ABB BALDOR RELIANCE

Customer information packet

CEWDM4116T

25HP, 880RPM, 3PH, 60HZ, 326TC, 1272M, TEFC, F1
Class - None
Division - Not Applicable

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Specifications

Enclosure	TEFC
Frame	326TC
Frame Material	Iron
Frequency	60.00 Hz
Haz Area Class and Group	None
Haz Area Division	Not Applicable
Motor Letter Type	Three Phase
Output @ Frequency	25.000 HP @ 60 HZ
Phase	3
Synchronous Speed @ Frequency	900 RPM @ 60 HZ
Voltage @ Frequency	230.0 V @ 60 HZ
	460.0 V @ 60 HZ
Agency Approvals	NEMA PREMIUM
	NEMA_PREMIUM
	UR
	CSA EEV
Ambient Temperature	40 °C
Auxiliary Box	NO AUXILLARY BOX
Auxiliary Box Lead Termination	None
Base Indicator	Rigid
Bearing Grease Type	Polyrex EM (-20F +300F)
Blower	None
Current @ Voltage	38.000 A @ 460.0 V
	76.000 A @ 230.0 V
Design Code	B
Drip Cover	No Drip Cover
Duty Rating	CONT
Efficiency @ 100% Load	90.2 %
Electrically Isolated Bearing	Not Electrically Isolated
Feedback Device	NO FEEDBACK
Front Shaft Indicator	None
Heater Indicator	No Heater

Part Detail

Revision	B
Type	AC
Mech. spec.	12P032
Base	
Status	PRD/A
Elec. spec.	12WGZ325
Layout	12LYP032
Eff. date	02-14-2024
CD Diagram	CD0005
Poles	08
Leads	9#10
Proprietary	False
Created date	04-18-2023

High Voltage Full Load Amps	38.0 a
Insulation Class	F
Inverter Code	Inverter Ready
KVA Code	G
Lifting Lugs	Standard Lifting Lugs
Locked Bearing Indicator	Locked Bearing
Motor Lead Quantity/Wire Size	9 @ 10 AWG
Motor Lead Termination	Flying Leads
Motor Standards	NEMA
Motor Type	1272M
Mounting Arrangement	F1
Number of Poles	8
Overall Length	30.28 IN
Power Factor	67
Product Family	Washdown Features
Pulley End Bearing Type	Sealed Bearing
Pulley Face Code	C-Face
Pulley Shaft Indicator	Standard
Rodent Screen	None
Service Factor	1.15
Shaft Diameter	2.125 IN
Shaft Ground Indicator	No Shaft Grounding
Shaft Rotation	Reversible
Shaft Slinger Indicator	Shaft Slinger
Speed	880 rpm
Speed Code	Single Speed
Starting Method	Direct on line
Thermal Device - Bearing	None
Thermal Device - Winding	None
Vibration Sensor Indicator	No Vibration Sensor
Winding Thermal 1	None
Winding Thermal 2	None

Nameplate

NP1669L								
CAT.NO.	CEWDM4116T							
SPEC.	12P032Z325							
HP	25							
VOLTS	230/460							
AMP	76/38							
RPM	880							
FRAME	326TC	**HZ**	60			**PH**	3	
SER.F.	1.15	**CODE**	G	**DES**	B	**CLASS**	F	
NEMA-NOM-EFF	90.2	**PF**	67					
RATING	40C AMB-CONT							
CC	010A							
DE	6312	**ODE**	6311					
ENCL	TEFC	**SN**						
BLANK	10:1 CT/VT							

AC Induction Motor Performance Data
Record # 95264
Typical performance - not guaranteed values

Winding: 12WGZ325-R001	**Type:** 1272M	**Enclosure:** TEFC

Nameplate Data				**460 V, 60 Hz: High Voltage Connection**	
Rated Output (HP)			25	**Full Load Torque**	149 LB-FT
Volts			230/460	**Start Configuration**	direct on line
Full Load Amps			76/38	**Breakdown Torque**	352 LB-FT
R.P.M.			880	**Pull-up Torque**	183 LB-FT
Hz	60	**Phase**	3	**Locked-rotor Torque**	210 LB-FT
NEMA Design Code	B	**KVA Code**	G	**Starting Current**	180 A
Service Factor (S.F.)			1.15	**No-load Current**	22.59 A
NEMA Nom. Eff.	90.2	**Power Factor**	67	**Line-line Res. @ 25ºC**	0.263 Ω
Rating - Duty			40C AMB-CONT	**Temp. Rise @ Rated Load**	59°C
S.F. Amps				**Temp. Rise @ S.F. Load**	72°C
				Locked-rotor Power Factor	32.8
				Rotor inertia	9.59 lb-ft²

