ABB BALDOR RELIANCE

Customer information packet

CSPM4111T

25HP, 1185RPM, 3PH, 60HZ, 324TC, 1272M, TEFC, F
Class - CLI GP A,B,C,D CLII GP F,G
Division - Division II

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Specifications

Enclosure	TEFC
Frame	324TC
Frame Material	Cast Iron
Frequency	60.00 Hz
Haz Area Class and Group	CLI GP A,B,C,D CLII GP F,G
Haz Area Division	Division II
Motor Letter Type	Three Phase
Output @ Frequency	25.000 HP @ 60 HZ
Phase	3
Synchronous Speed @ Frequency	1200 RPM @ 60 HZ
Voltage @ Frequency	460.0 V @ 60 HZ
	230.0 V @ 60 HZ
Agency Approvals	CSA
	CURUSEEV
	NEMA_PREMIUM
	WEEE
Ambient Temperature	40 °C
Auxiliary Box	NO AUXILLARY BOX
Auxiliary Box Lead Termination	None
Base Indicator	Rigid
Bearing Grease Type	Polyrex EM (-20F +300F)
Blower	None
Current @ Voltage	31.000 A @ 460.0 V
	62.000 A @ 230.0 V
Design Code	A
Drip Cover	No Drip Cover
Duty Rating	CONT
Efficiency @ 100% Load	94.1 %
Electrically Isolated Bearing	Not Electrically Isolated
Feedback Device	NO FEEDBACK
Front Shaft Indicator	None
Haz Area Temp Code	T3C

Part Detail

Revision	B
Type	AC
Mech. spec.	12T118
Base	
Status	PRD/A
Elec. spec.	12WGZ342
Layout	12LYT118
Eff. date	04-17-2026
CD Diagram	CD0005
Poles	06
Leads	9#8
Proprietary	False
Created date	09-19-2024

Heater Indicator	No Heater
High Voltage Full Load Amps	31.0 a
Insulation Class	F
Inverter Code	Inverter Duty
KVA Code	J
Lifting Lugs	Standard Lifting Lugs
Locked Bearing Indicator	Locked Bearing
Max Speed	1800 rpm
Motor Lead Quantity/Wire Size	9 @ 8 AWG
Motor Lead Termination	Flying Leads
Motor Standards	NEMA
Motor Type	1272M
Mounting Arrangement	F1
Number of Poles	6
Overall Length	30.71 IN
Power Factor	83
Product Family	Chemical Processing (Not DC)
Pulley End Bearing Type	Ball
Pulley Face Code	C-Face
Pulley Shaft Indicator	Standard
Rodent Screen	None
RoHS Status	ROHS COMPLIANT
Service Factor	1.15
Shaft Diameter	2.125 IN
Shaft Ground Indicator	No Shaft Grounding
Shaft Rotation	Reversible
Shaft Slinger Indicator	No Slinger
Speed	1185 rpm
Speed Code	Single Speed
Starting Method	Direct on line
Thermal Device - Bearing	None
Thermal Device - Winding	None
Vibration Sensor Indicator	No Vibration Sensor
Winding Thermal 1	None

