Mech. spec.	
Base	
Status	PRD/A
Elec. spec.	K0037A A
Layout	876-1
Eff. date	12-26-2019
CD Diagram	15209
Poles	00
Leads	
Proprietary	False
Created date	12-20-2019

Nameplate

NP1734									
CAT.NO.	D2020P			**MODEL**	T25S8004				
HP	20	**RPM**	1750/2300		**FRAME**	0259AT			
ARM V	240	**ARM A**	70.50		**WOUND**	STR. SHUNT			
FLD V	150/300	**FLD A**	2.48-1.50/1.24-.75						
CONN		**OHMS**	167.6		**CL**	F			
ENCL	DPFG	**DUTY**	CONT		**MX AMB**	40			
P CODE	D	**CTSR**			**SER.F.**	1.0			
S/N				**E/S**	K0037A A				
	-								
O.D.E. BRG.	6207	**D.E. BRG.**	6209		**BRUSH**	150986-25-1	**QTY**	4	

876-1



	FOOT MOUNTING						D.E. SHAFT EXTENSION					DRIVE KEY		ACC SHAFT			ACC KEY		FRAME						
FRAME	BA	E	2F	G	H	J	N	N-W	U	V	W	KEY-SQ.	KEY-LONG	FN	FU	FV	KEY-SQ.	KEY-LONG	A	B	C	FC	D	O	P
218AT	3.50	4.25	10.00	.50	.406	2.00	3.00	2.75	1.375	2.50 [3]	.25	.312	1.75	2.44	1.125	2.19	.250	2.25	10.38	11.00	24.25	25.93	5.25 [2]	10.47	10.44
219AT	3.50	4.25	11.00	.50	.406	2.00	3.00	2.75	1.375	2.50 [3]	.25	.312	1.75	2.44	1.125	2.19	.250	2.25	10.38	12.00	25.25	26.93	5.25 [2]	10.47	10.44
2110AT	3.50	4.25	12.50	.50	.406	2.00	3.00	2.75	1.375	2.50 [3]	.25	.312	1.75	2.44	1.125	2.19	.250	2.25	10.38	13.50	26.75	28.43	5.25 [2]	10.47	10.44
258AT	4.25	5.00	12.50	.69	.531	2.25	3.44	3.25	1.625	3.00 [3]	.19	.375	2.31	3.33	1.375	3.08	.312	3.00	12.38	14.00	27.25	29.84	6.25 [2]	12.47	12.44
259AT	4.25	5.00	14.00	.69	.531	2.25	3.44	3.25	1.625	3.00 [3]	.19	.375	2.31	3.33	1.375	3.08	.312	3.00	12.38	15.50	28.75	31.34	6.25 [2]	12.47	12.44
2510AT	4.25	5.00	16.00	.69	.531	2.25	3.44	3.25	1.625	3.00 [3]	.19	.375	2.31	3.33	1.375	3.08	.312	3.00	12.38	17.56	30.75	33.34	6.25 [2]	12.47	12.44
2513AT	4.25	5.00	22.00	.69	.531	2.25	3.44	3.25	1.625	3.00 [3]	.19	.375	2.31	3.33	1.375	3.08	.312	3.00	12.38	23.50	36.75	39.34	6.25 [2]	12.47	12.44

	CONDUIT BOX							ARM APPROX. WK^2 LBS.FT.^{2}	APPROXIMATE WEIGHT
FRAME	AA	AB	AC	AF	BS	XL	XN		
218AT	3/4-1	7.91	6.44	2.44	8.38	3.81	3.12	1.35	242 [5]
219AT	3/4-1	7.91	6.44	2.44	9.38	3.81	3.12	1.49	260 [5]
2110AT	3/4-1	7.91	6.44	2.44	10.88	3.81	3.12	1.71	286 [5]
258AT	1 1/4	9.35	7.72	2.94	9.75	4.94	4.00	2.91	366 [5]
259AT	1 1/4	9.35	7.72	2.94	11.25	4.94	4.00	3.31	411 [5]
2510AT	1 1/4	9.35	7.72	2.94	13.25	4.94	4.00	3.80	471 [5]
2513AT	1 1/4	9.35	7.72	2.94	19.25	4.94	4.00	5.27	532 [5]

1) SHAFT DIAMETERS TO 1.500 TOLERANCE +.0000 -.0005
SHAFT DIAMETERS ABOVE 1.500 TOLERANCE +.0000 -.0010
SHAFT DIAMETERS TO 1.625 RUNOUT .002 T.I.R. MAX.
SHAFT DIAMETERS ABOVE 1.625 RUNOUT .003 T.I.R. MAX.
2) 'D' DIMENSION TOLERANCE +.000 - .060
3) 'V' DIMENSION IS MAX. HUB LENGTH ON SHAFT
4) CONDUIT BOX CAN BE ROTATED IN 90° STEPS ON ITS OWN AXIS.
5) TOTAL WEIGHT OF MOTOR.
6) ALL DIMENSIONS NOT NOTED ARE NOMINAL DIMENSIONS CONSULT FACTORY FOR TOLERANCES.

