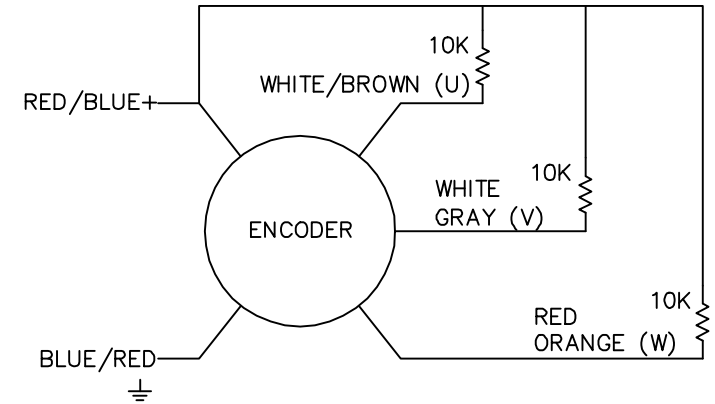
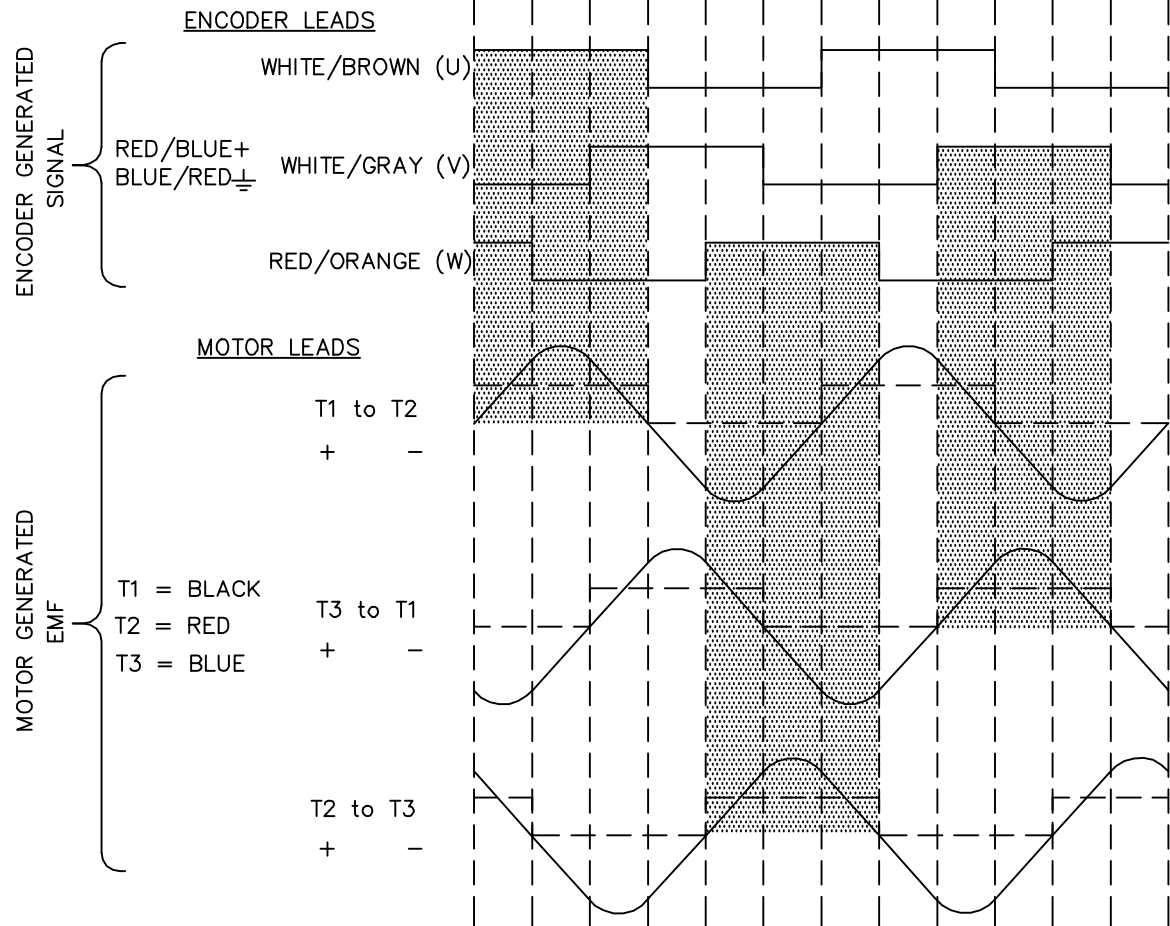


BRUSHLESS D.C. COMMUTATION

8 POLE MECHANICAL DEGREES	0	15	30	45	60	75	90	105	120	135	150	165	180
4 POLE MECHANICAL DEGREES	0	30	60	90	120	150	180	210	240	270	300	330	360
ELECTRICAL DEGREES	0	60	120	180	240	300	360	420	480	540	600	660	720



NOTE:

CCW ROTATION VIEWING
MOTOR SHAFT END

REV. DESC: NEW

REV. LTR: - BY: FN REVISED: 11:22:25 03/24/2004 TDR: 328266

CD1338A01

FILE: AAA00115153

REF: CD1338A01

MTL: -

BALDOR ELECTRIC Co.

BLDC COMMUTATION KOYO ENC.(CHANNELS TO MATCH TMGW/SUMTAK)