Winding Thermal 2	None

Nameplate

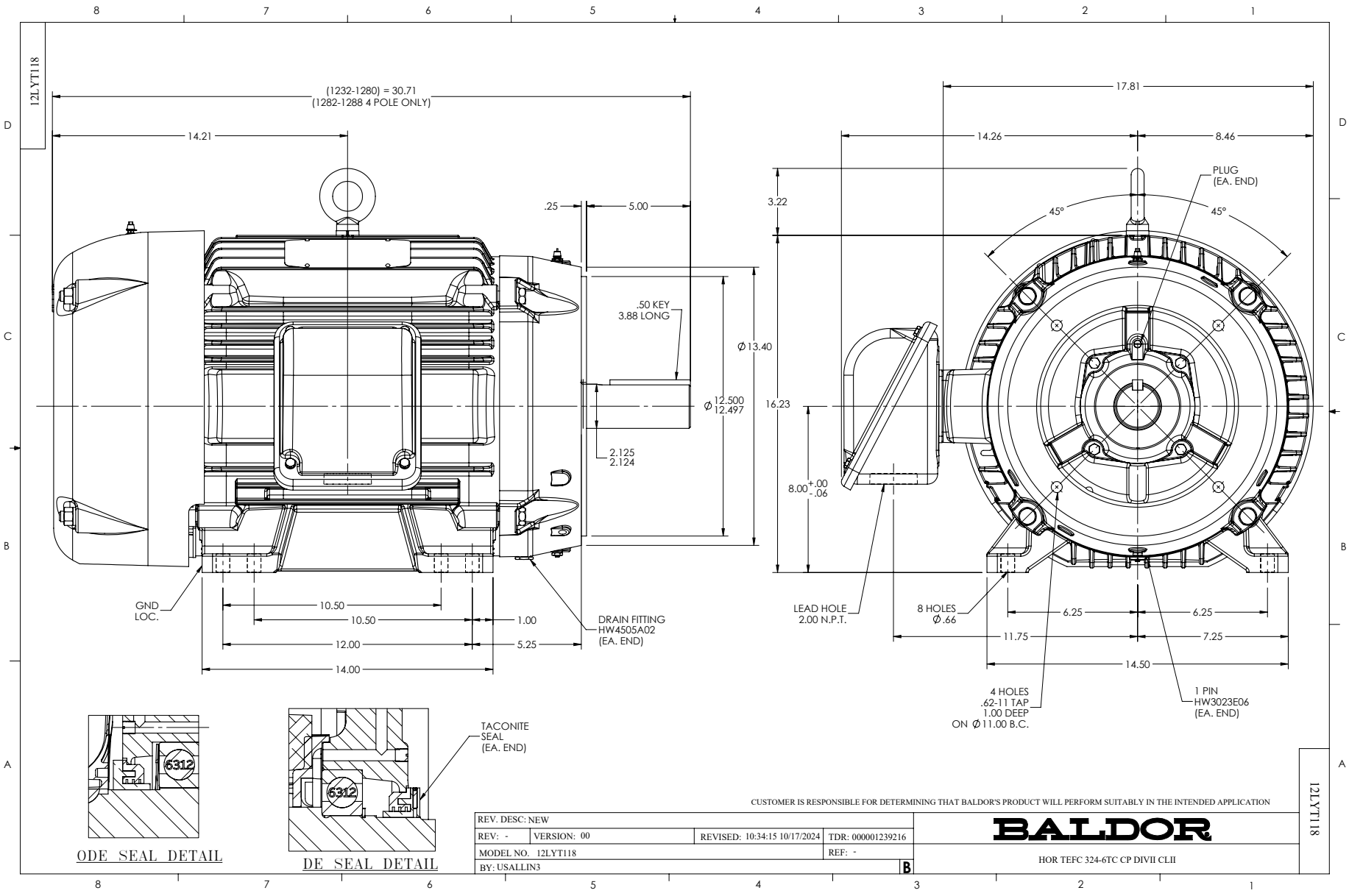
NP4439B01C23L

CAT #	CSPM4111T	**SER #**		**CC**	010A	**WGT**	680	**LBS**	
SPEC	12T118Z342	**FRAME**	324TC	**ENCL**	TEFC	**IP**	55		
RATING	40C AMB-CONT			**NEMA NOM. EFF**	94.1				
HP	25	**VOLTS**	230/460						
AMPS	62/31	**RPM**	1185	**HZ**	60				
PH	3	**CL**	F	**CODE**	J	**DES**	A	**PF**	83
%		**SER.F.**	1.15	**SF AMP**					
DE BRG	6312	**ODE BRG**	6312	**LUBE**	POLYREX EM				
INV TYPE:	**VPWM**	**SL HZ**	0.8	**CHP**	60	**TO**	90	1.5:1	
WK2	13.8	**LBFT2**	**MAX RPM**	1800	**CT**	6	**TO**	60	10:1
MAG CUR	29/14.5	**VT**	3	**TO**	60	20:1			

