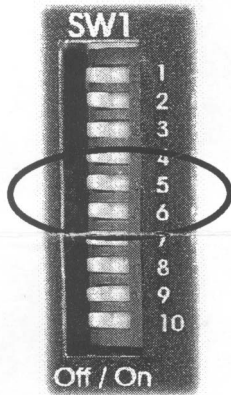


BALDOR[®]

MOTION PRODUCTS

IMPORTANT NOTE: **Functions of SW1 switches 5 and 6**

Due to further improvements in hardware design, the functions of SW1 switches 5 and 6 have been changed:



Switch 5 is now used for the Hold function.

Switch 6 is now used to connect a termination resistor when using RS485 networks. Switch 6 should remain in the off position when using RS232.

See the installation manual supplied with this product for details.

If this drive is being used as a replacement for a similar Baldor product, do not install older firmware. This drive must always use firmware version 5105 or greater.

If you have an existing installation of WorkBench v5, it should be updated. A suitable version of WorkBench v5 is included on the CD supplied with this product. If a previous version of WorkBench v5 is used in conjunction with the supplied firmware, the Spy window will show the incorrect state of the Hold switch.

Updates for WorkBench v5 and firmware are made available on www.supportme.net