Load Characteristics 460 V, 60 Hz, 25 HP

% of Rated Load	**25**	**50**	**75**	**100**	**125**	**150**	**S.F.**
Power Factor	29	48	60	67	71	72	69
Efficiency	86	90.6	91.3	91	90	88.4	90.4
Speed	895	890	885	879	873	865	875
Line amperes	23.64	26.97	31.98	38.33	45.98	55.16	42.9

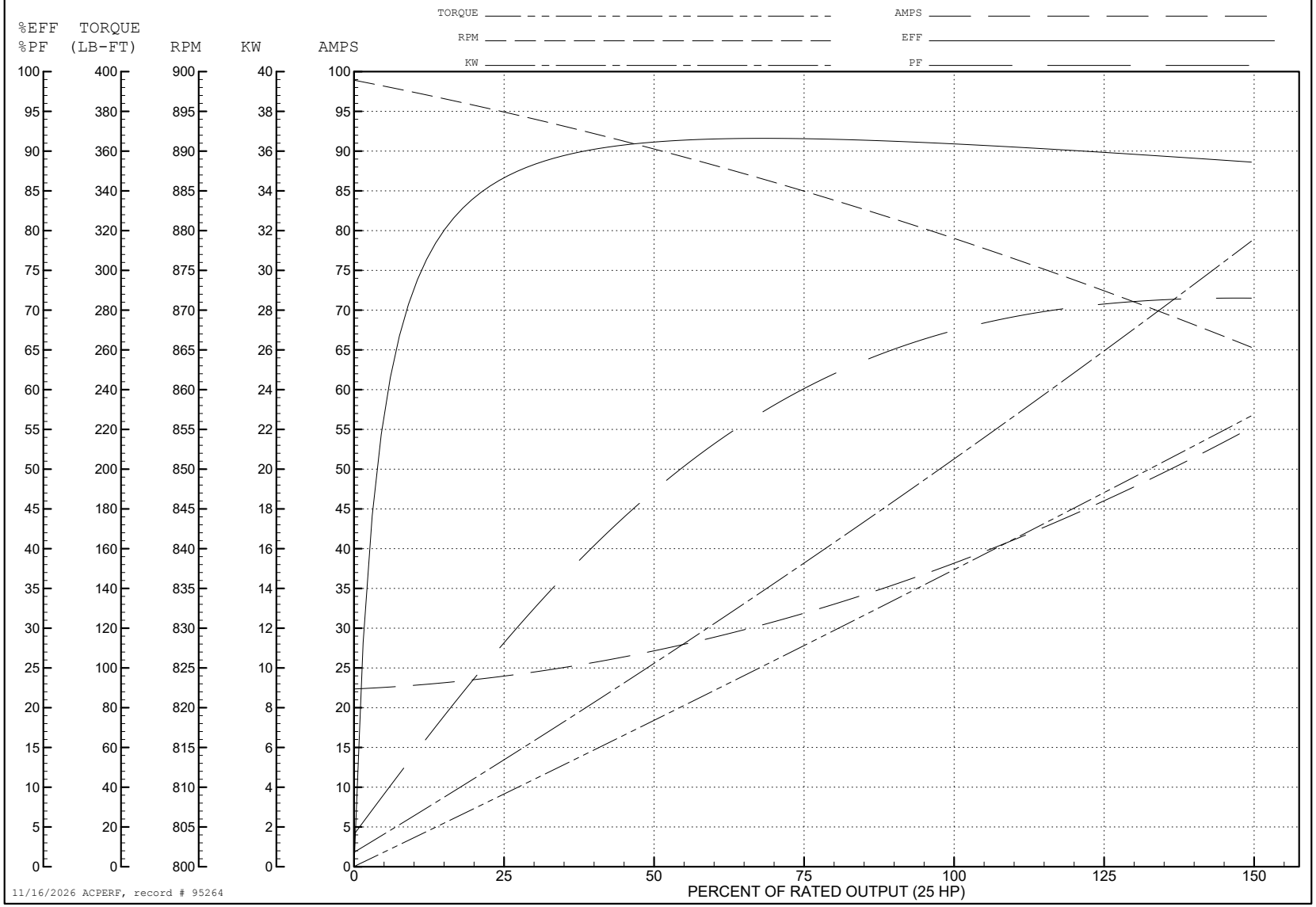
ABB Motors and Mechanical Inc.