FOR F1 OR F2 CONDUIT BOX LOCATION SEE SALES ORDER

876-1

CUSTOMER IS RESPONSIBLE FOR DETERMINING THAT BALDOR'S PRODUCT WILL PERFORM SUITABLY IN THE INTENDED APPLICATION.

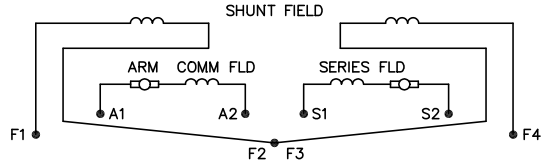
REV. DESC: REV. "D" DIM TO +.000 -.060 ONLY		BALDOR
REV. LTR: B	VERSION: 01	TDR: 000000752566
FILE: \RGG\00019\505	REVISED: 09:35:03 06/20/2012	BY: RGGNAS
MTL: -		DIM SHEET,218AT-2513AT,DPFG,STD
		SH 1 of 1

15209

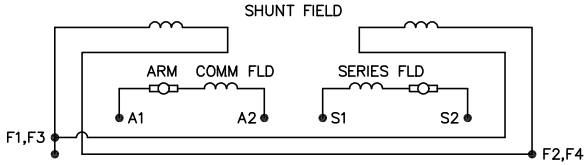
ALUMINUM (MATT) BACKGROUND WITH BLACK LETTERS

LABEL MANUFACTURER IDENTIFYING MARK TO APPEAR HERE

CONNECTIONS AND TERMINAL MARKINGS



HIGH FIELD EXCITATION VOLTAGE (SERIES CONN.)



LOW FIELD EXCITATION VOLTAGE (PARALLEL CONN.)

FOR STRAIGHT SHUNT MOTORS: DISREGARD S1 AND S2.
FOR SERIES MOTORS: DISREGARD F1,F2,F3,F4.
STRAIGHT SHUNT: F1 AND A1 SAME POLARITY, ROTATION CCW.
SERIES: CONNECT A2 AND S1, ROTATION CCW.
STABILIZED SHUNT AND COMPOUND: F1 AND A1 SAME POLARITY. CONNECT A2 AND S1, ROTATION CCW.
FOR CW ROTATION: INTERCHANGE A1 AND A2. ROTATION VIEWED FROM OPPOSITE DRIVE END. FOR FIELD REVERSING MOTORS WITH A SERIES FIELD: S1 MUST REVERSE POLARITY WHEN F1 REVERSES.
THERMOSTAT: WHEN SUPPLIED WILL HAVE LEADS TAGGED P1 AND P2. THERMOSTAT SENSES HEAT OF COMMUTATING FIELD COIL.

AMPERE RATINGS OF CONTACTS.

MAX AMPS BREAK			MAX CONTINUOUS
120 VAC	240 VAC	24 VDC	AMP – ALL VOLTAGES
12	8	2	2

SPACE HEATER: WHEN SUPPLIED WILL HAVE LEADS TAGGED H1 AND H2. SEE MOTOR NAMEPLATE FOR HEATER VOLTAGE AND CURRENT.

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3 1/4

2 1/2

NOTE:
MATERIAL .005 MINUMUM FULL HARD ALUMINUM DULL FINISH.
TEMP. RANGE –20°C TO +125°C MAXIMUM.
FOR INDOOR AND OUTDOOR MOUNTING BACK.
METAL, PRESSURE SENSITIVE BACK.
MUST MEET CSA STANDARD.
THE CSA INDENTIFYING MARK OF THE LABEL MANUFACTURER MUST APPEAR IN THE UPPER RIGHT HAND CORNER AS INDICATED.

UNLESS OTHERWISE SPECIFIED,
BREAK ALL SHARP EDGES .010/.020.
REMOVE ALL BURRS.

TOLERANCES

.X ±.015 FRACTIONS ±1/32
.XX ±.010 RADII ±1/16
.XXX +.005 ANGLES ±1°

MATL: NOTED				
REV:	G	CHANGE ALL "NAMEPLATE" TEXT TO "LABEL"		
15209	SCALE: –	BY: BKW	REVISED: 02/19/97	
	FILE: CHB00002485		TDR: 0115147	

BALDOR ELECTRIC Co.

LABEL, CONNECTIONS AND TERMINAL MARKINGS DC

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