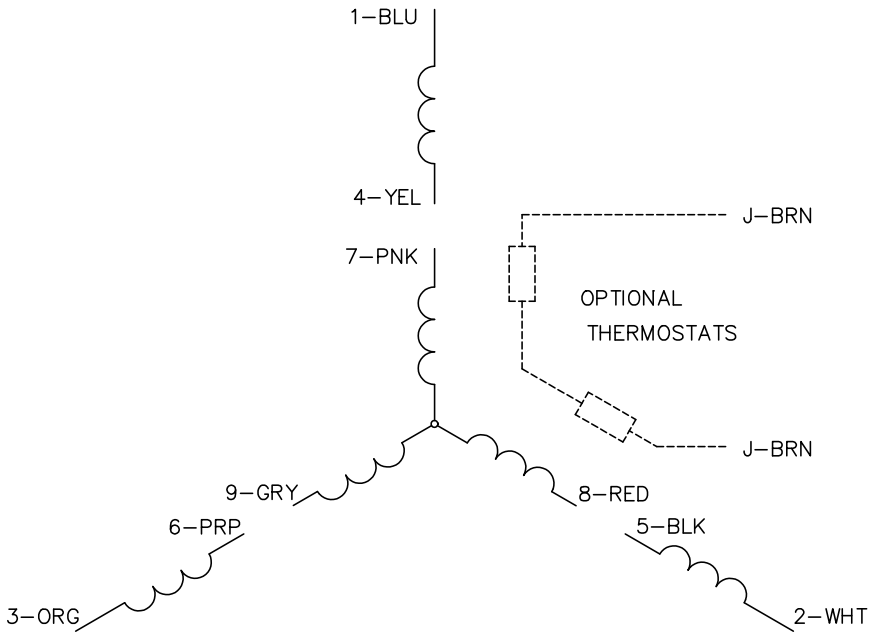
MEETS INTENT OF IEEE-45 **FOR WEATHER PROTECTION**

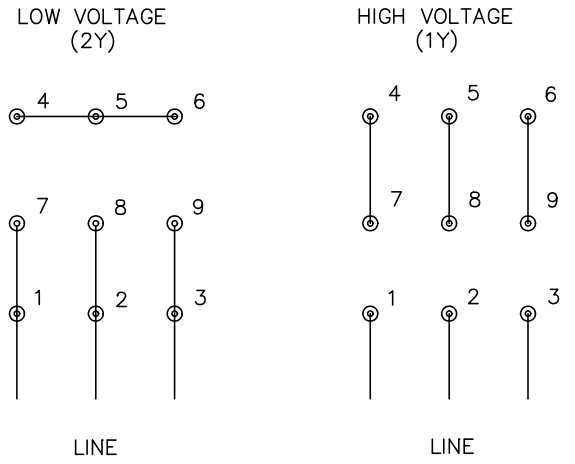
CL I DIV 2 GRPS A,B,C,D	**TEMP CODE**	T3C	**CL I INV TEMP CODE**	T3	**TEMP=**	200	
CL I ZONE 2 GRPS	**IIA,IIB,IIC**	**TEMP =**	160	**CL II INV TEMP CODE**	T3	**TEMP =**	200 C
CL II DIV 2 GRPS F&G	**TEMP CODE**	T3C	**1.0 SF ON PWM INVERTER**	**POWER**			
CL II ZONE 22 GRPS IIIB	**TEMP=**	160					

YR


12LYT118
(1232-1280) = 30.71
(1282-1288 4 POLE ONLY)
14.21
.25
5.00
.50 KEY
3.88 LONG
Ø13.40
Ø12.500
12.497
2.125
2.124
GND
LOC.
10.50
10.50
1.00
12.00
5.25
14.00
DRAIN FITTING
HW4505A02
(EA. END)
17.81
14.26
8.46
PLUG
(EA. END)
3.22
45°
45°
16.23
8.00 +.00 -.06
LEAD HOLE
2.00 N.P.T.
8 HOLES
Ø.66
6.25
6.25
11.75
7.25
14.50
4 HOLES
.62-11 TAP
1.00 DEEP
ON Ø11.00 B.C.
1 PIN
HW3023E06
(EA. END)
6312
ODE SEAL DETAIL
6312
DE SEAL DETAIL
TACONITE
SEAL
(EA. END)
CUSTOMER IS RESPONSIBLE FOR DETERMINING THAT BALDOR'S PRODUCT WILL PERFORM SUITABLY IN THE INTENDED APPLICATION
REV. DESC: NEW
REV: - VERSION: 00 REVISED: 10:34:15 10/17/2024 TDR: 000001239216
MODEL NO. 12LYT118 REF: -
BY: USALLIN3 B
BALDOR
HOR TEFC 324-6TC CP DIVII CLII
12LYT118

CD0005





NOTES:

1. INTERCHANGE ANY TWO LINE LEADS TO REVERSE ROTATION.
2. OPTIONAL THERMOSTATS ARE PROVIDED WHEN SPECIFIED.
3. ACTUAL NUMBER OF INTERNAL PARALLEL CIRCUITS MAY BE A MULTIPLE OF THOSE SHOWN ABOVE.
4. LEAD COLORS ARE OPTIONAL. LEADS MUST ALWAYS BE NUMBERED AS SHOWN.

CD0005

REV. DESC: REVISE TO SHOW OPTIONAL COLORS			BALDOR ELECTRIC Co.
REV. LTR: E	BY: JLP	REVISED: 01/19/99 10:15	TDR: 0171435
CD0005		FILE: AAA00005140	MDL: –
		MTL: –	3PH, DV, 9 LEADS