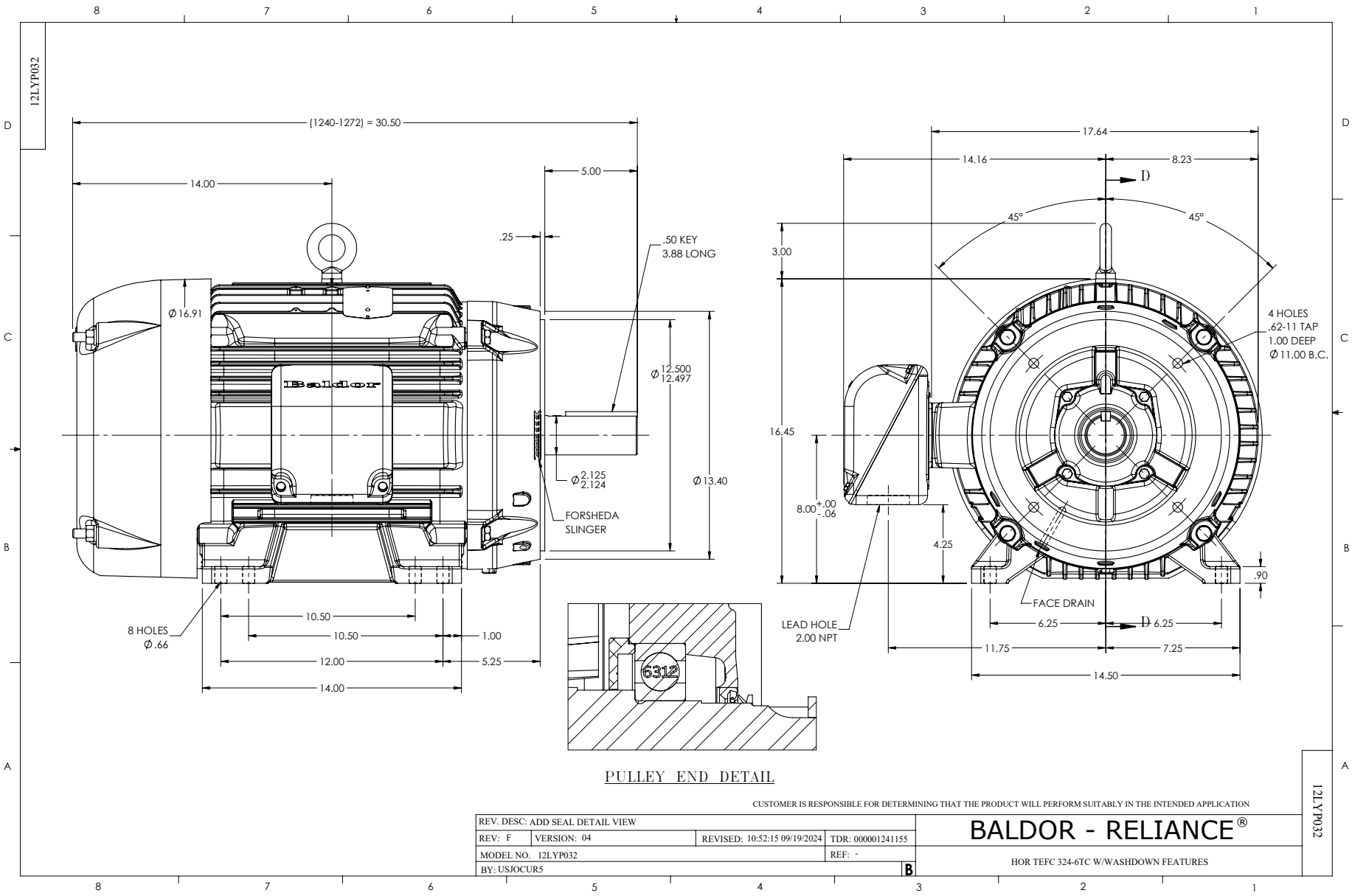
WINDING # 12WGZ325

25 HP 3 PH 60 HZ 880 RPM 460 V 1272M

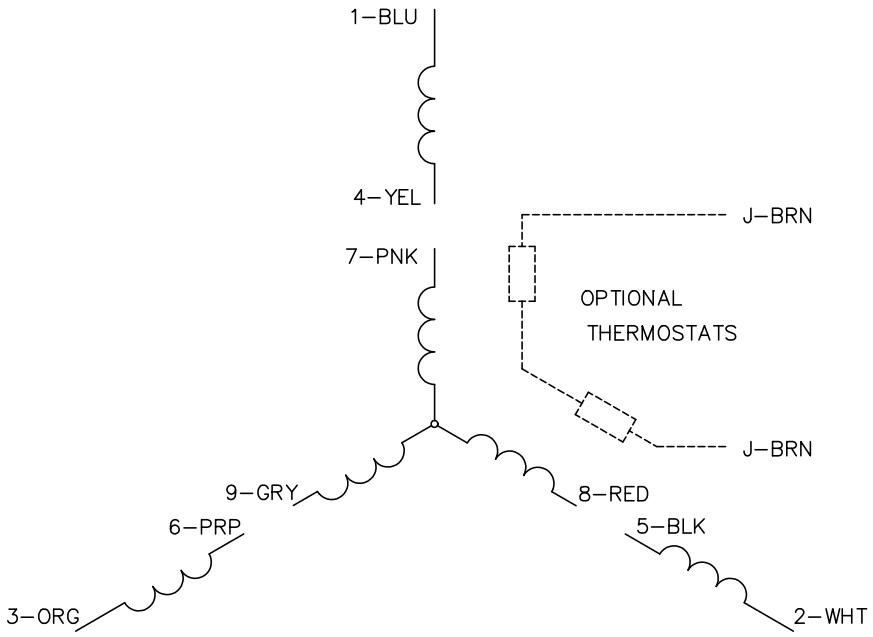
Typical performance - not guaranteed values.

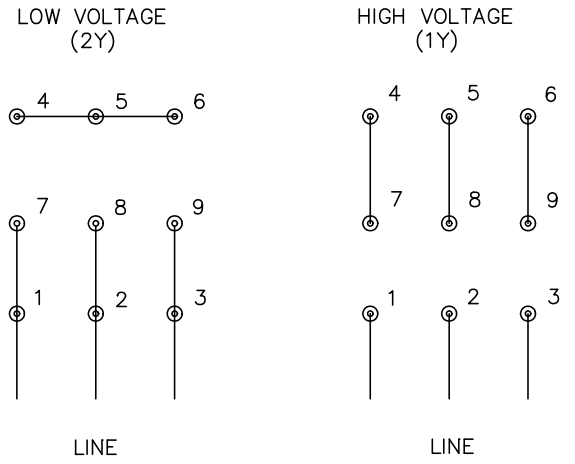
TORQUES(LB-FT): PO=352 PU=183 LR=210 LRA=180




12LYP032
(1240-1272) = 30.50
14.00
5.00
.25
.50 KEY
3.88 LONG
Ø16.91
Ø12.500
12.497
Ø2.125
2.124
Ø13.40
FORSHEDA
SLINGER
8 HOLES
Ø.66
10.50
10.50
1.00
12.00
5.25
14.00
17.64
14.16
8.23
D
45°
45°
3.00
4 HOLES
.62-11 TAP
1.00 DEEP
Ø11.00 B.C.
16.45
8.00 +.00 -.06
4.25
.90
FACE DRAIN
LEAD HOLE
2.00 NPT
6.25
D 6.25
11.75
7.25
14.50
6312
PULLEY END DETAIL
CUSTOMER IS RESPONSIBLE FOR DETERMINING THAT THE PRODUCT WILL PERFORM SUITABLY IN THE INTENDED APPLICATION
REV. DESC: ADD SEAL DETAIL VIEW
REV: F
VERSION: 04
REVISED: 10:52:15 09/19/2024
TDR: 000001241155
MODEL NO. 12LYP032
REF: -
BY: USJOCUR5
B
BALDOR - RELIANCE®
HOR TEFC 324-6TC W/WASHDOWN FEATURES
12LYP032

CD0005





NOTES:

1. INTERCHANGE ANY TWO LINE LEADS TO REVERSE ROTATION.
2. OPTIONAL THERMOSTATS ARE PROVIDED WHEN SPECIFIED.
3. ACTUAL NUMBER OF INTERNAL PARALLEL CIRCUITS MAY BE A MULTIPLE OF THOSE SHOWN ABOVE.
4. LEAD COLORS ARE OPTIONAL. LEADS MUST ALWAYS BE NUMBERED AS SHOWN.

CD0005

REV. DESC: REVISE TO SHOW OPTIONAL COLORS			BALDOR ELECTRIC Co.
REV. LTR: E	BY: JLP	REVISED: 01/19/99 10:15	TDR: 0171435
CD0005		FILE: AAA00005140	MDL: –
		MTL: –	3PH, DV, 9 LEADS