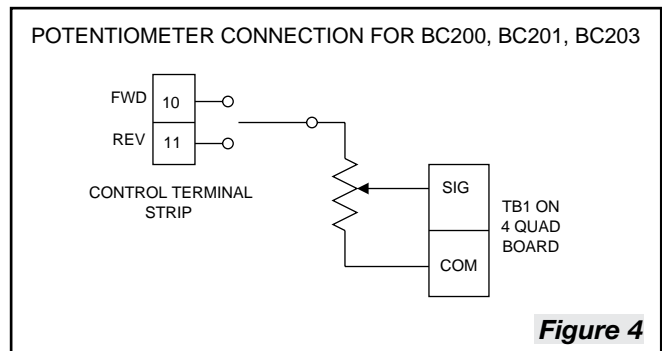
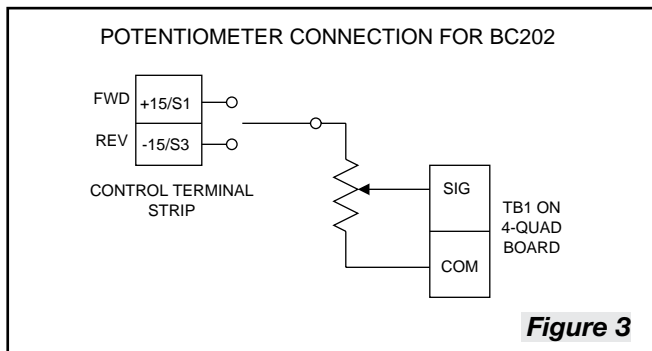
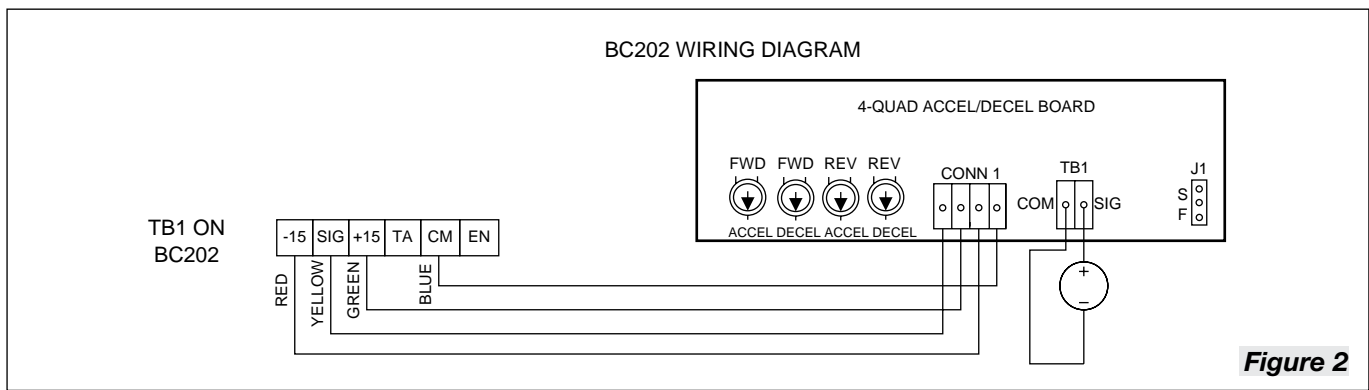
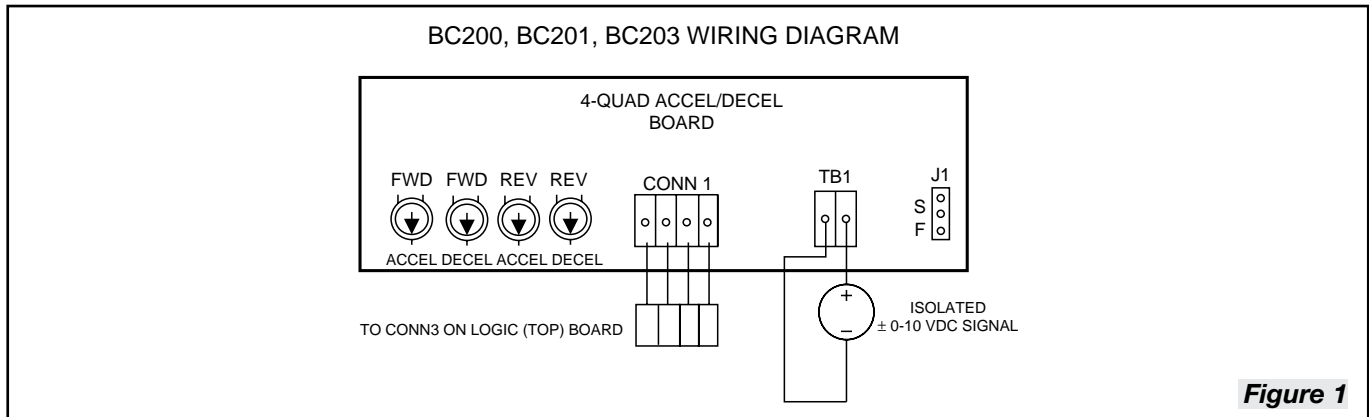


# BC211 4-QUAD ACCEL/DECEL INSTRUCTION SHEET

Use to independently adjust ACCEL and DECEL in both forward and reverse directions.



## Operating Instructions

1. Connect four wire harness (supplied) from the BC211 to CONN3 on the BC200, BC201 or the BC203 (see figure 1). Terminal strip TB1 on the BC202 (see figure 2).
2. Connect isolated  $\pm 10\text{VDC}$  signal to SIG and COM on 4-Quad board, or use potentiometer connection as in figure 3 or 4.
3. Set jumper J1 to "F" for 0.3 to 10 seconds Accel/Decel time, or "S" for 3 to 30 seconds Accel/Decel time.
4. Adjust ACCEL and DECEL trimpots on the control fully CCW. Adjust trimpots on 4-Quad Accel/Decel board as needed for Accel and Decel times.

Note: If using this accessory with the BC202 you must have BC214 mounting kit.

**IMPORTANT NOTICE:**  
 You must read the instruction manual included with the control to which this board is being used.